



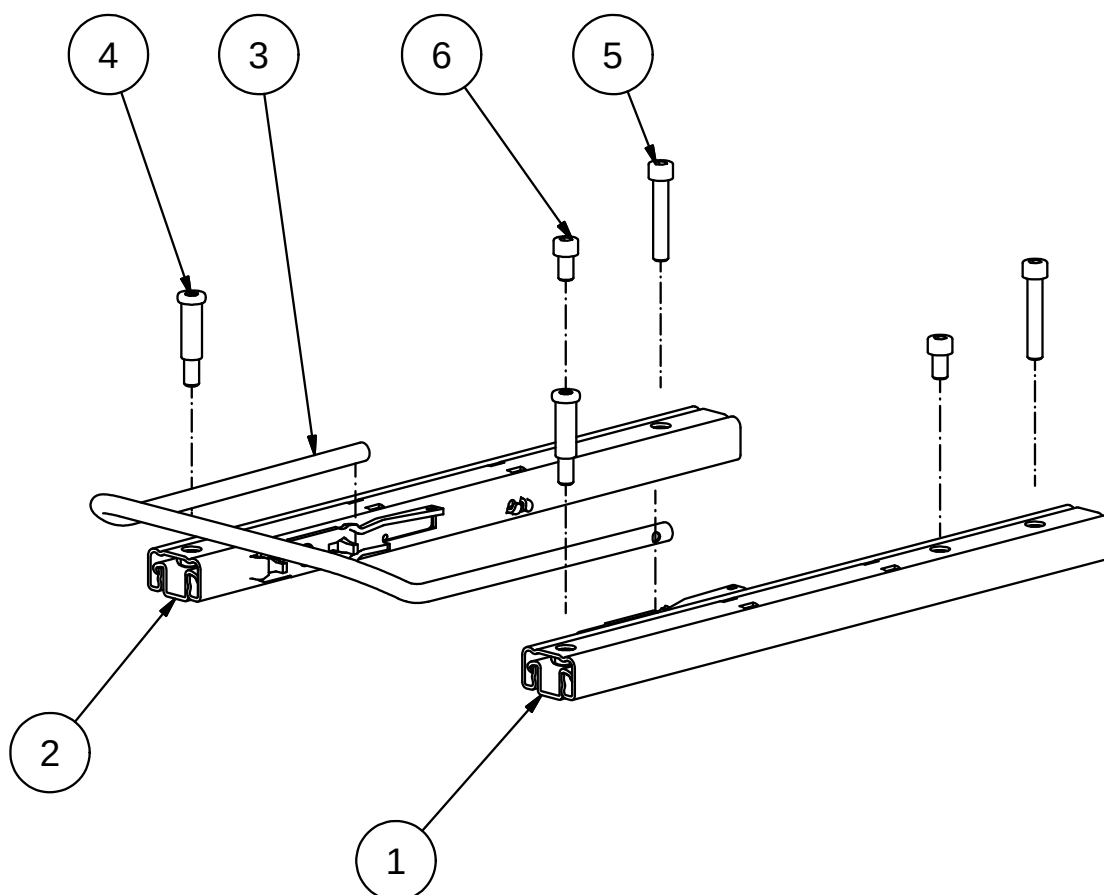


Fig.	Part. No.	Quantity	Description		
1	631072	1	SLIDE LEFT		
2	631073	1	SLIDE RIGHT		
3	631227	1	HANDLE SLIDE RAILS		
4	631101	2	SPACER BOLT		
5	423021	2	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8
6	650100	2	SCREW MC6S	M8x14	ZN BLACK

631580 Seat base kit

Seat base

3100

Page. No. 1 (2)

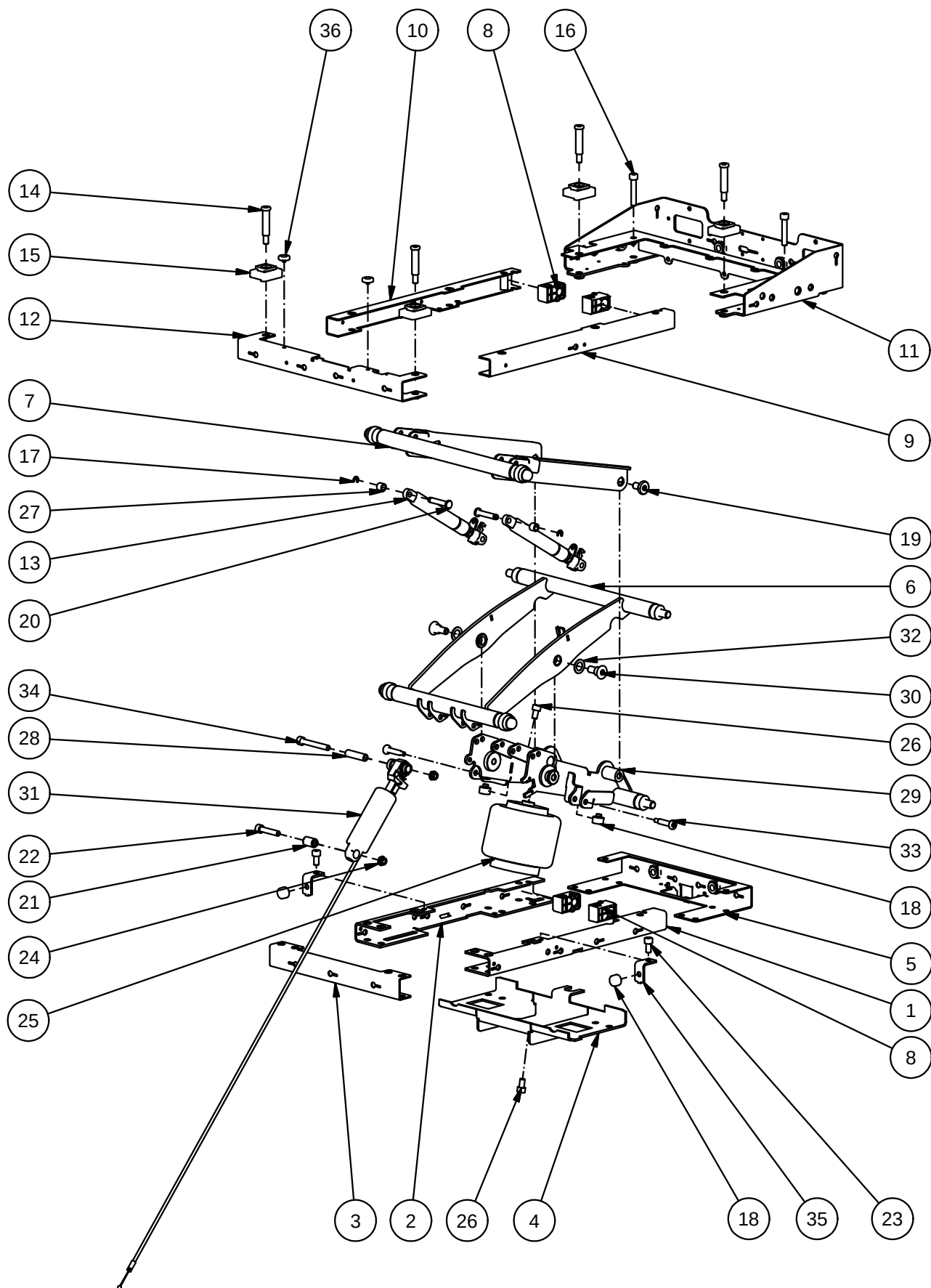
Doc. R1-631580

Date 090101

Rev.

Valid from 090101 to

Rev.Date



BE - GE Establ. 1934			Parts Replacements List			Doc. R1-631580
			631580 Seat base kit Seat base 3100 Valid from 090101 to			Date 090101
						Rev.
						Rev.Date
Fig.	Part. No.	Quantity	Description			
1	631000	1	LOWER RAIL LEFT			
2	631001	1	LOWER RAIL RIGHT			
3	631002	1	LOWER FRONT CROSS PLATE			
4	631012	1	LOWER BRIDGE			
5	631114	1	LOWER REAR CROSS PLATE			
6	631514	1	MIDDLE SCISSORS ASM			
7	631515	1	OUTER SCISSORS ASM			
8	631051	4	BLOCK			
9	631004	1	UPPER RAIL LEFT			
10	631005	1	UPPER RAIL RIGHT			
11	631016	1	WELDED BRACKET BACKREST			
12	631115	1	UPPER FRONT CROSS PLATE			
13	631557	2	GAS SPRING SRH			
14	631100	4	SPACER BOLT			
15	631049	4	SLIDE BLOCK			
16	423021	2	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8	
17	462009	2	RETAINING RING	RS7	DIN6799 ZN	
18	501409	4	RUBBER STOP			
19	631299	2	BEARING BOLT			
20	631196	2	PIN			
21	622149	1	BUSHING			
22	650066	1	SCREW MC6S	M8x40	ISO4762 ZN 8.8	
23	650102	2	SCREW MC6S GF	M8x16	ZN BLACK	
24	210401	2	LOCKING NUT	M8	DIN6925 ZN K8	
25	631251	1	AIR SPRING			
26	650100	2	SCREW MC6S	M8x14	ZN BLACK	
27	660636	2	SPACER	8.2x12x10		
28	631498	1	SPACING SLEEVE			
29	631485	1	INNER SCISSORS			
30	631495	2	BEARING BOLT M10			
31	631517	1	SHOCK ABSORB. STD			
32	500392	2	PLASTIC WASHER			
33	631494	2	BEARING BOLT M6			
34	650166	1	Screw MC6S	M8x60	DIN912 ZN 8.8	
35	631552	2	HEIGHT LIMITER			
36	631519	2	SLIDE KNOB			

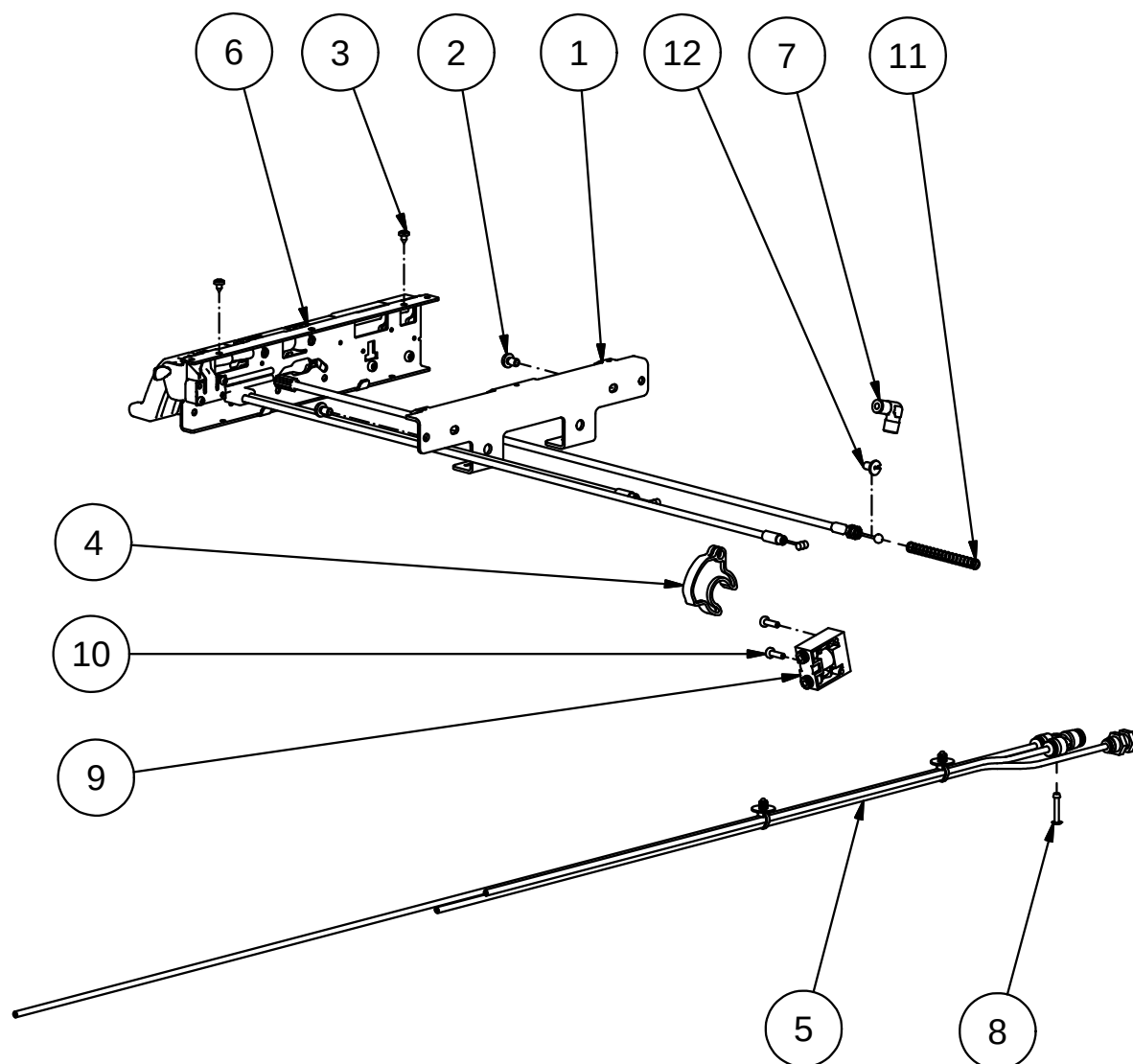


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631477	1	CAM CONTROL		
5	631500	1	TUBE ASM, STANDARD		
6	631277	1	CONTROL SET		
7	660397	1	ONE TOUCH FITTING ELBOW	4-1/8	
8	653015	1	RIVET AL/ST	3.0x20	
9	628539	1	VALVE 3/2		
10	650095	2	SCREW WN 156-3	M4x12	ZN
11	660624	1	Compress spring		
12	631454	1	SPRING RETAINER		

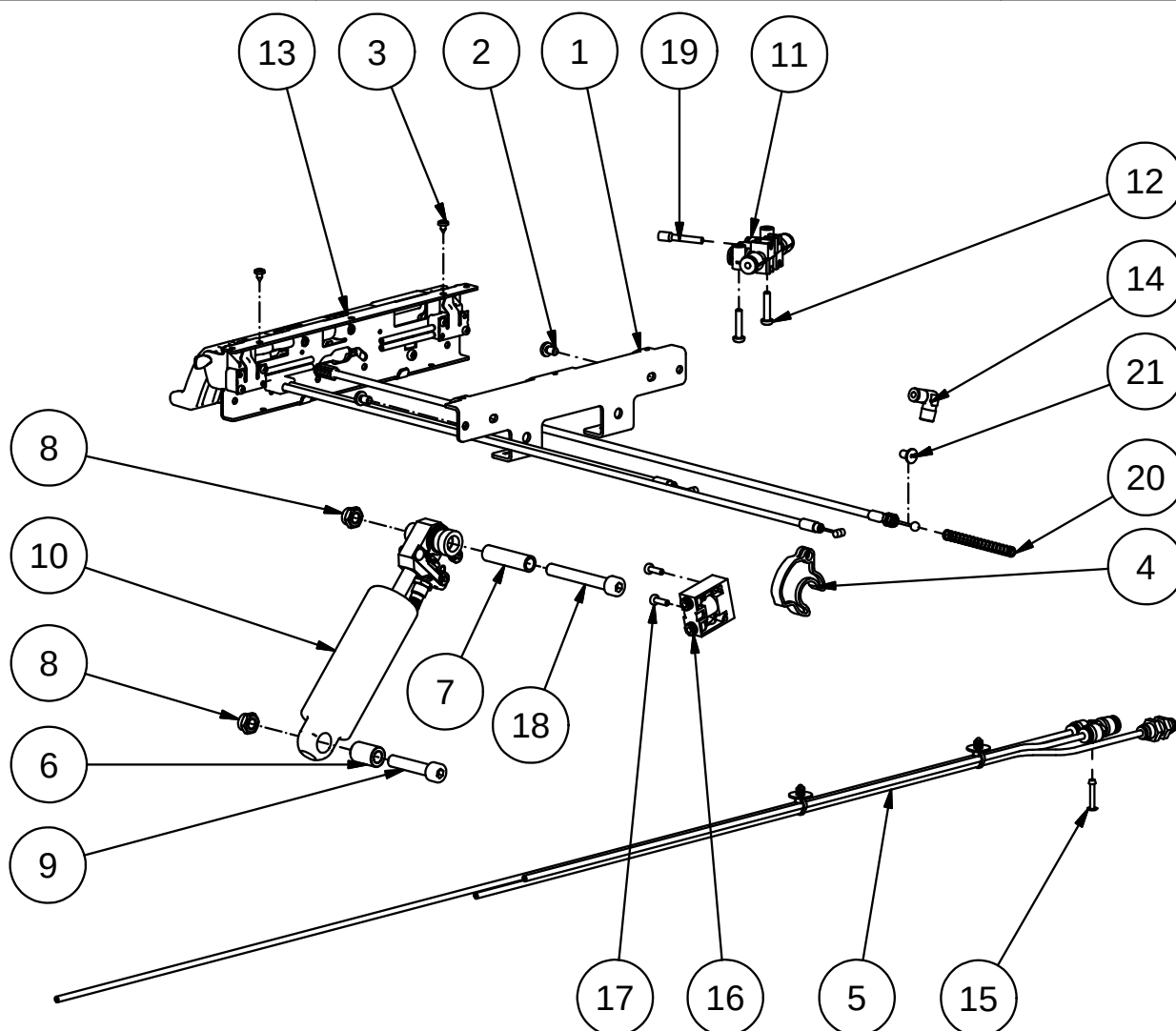


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631477	1	CAM CONTROL		
5	631500	1	TUBE ASM, STANDARD		
6	622149	1	BUSHING		
7	631498	1	SPACING SLEEVE		
8	210401	2	LOCKING NUT	M8	DIN6925 ZN K8
9	650066	1	SCREW MC6S	M8x40	ISO4762 ZN 8.8
10	631518	1	SHOCK ABSORBER DPS		
11	660592	1	ONE-TOUCH FITTING	KM16	MANIFOLD
12	650156	2	SCREW MRT-TT	M4x20	ZN
13	631280	1	CONTROL SET		
14	660397	1	ONE TOUCH FITTING ELBOW	4-1/8	
15	653015	1	RIVET AL/ST	3.0x20	
16	628539	1	VALVE 3/2		
17	650095	2	SCREW WN 156-3	M4x12	ZN
18	650166	1	Screw MC6S	M8x60	DIN912 ZN 8.8
19	660640	1	PLUG	4 mm	ONE TOUCH FITTING
20	660624	1	Compress spring		
21	631454	1	SPRING RETAINER		

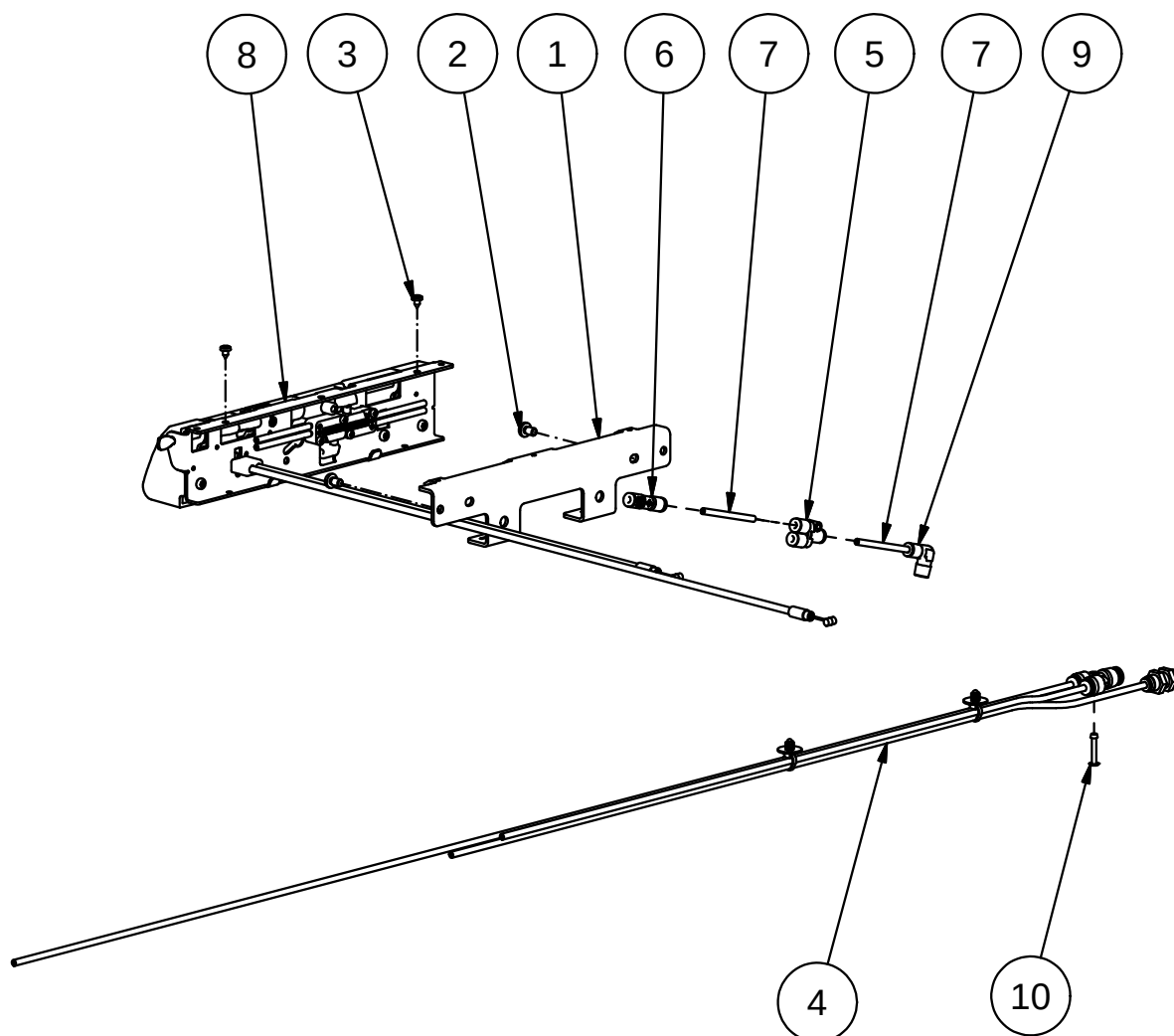


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631500	1	TUBE ASM, STANDARD		
5	660603	1	Y-CONNECTION		
6	660614	1	NON RETURN VALVE		
7	660605	2	TUBE 4x2,5 GREEN		
8	631283	1	CONTROL SET		
9	660397	1	ONE TOUCH FITTING ELBOW	4-1/8	
10	653015	1	RIVET AL/ST	3.0x20	

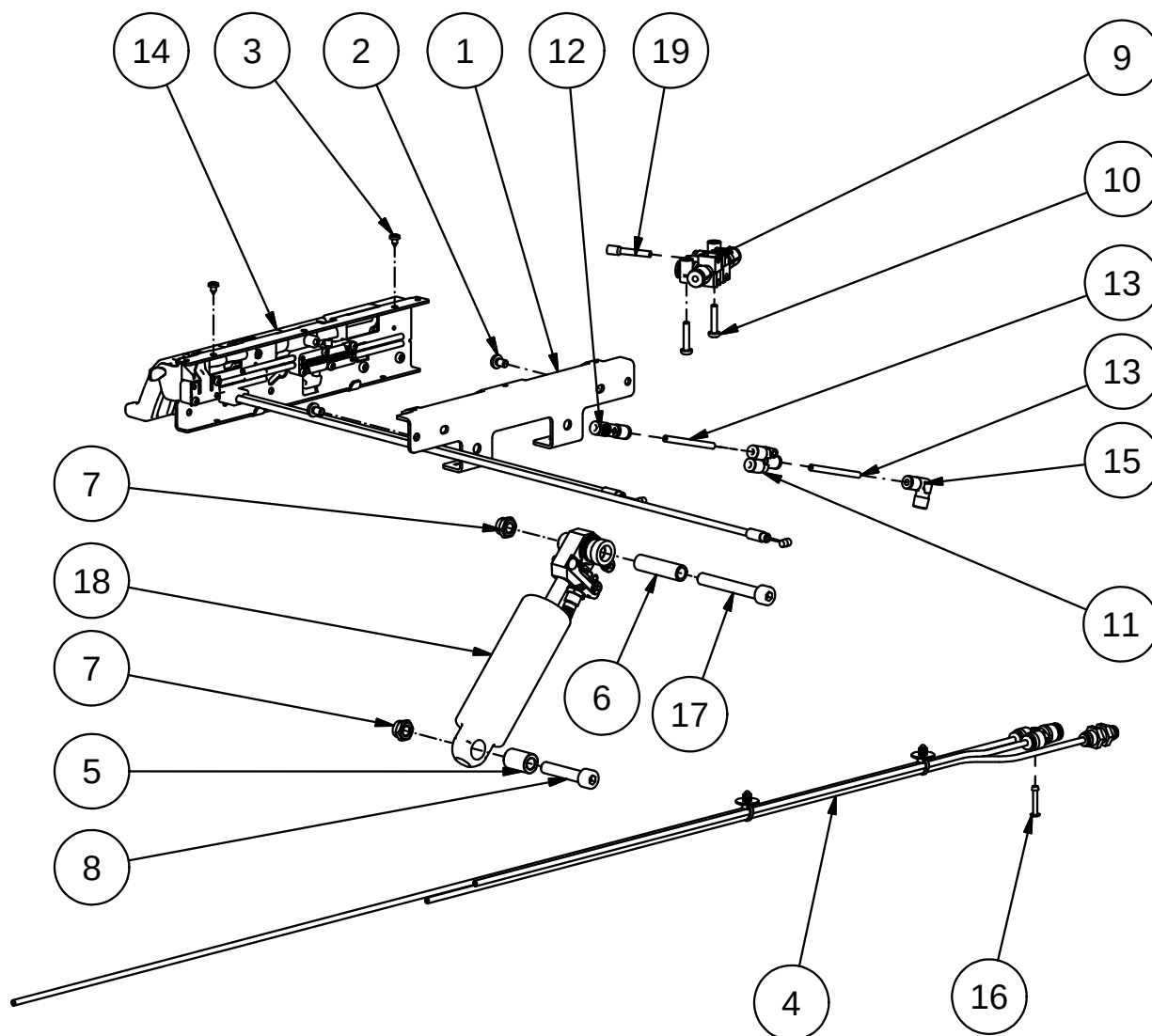


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631500	1	TUBE ASM, STANDARD		
5	622149	1	BUSHING		
6	631498	1	SPACING SLEEVE		
7	210401	2	LOCKING NUT	M8	DIN6925 ZN K8
8	650066	1	SCREW MC6S	M8x40	ISO4762 ZN 8.8
9	660592	1	ONE-TOUCH FITTING	KM16	MANIFOLD
10	650156	2	SCREW MRT-TT	M4x20	ZN
11	660603	1	Y-CONNECTION		
12	660614	1	NON RETURN VALVE		
13	660605	2	TUBE 4x2,5 GREEN		
14	631286	1	CONTROL SET		
15	660397	1	ONE TOUCH FITTING ELBOW	4-1/8	
16	653015	1	RIVET AL/ST	3.0x20	
17	650166	1	Screw MC6S	M8x60	DIN912 ZN 8.8
18	631518	1	SHOCK ABSORBER DPS		
19	660640	1	PLUG	4 mm	ONE TOUCH FITTING

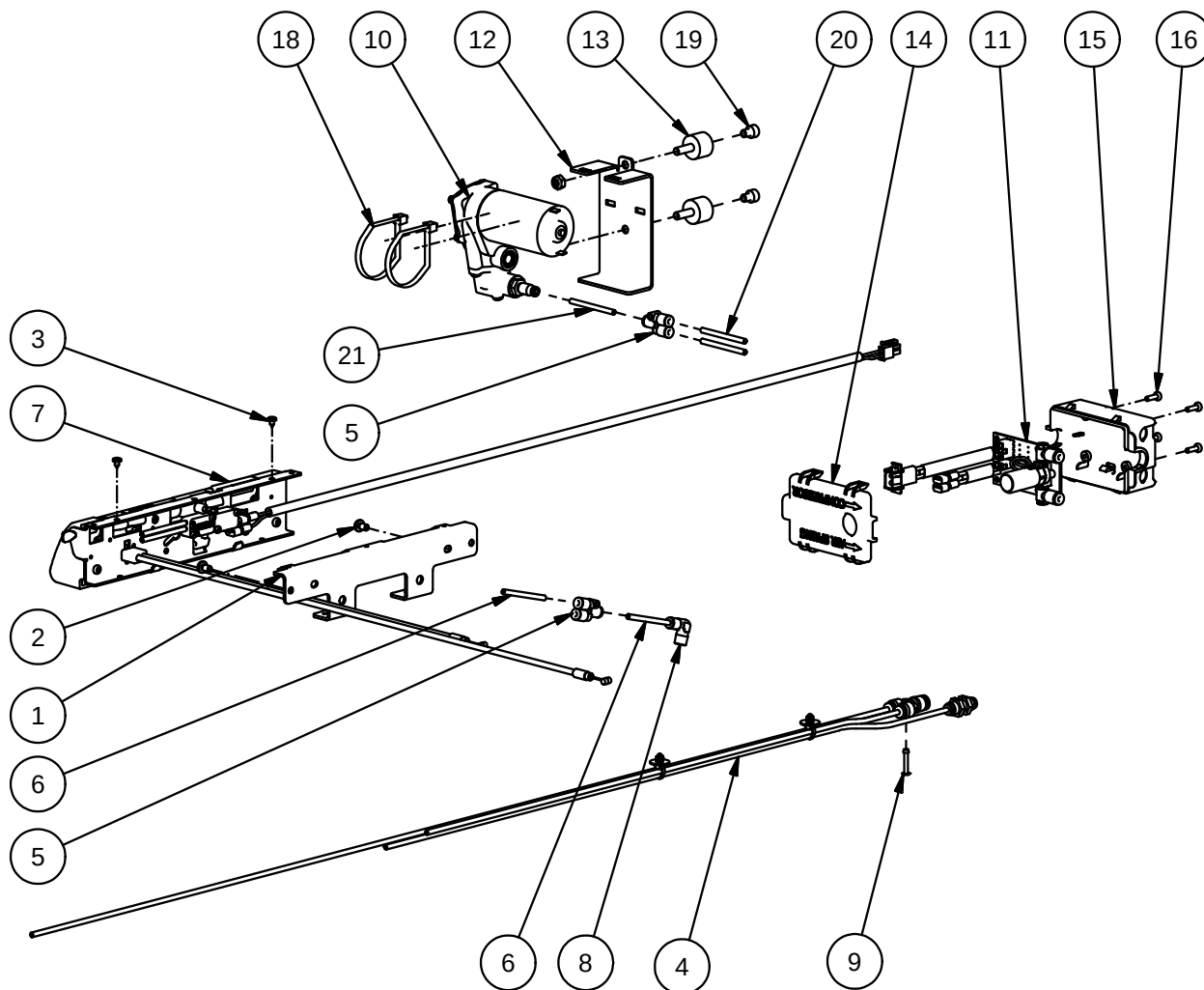


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631500	1	TUBE ASM, STANDARD		
5	660603	2	Y-CONNECTION		
6	660605	2	TUBE 4x2,5 GREEN		(70 mm) (420 mm)
7	631583	1	CONTROL SET		
8	660397	1	ONE TOUCH FITTING ELBOW	4-1/8	
9	653015	1	RIVET AL/ST	3.0x20	
10	622864	1	COMPRESSOR THOMAS 24V		
11	631520	1	CONTROL UNIT		
12	631521	1	BRACKET COMPRESSOR		
13	660658	2	CYLINDRICAL VIB. DAMPER		
14	631511	1	COVER, BOX ELECTRONICS		
15	631510	1	BOX ELECTRONICS		
16	650095	4	SCREW WN 156-3	M4x12	ZN
17	651009	2	LOCK NUT	M6	(DIN 6924) FZB
18	500317	2	STRIPE		
19	650167	2	SCREW MC6S	M6x8	ISO 4762 FZB
20	660609	2	TUBE 4x2,5 RED		(240 mm) (340 mm)
21	660388	1	TUBE 4x2,5 BLACK	DIN 73378	(110 mm)

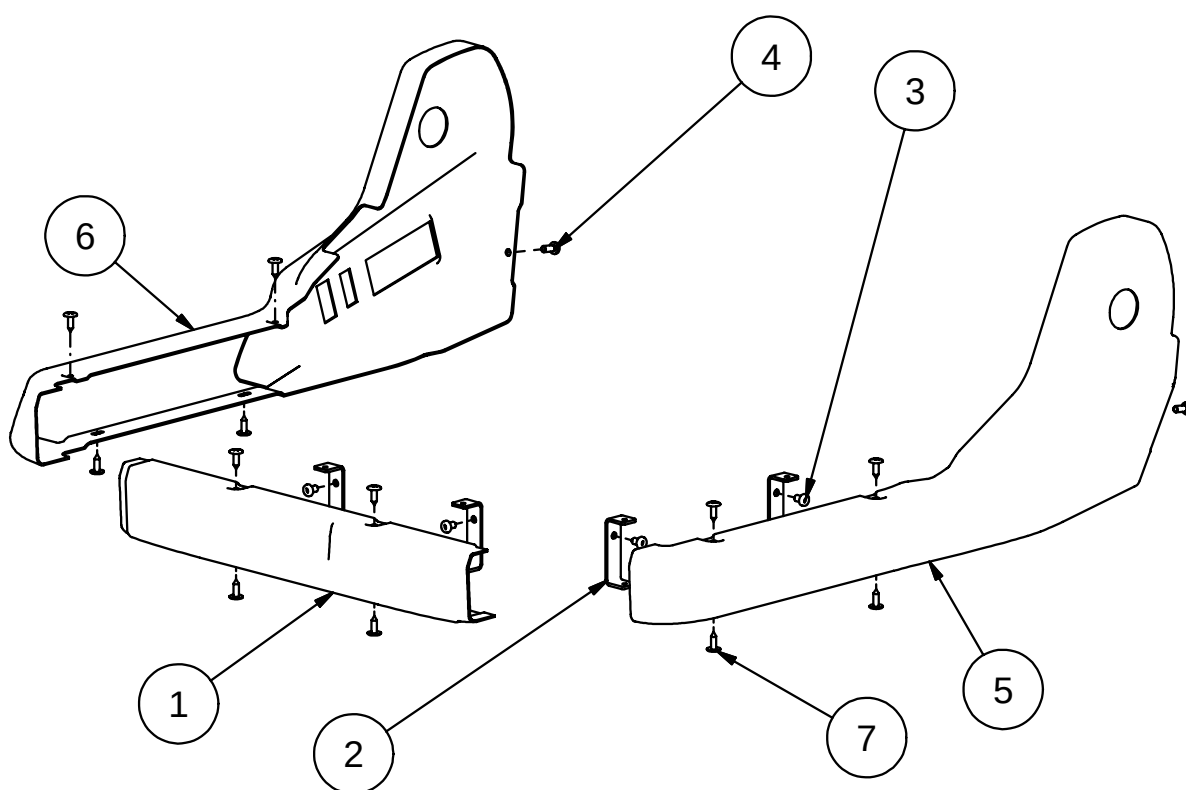


Fig.	Part. No.	Quantity	Description		
1	631102	1	FRONT COVER		
2	631062	4	BRACKET, COVER		
3	650088	4	SCREW MRT-TT	M5x8	ISO7045 ZN
4	650126	2	SCREW MRT-TT	M5x12	ISO7045 ZN BLACK
5	631098	1	SIDE COVER LEFT		
6	631245	1	SIDE COVER RIGHT		
7	650118	12	SCREW MONTAGE	4.2x14	BLACK PAINTED

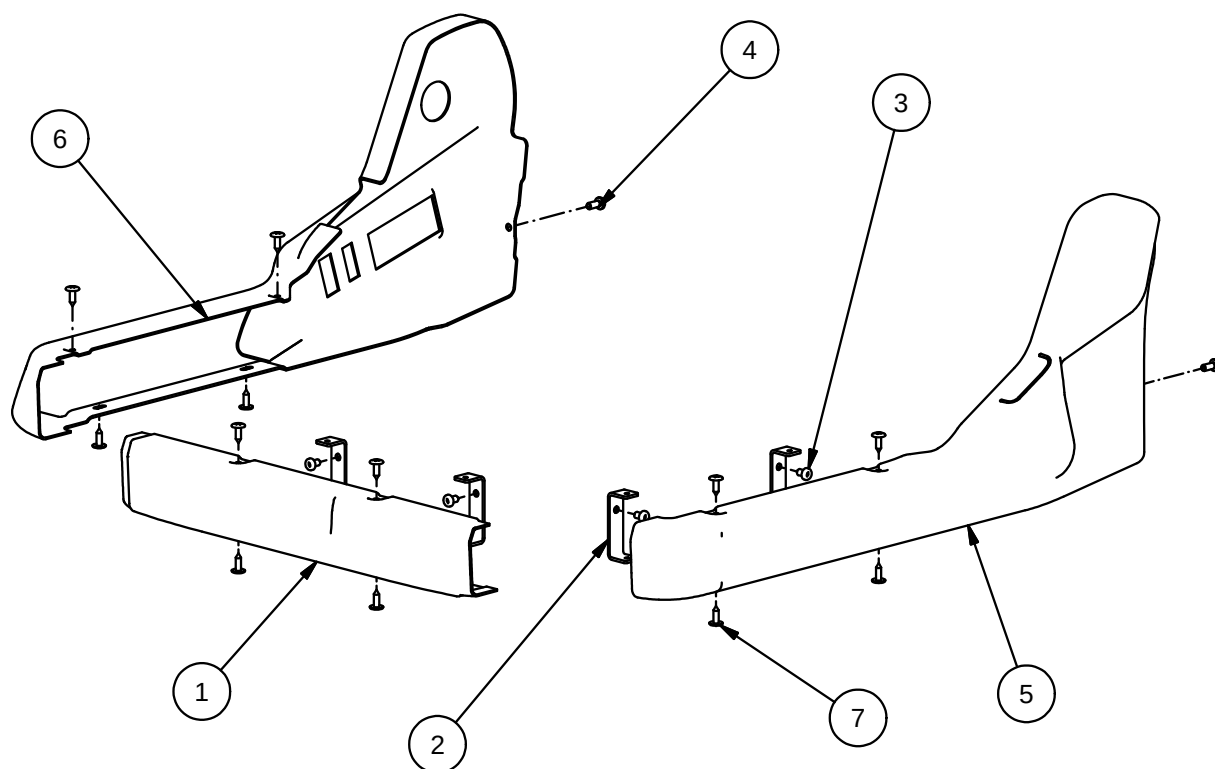


Fig.	Part. No.	Quantity	Description		
1	631102	1	FRONT COVER		
2	631062	4	BRACKET, COVER		
3	650088	4	SCREW MRT-TT	M5x8	ISO7045 ZN
4	650126	2	SCREW MRT-TT	M5x12	ISO7045 ZN BLACK
5	631501	1	SIDE COVER SLIM, LEFT		
6	631245	1	SIDE COVER RIGHT		
7	650118	12	SCREW MONTAGE	4.2x14	BLACK PAINTED



Parts Replacements List

631145 Protection bellow

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631145

Date 071105

Rev.

Rev.Date

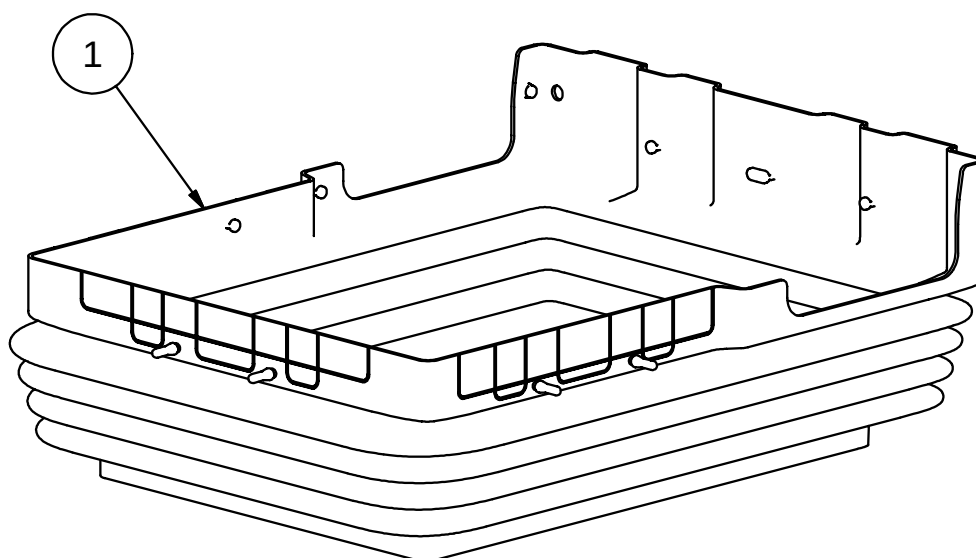


Fig.	Part. No.	Quantity	Description
1	631145	1	PROTECTION BELLOW

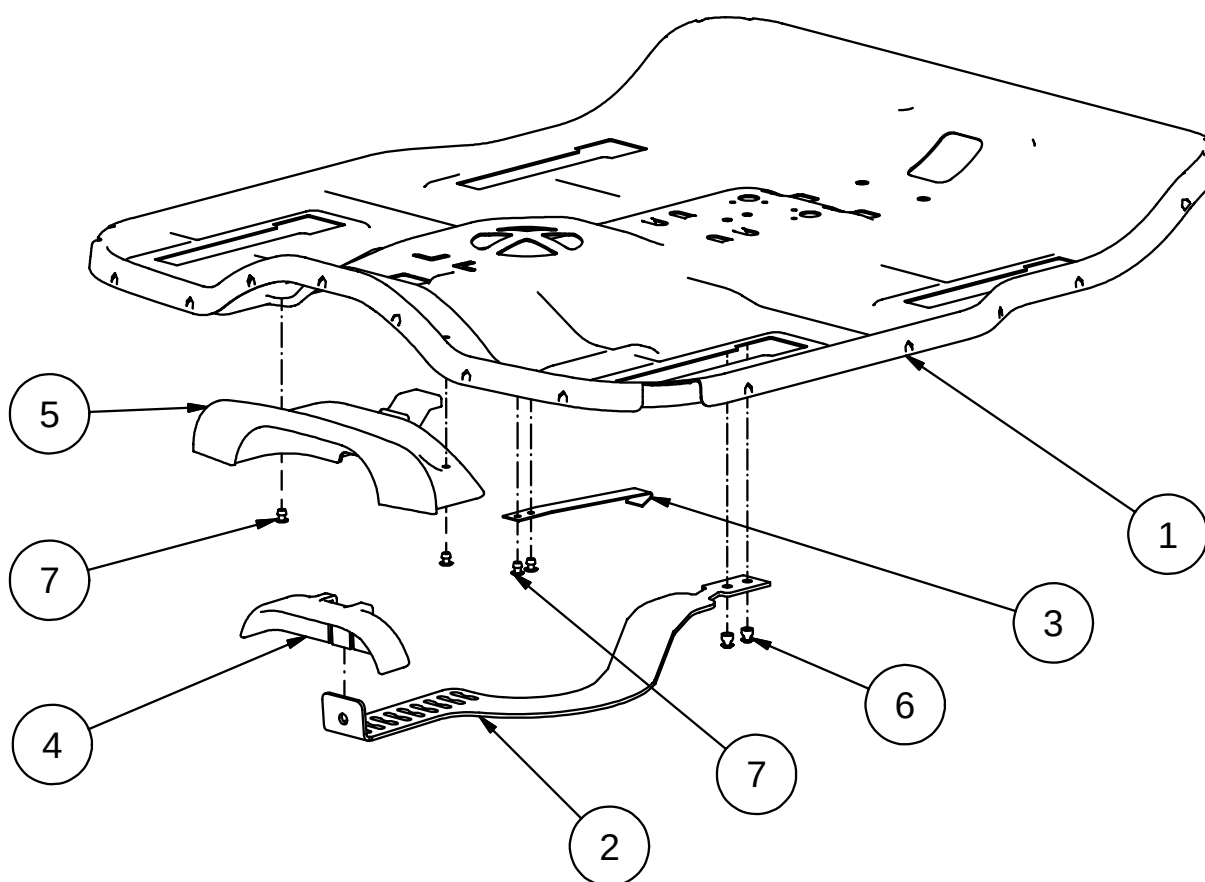


Fig.	Part. No.	Quantity	Description		
1	631009	1	SEAT PLATE		
2	631041	1	INDEXING BRACKET		
3	631059	1	SPRING, STOP CUSHION ADJ		
4	631026	1	CONTROL HANDLE		
5	631027	1	COVER		
6	416022	2	RIVET AL/ST	Ø4.8x7.4	
7	653004	4	RIVET AL/ST	3.2x6	AP/D BS

631309 Backrest kit

High backrest, 3-point safety belt

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631309

Date 071105

Rev.

Rev.Date

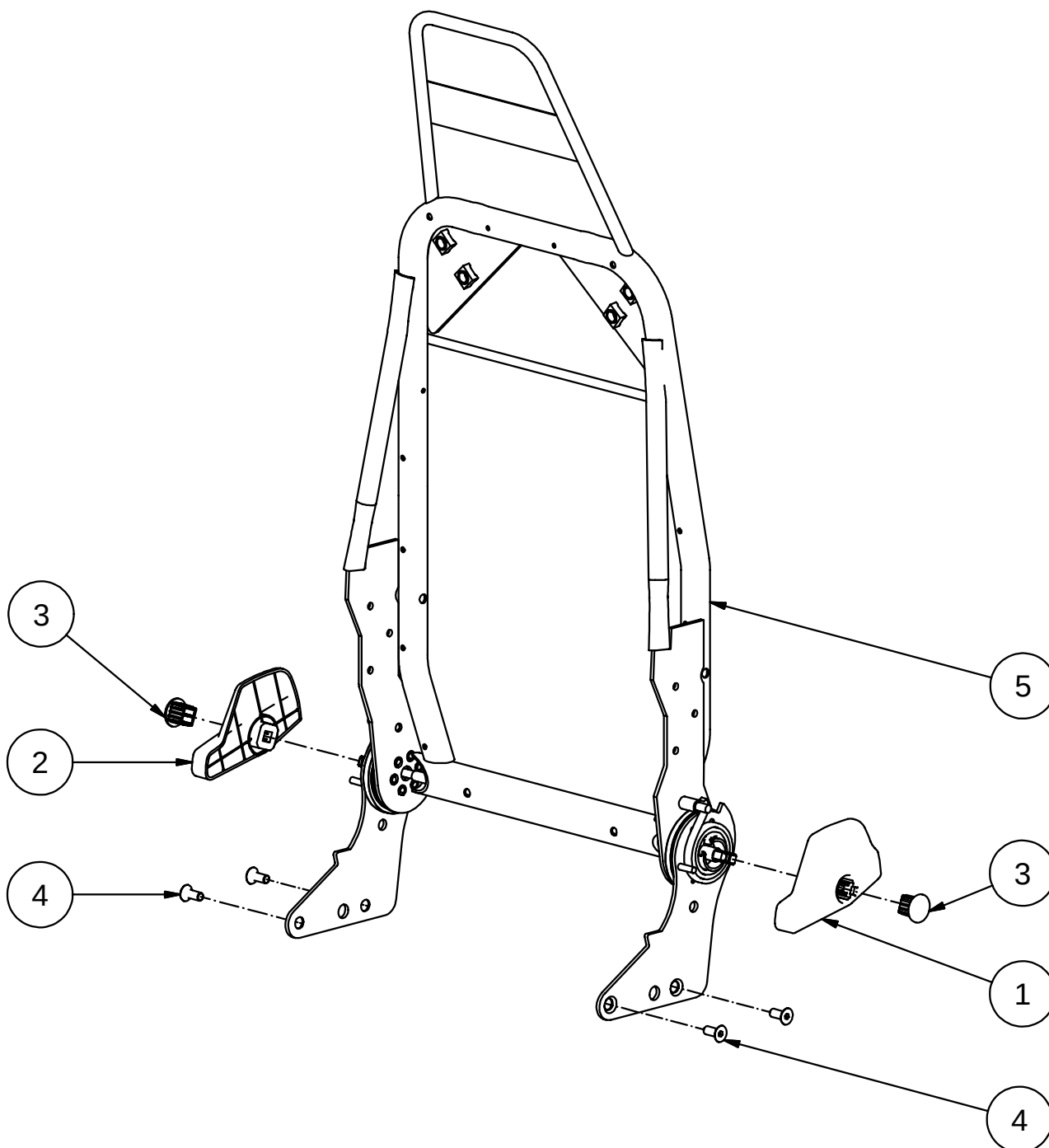


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	631103	1	BACKREST HIGH WELDED 3P		

631311 Backrest kit
Backrest 640, 3-point safety belt
3000, 3100, 3400

Valid from 070601 to

Doc. R1-631311

Date 071105

Rev.

Rev.Date

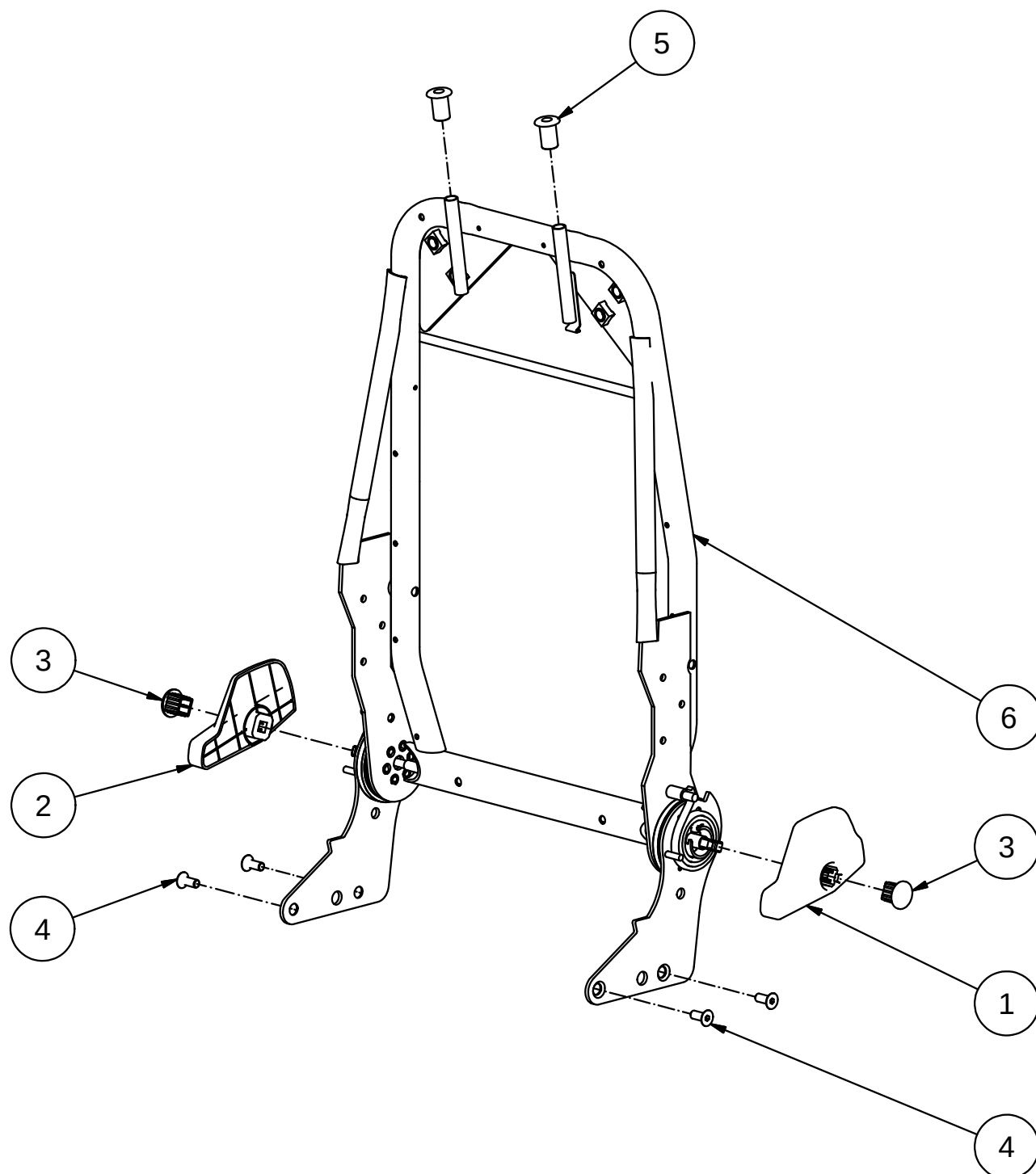


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	621514	2	COVER PLUG		
6	631198	1	BACKREST LOW WELDED 3P		

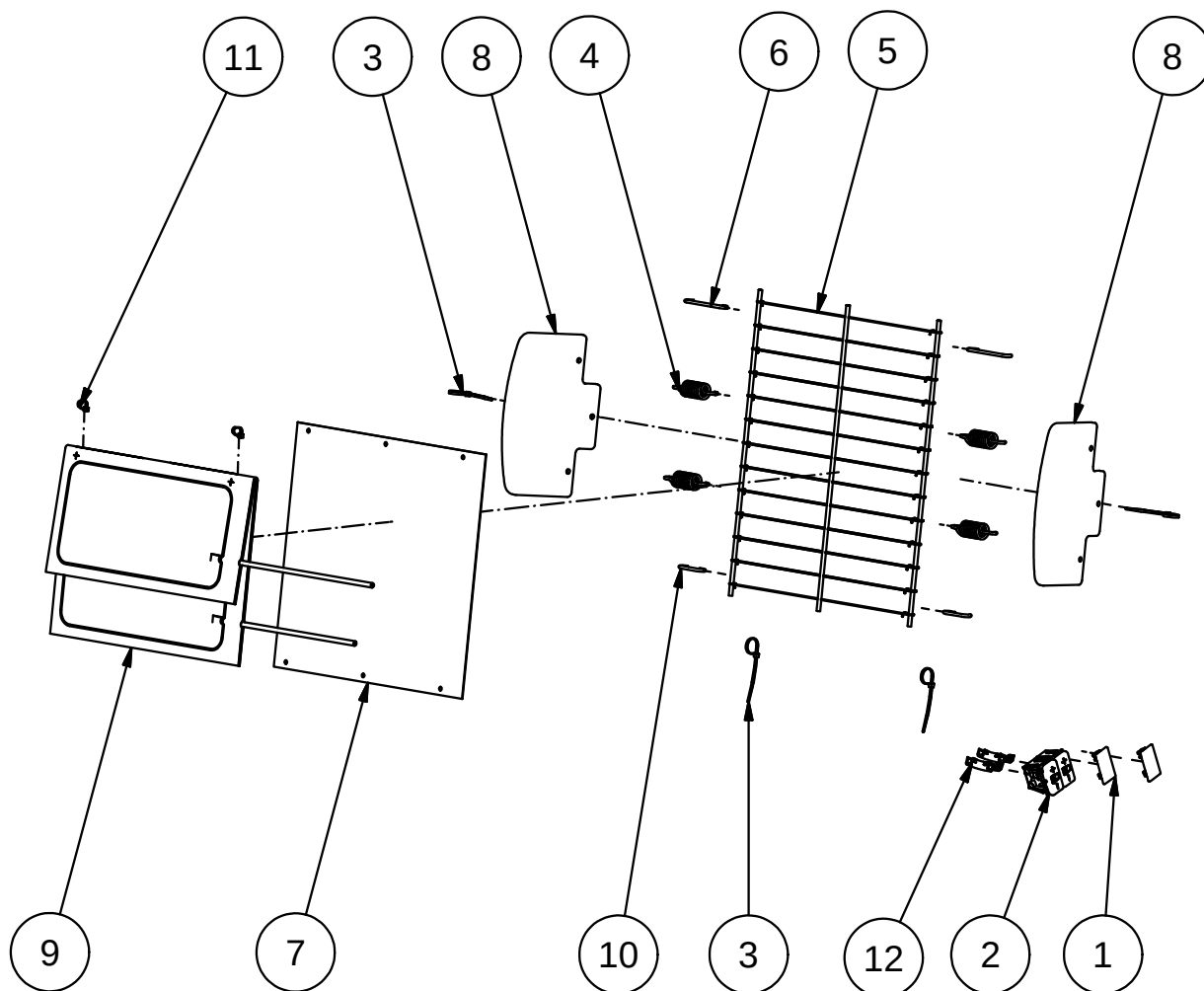


Fig.	Part. No.	Quantity	Description		
1	631226	2	COVER, VALVE		
2	622651	1	VALVE		
3	470109	4	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631121	2	PLATE SIDE SUPPORT		
9	631125	1	BLADDER, LUMBAR SUPPORT		
10	631172	2	HITCH		
11	660109	2	CABLE TIE		
12	631475	2	TUBE ELBOW Ø6, 90°		

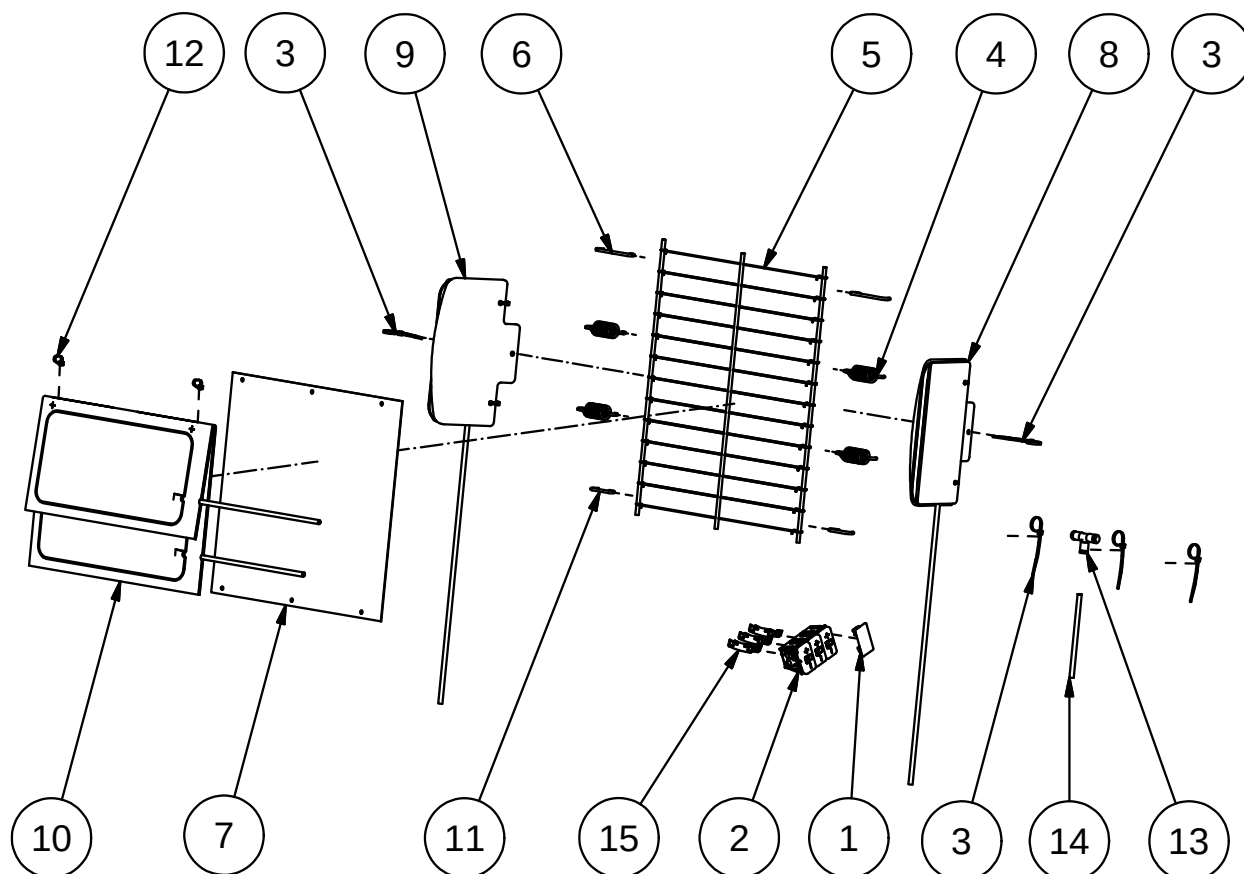


Fig.	Part. No.	Quantity	Description		
1	631226	1	COVER, VALVE		
2	622815	1	VENTIL		
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631123	1	SIDE SUPPORT ASM		
9	631124	1	SIDE SUPPORT ASM		
10	631125	1	BLADDER, LUMBAR SUPPORT		
11	631172	2	HITCH		
12	660109	2	CABLE TIE		
13	660550	1	ONE TOUCH FITTING	5 mm	TEE
14	660551	1	TUBE	5x3.1	WHITE (PUR)
15	631475	3	TUBE ELBOW Ø6, 90°		

631389 Backrest support kit
Lumbar, side and shoulder support
3000, 3100

Valid from 070601 to

Doc. R1-631389

Date 071105

Rev. 1

Rev.Date 090101

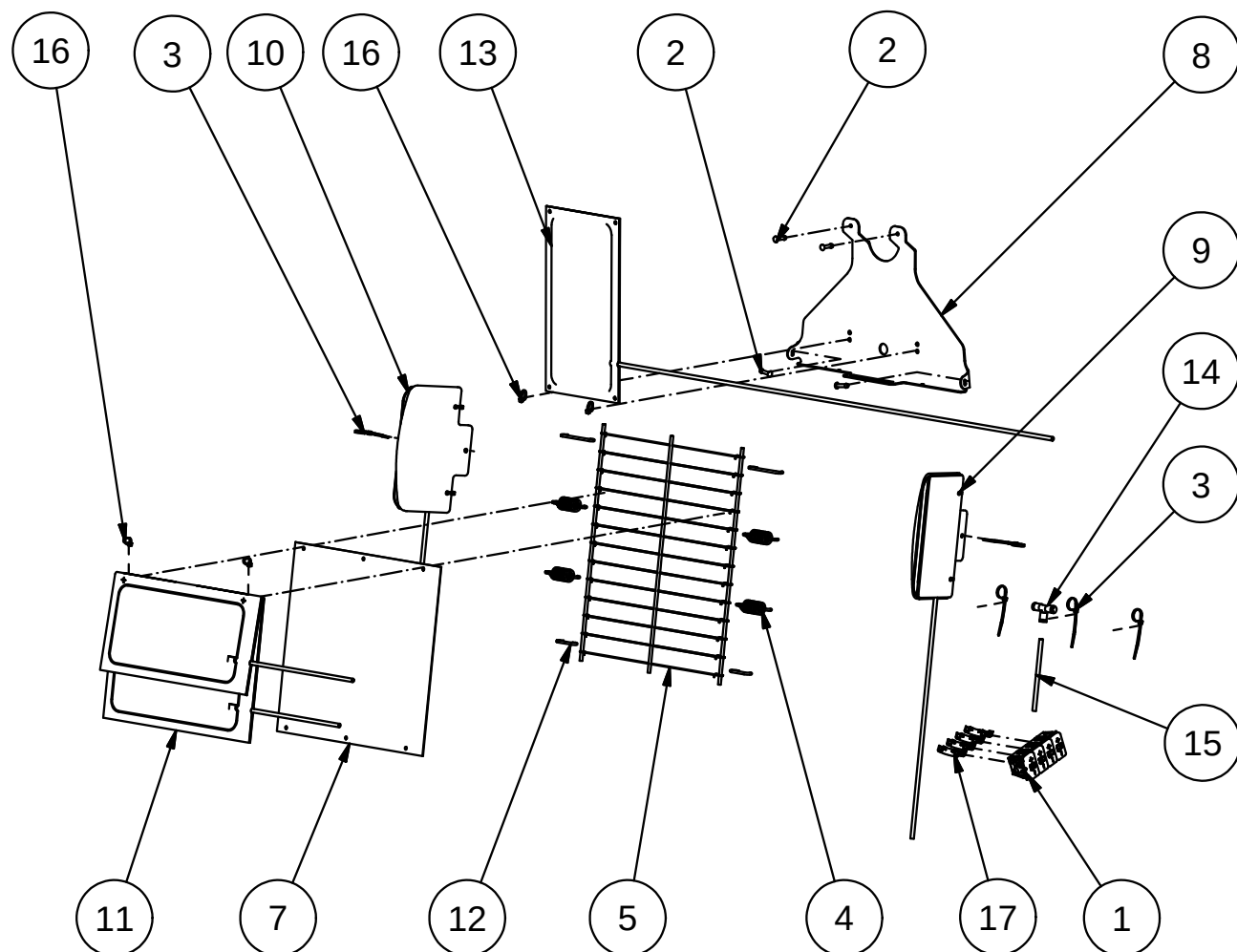


Fig.	Part. No.	Quantity	Description		
1	631132	2	VALVE		
2	500221	4	RIVET ST/ST	4.0x16	SP/D BS
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631119	1	PLATE, SHOULDER ADJ		
9	631123	1	SIDE SUPPORT ASM		
10	631124	1	SIDE SUPPORT ASM		
11	631125	1	BLADDER, LUMBAR SUPPORT		
12	631172	2	HITCH		
13	631426	1	BLADDER SHOULDERSUPPORT		
14	660550	1	ONE TOUCH FITTING	5 mm	TEE
15	660551	1	TUBE	5x3.1	WHITE (PUR)
16	660109	4	CABLE TIE		
17	631475	4	TUBE ELBOW Ø6, 90°		

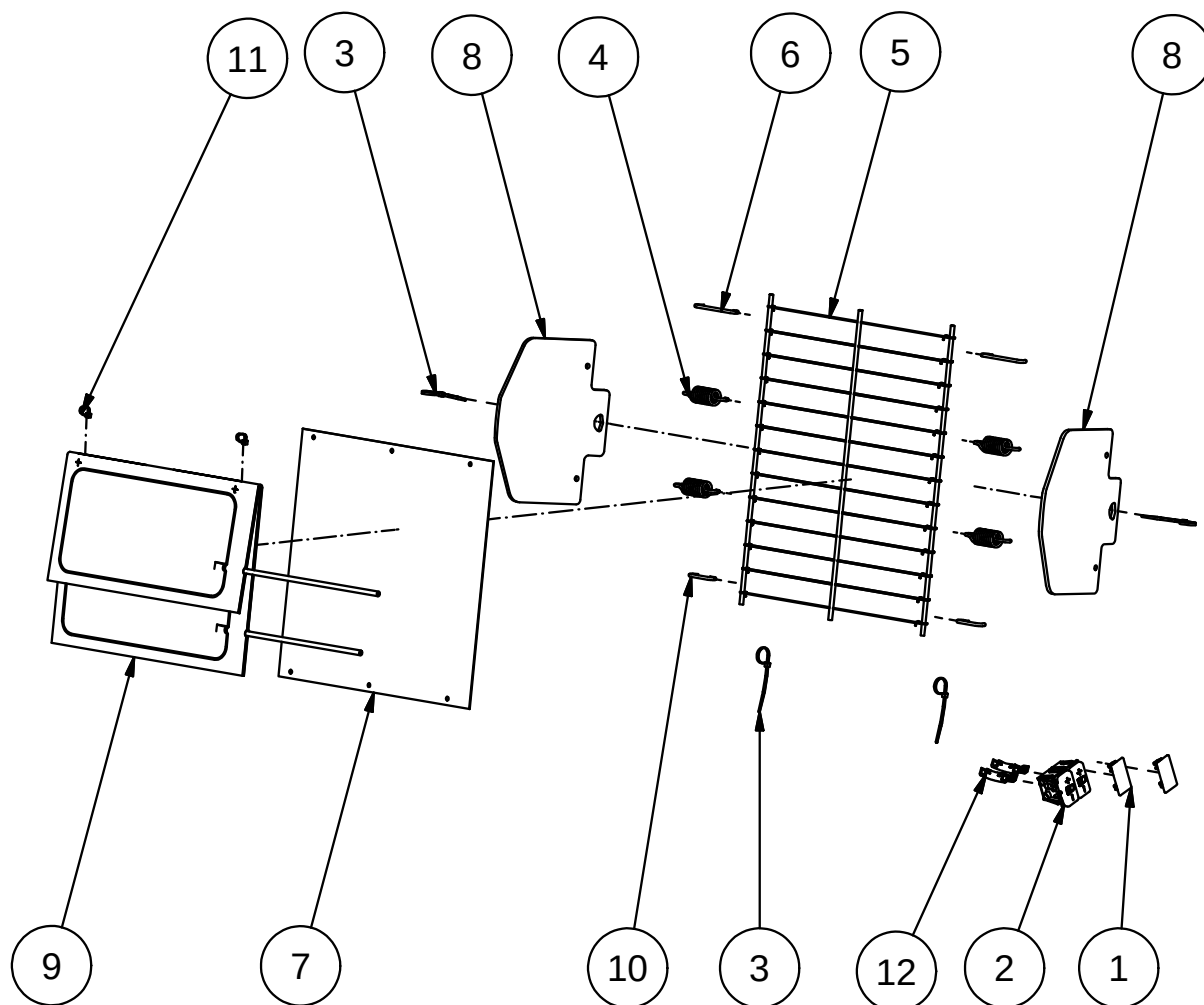


Fig.	Part. No.	Quantity	Description		
1	631226	2	COVER, VALVE		
2	622651	1	VALVE		
3	470109	4	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631455	2	PLATE SIDE SUPPORT XSS		
9	631125	1	BLADDER, LUMBAR SUPPORT		
10	631172	2	HITCH		
11	660109	2	CABLE TIE		
12	631475	2	TUBE ELBOW Ø6, 90°		

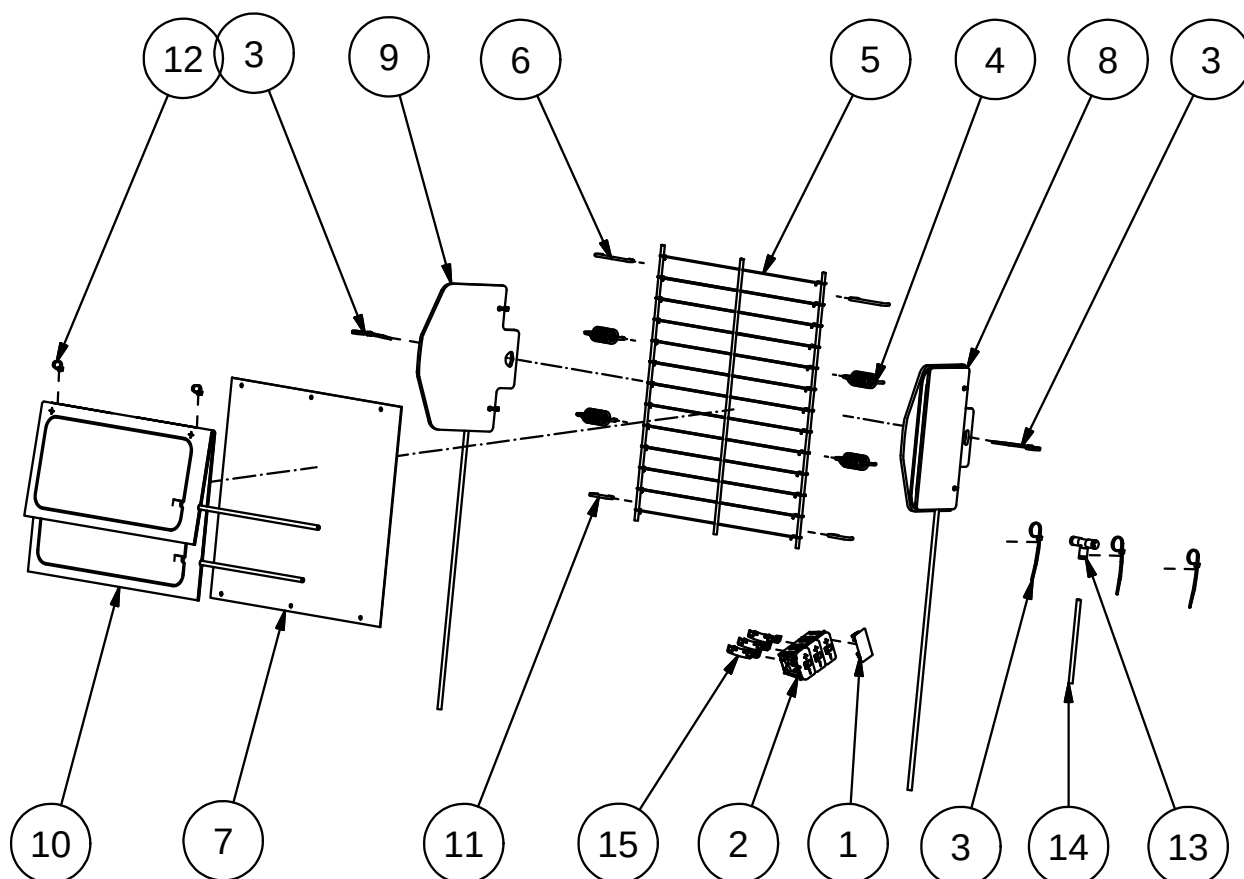


Fig.	Part. No.	Quantity	Description		
1	631226	1	COVER, VALVE		
2	622815	1	VENTIL		
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631456	1	SIDE SUPPORT XSS		LEFT
9	631457	1	SIDE SUPPORT XSS		RIGHT
10	631125	1	BLADDER, LUMBAR SUPPORT		
11	631172	2	HITCH		
12	660109	2	CABLE TIE		
13	660550	1	ONE TOUCH FITTING	5 mm	TEE
14	660551	1	TUBE	5x3.1	WHITE (PUR)
15	631475	3	TUBE ELBOW Ø6, 90°		

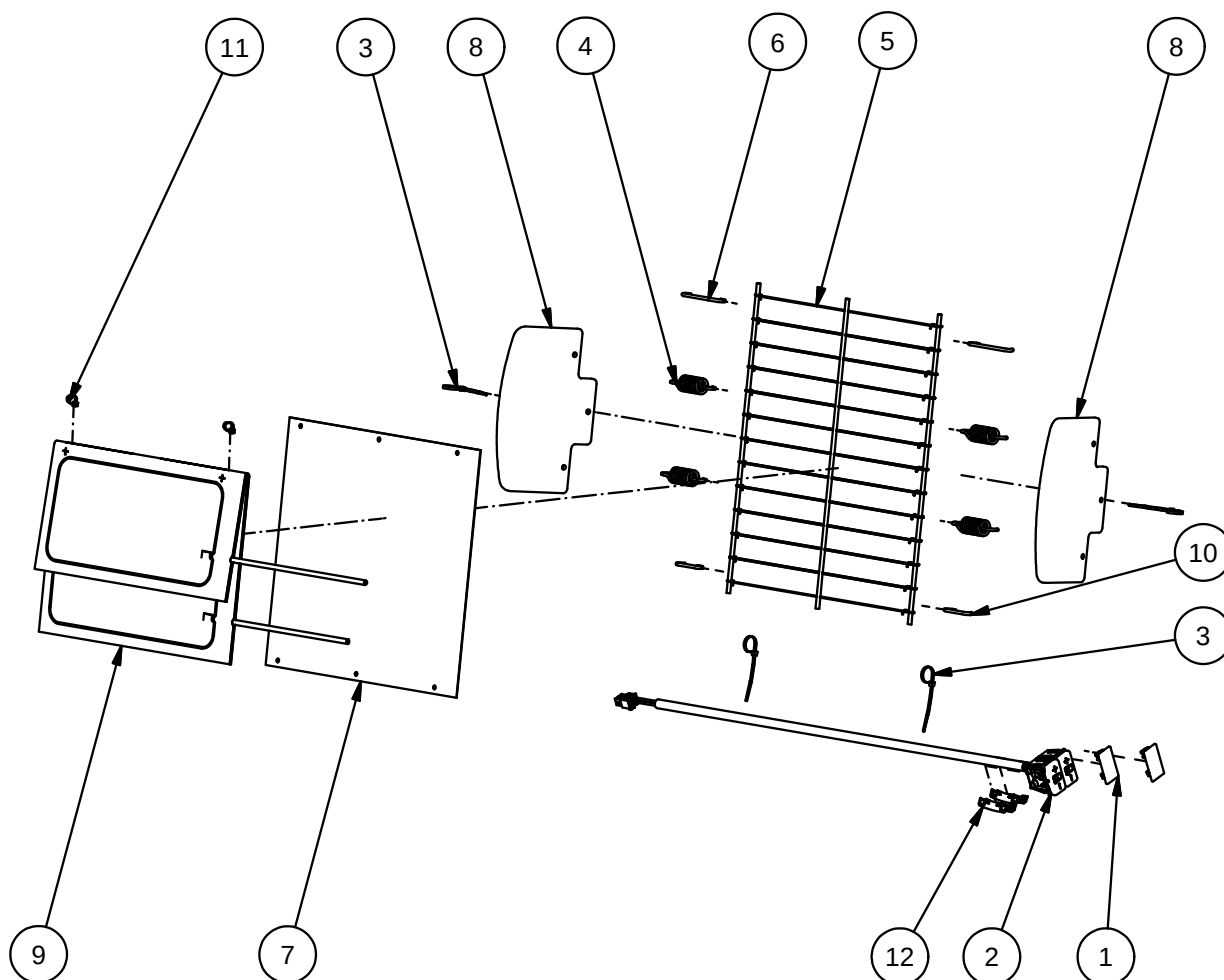


Fig.	Part. No.	Quantity	Description		
1	631226	2	COVER, VALVE		
2	631506	1	VALVE MICRO SWITCH, DOUBLE		
3	470109	4	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631121	2	PLATE SIDE SUPPORT		
9	631125	1	BLADDER, LUMBAR SUPPORT		
10	631172	2	HITCH		
11	660109	2	CABLE TIE		
12	631475	2	TUBE ELBOW Ø6, 90°		

631590 Backrest support kit

Lumbar and side support

3000, 3100 Built-in compressor

Valid from 090101 to

Doc. R1-631590

Date 090101

Rev.

Rev.Date

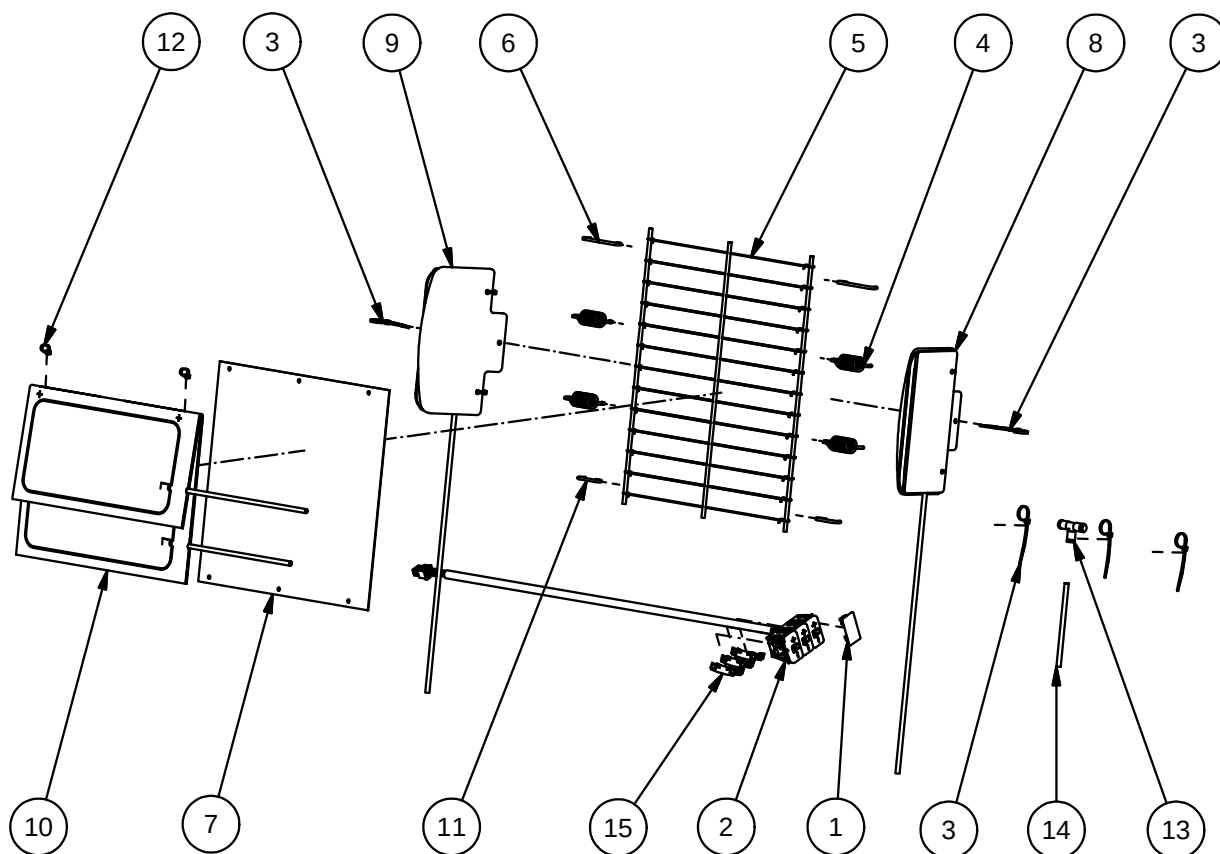


Fig.	Part. No.	Quantity	Description		
1	631226	1	COVER, VALVE		
2	631507	1	VALVE MICRO SWITCH, TRIPLE		
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631123	1	SIDE SUPPORT ASM		
9	631124	1	SIDE SUPPORT ASM		
10	631125	1	BLADDER, LUMBAR SUPPORT		
11	631172	2	HITCH		
12	660109	2	CABLE TIE		
13	660550	1	ONE TOUCH FITTING	5 mm	TEE
14	660551	1	TUBE	5x3.1	WHITE (PUR)
15	631475	3	TUBE ELBOW Ø6, 90°		

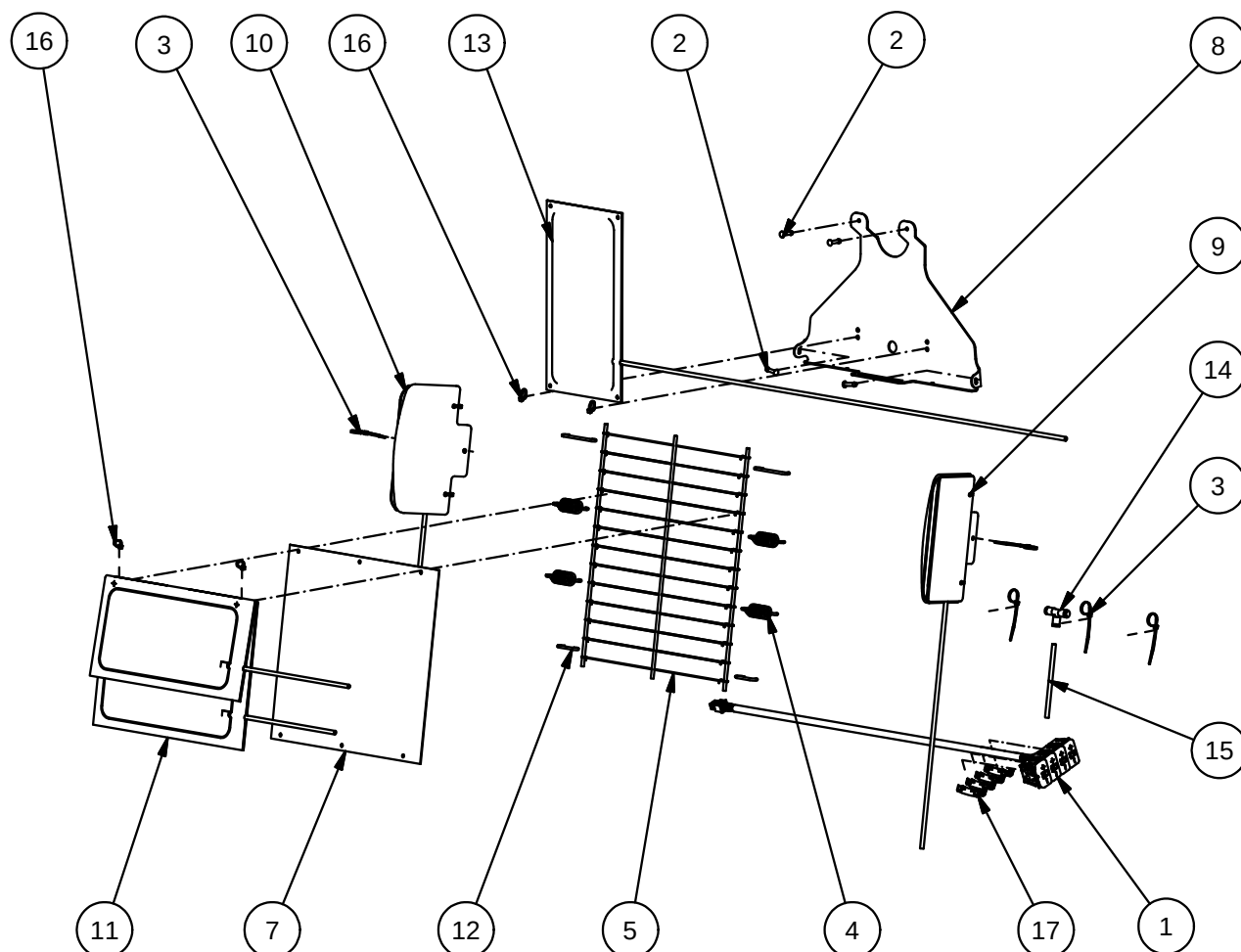


Fig.	Part. No.	Quantity	Description		
1	631516	2	VALVE MICRO SWITCH, QUAD		
2	500221	4	RIVET ST/ST	4.0x16	SP/D BS
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631119	1	PLATE, SHOULDER ADJ		
9	631123	1	SIDE SUPPORT ASM		
10	631124	1	SIDE SUPPORT ASM		
11	631125	1	BLADDER, LUMBAR SUPPORT		
12	631172	2	HITCH		
13	631426	1	BLADDER SHOULDERSUPPORT		
14	660550	1	ONE TOUCH FITTING	5 mm	TEE
15	660551	1	TUBE	5x3.1	WHITE (PUR)
16	660109	4	CABLE TIE		
17	631475	4	TUBE ELBOW Ø6, 90°		

631601 Backrest support kit XSS

Lumbar support

3000, 3100 Built-in compressor

Valid from 090101 to

Doc. R1-631601

Date 090101

Rev.

Rev.Date

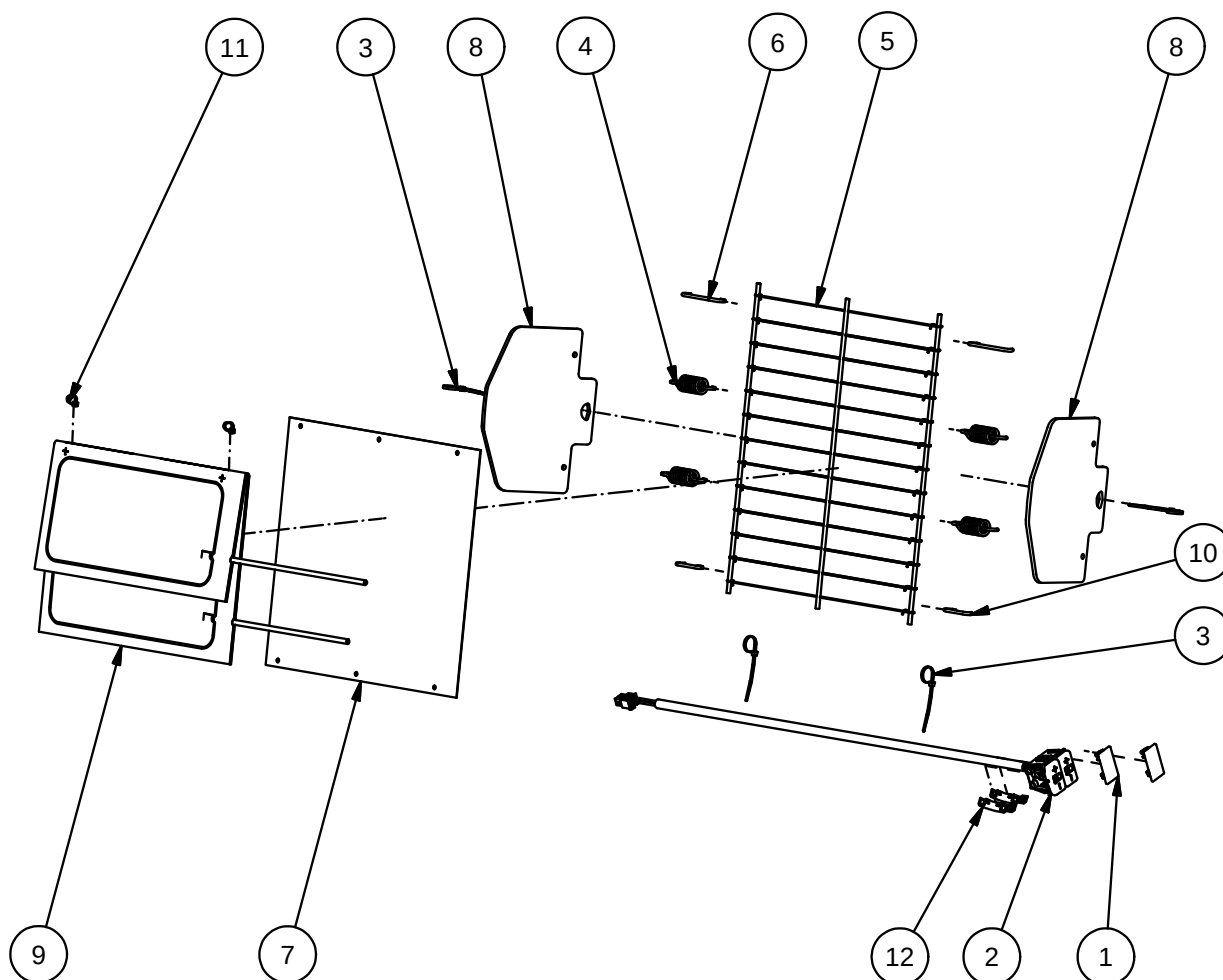


Fig.	Part. No.	Quantity	Description		
1	631226	2	COVER, VALVE		
2	631506	1	VALVE MICRO SWITCH, DOUBLE		
3	470109	4	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631455	2	PLATE SIDE SUPPORT XSS		
9	631125	1	BLADDER, LUMBAR SUPPORT		
10	631172	2	HITCH		
11	660109	2	CABLE TIE		
12	631475	2	TUBE ELBOW Ø6, 90°		

631602 Backrest support kit XSS

Lumbar and side support

3000, 3100 Built-in compressor

Valid from 090101 to

Doc. R1-631602

Date 090101

Rev.

Rev.Date

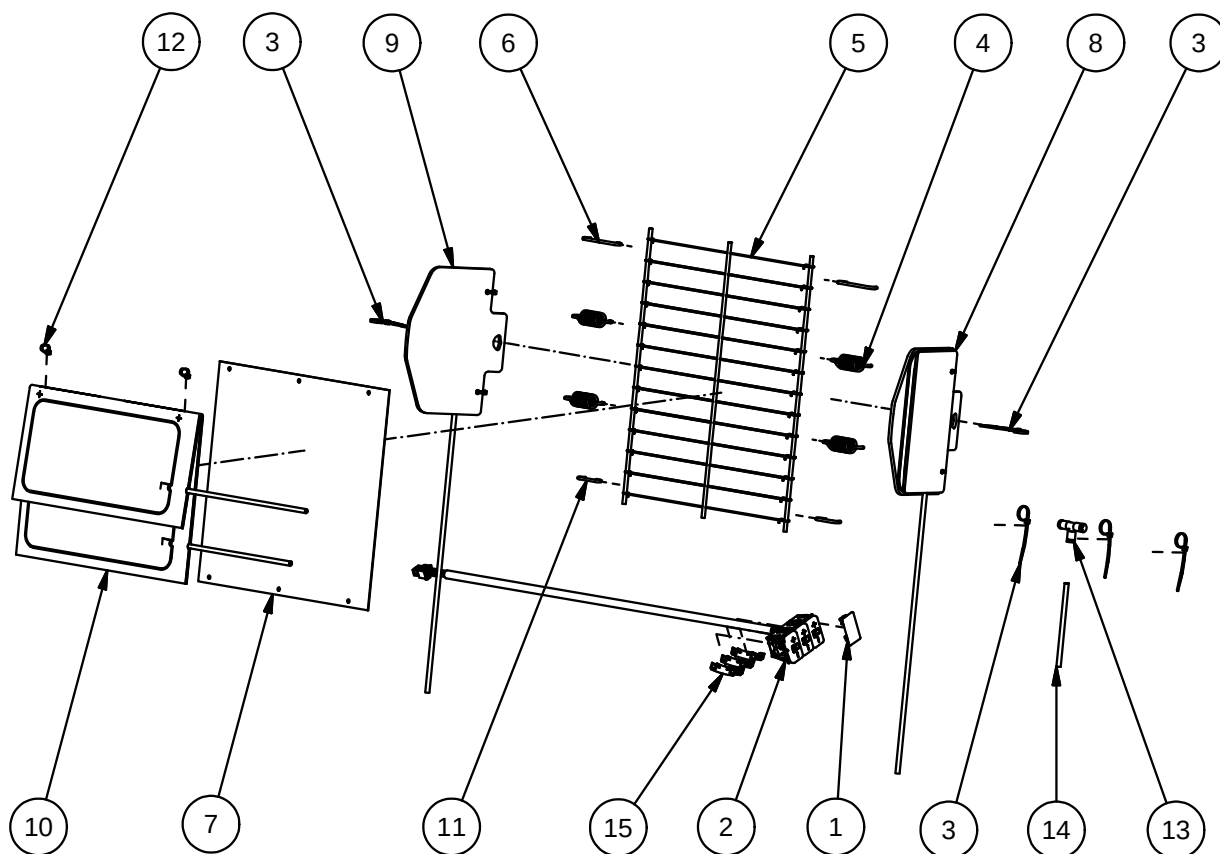


Fig.	Part. No.	Quantity	Description		
1	631226	1	COVER, VALVE		
2	631507	1	VALVE MICRO SWITCH, TRIPLE		
3	470109	5	CABLE TIE	3.5x200	BLACK
4	620072	4	SPRING		
5	620148	1	PULLMAFLEX MAT STRAIGHT		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	622656	1	PLASTIC PLATE		
8	631456	1	SIDE SUPPORT XSS		LEFT
9	631457	1	SIDE SUPPORT XSS		RIGHT
10	631125	1	BLADDER, LUMBAR SUPPORT		
11	631172	2	HITCH		
12	660109	2	CABLE TIE		
13	660550	1	ONE TOUCH FITTING	5 mm	TEE
14	660551	1	TUBE	5x3.1	WHITE (PUR)
15	631475	3	TUBE ELBOW Ø6, 90°		

631376 Safety belt kit

3-point Left/Right

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631376

Date 071105

Rev.

Rev.Date

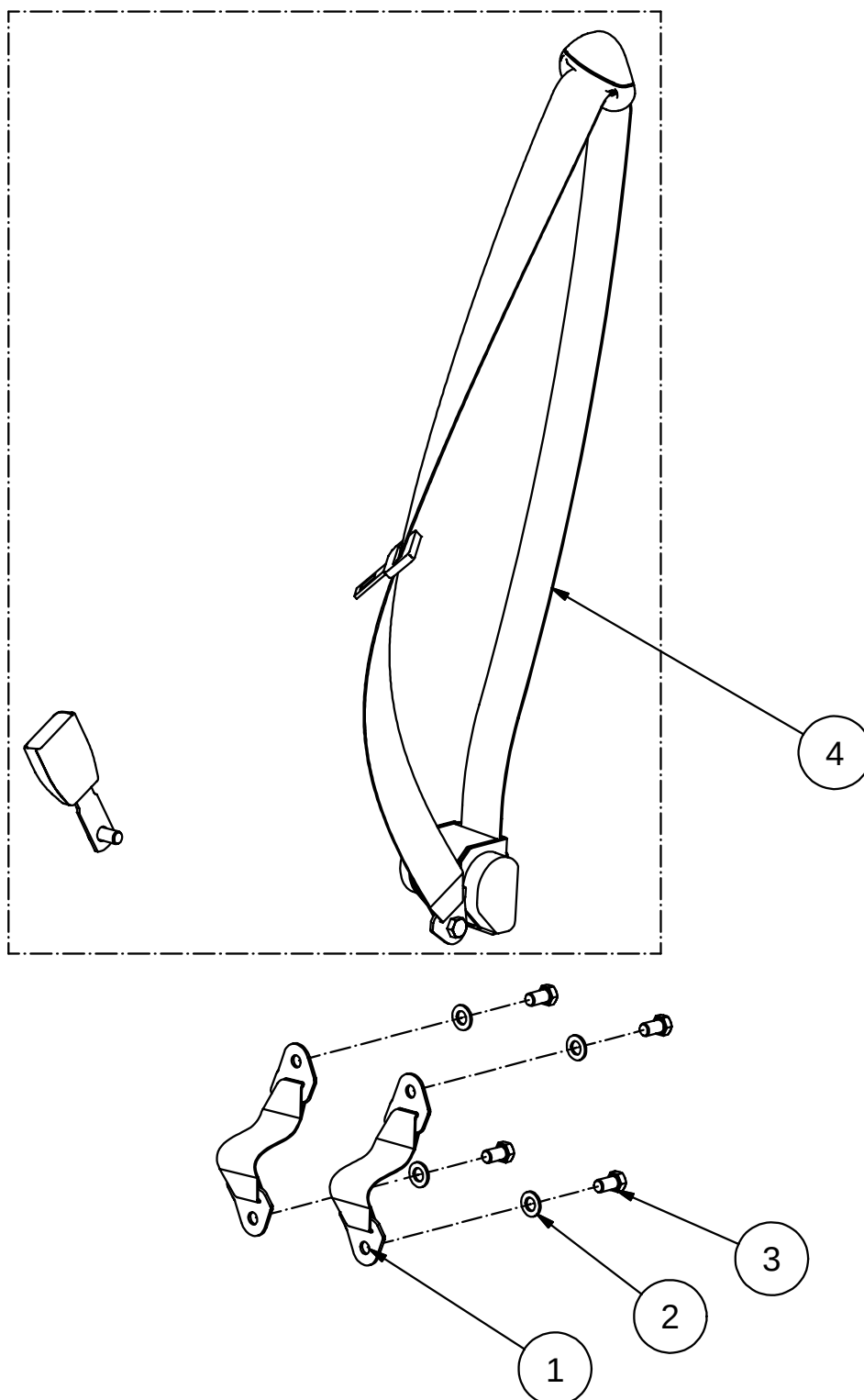


Fig.	Part. No.	Quantity	Description		
1	631237	2	CATCH BELT		
2	652013	4	WASHER	12x22x2	ZN YELLOW
3	650051	4	SCREW U6S UNF	7/16x19	ZN YELLOW
4	631236	1	SAFETY BELT 3P		

631378 D-ring bracket kit
3-point safety belt left
3000, 3100, 3400

Valid from _____ to _____

Doc. R1-631378

Date 071105

Rev.

Rev.Date

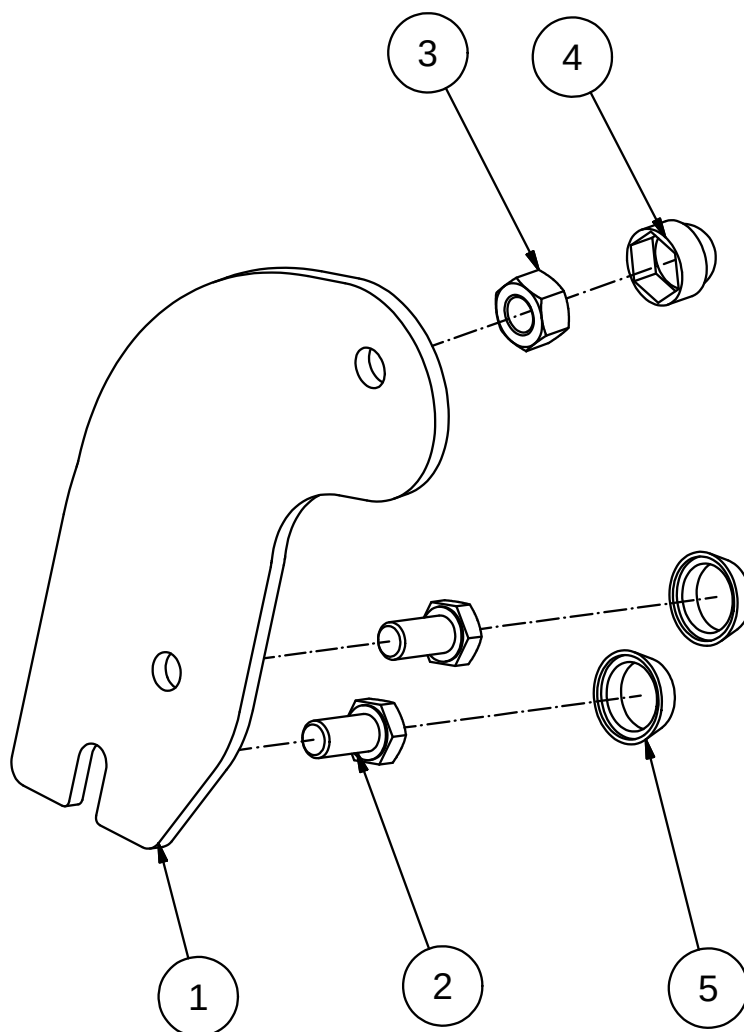


Fig.	Part. No.	Quantity	Description		
1	631232	1	BRACKET D-RING LEFT		
2	650153	2	SCREW M6S	M10x20	DIN931 ZN 8.8
3	651040	1	NUT U6M	7/16 UNF	ZN YELLOW
4	660541	1	NUT COVER		
5	660610	2	COVER CAP		

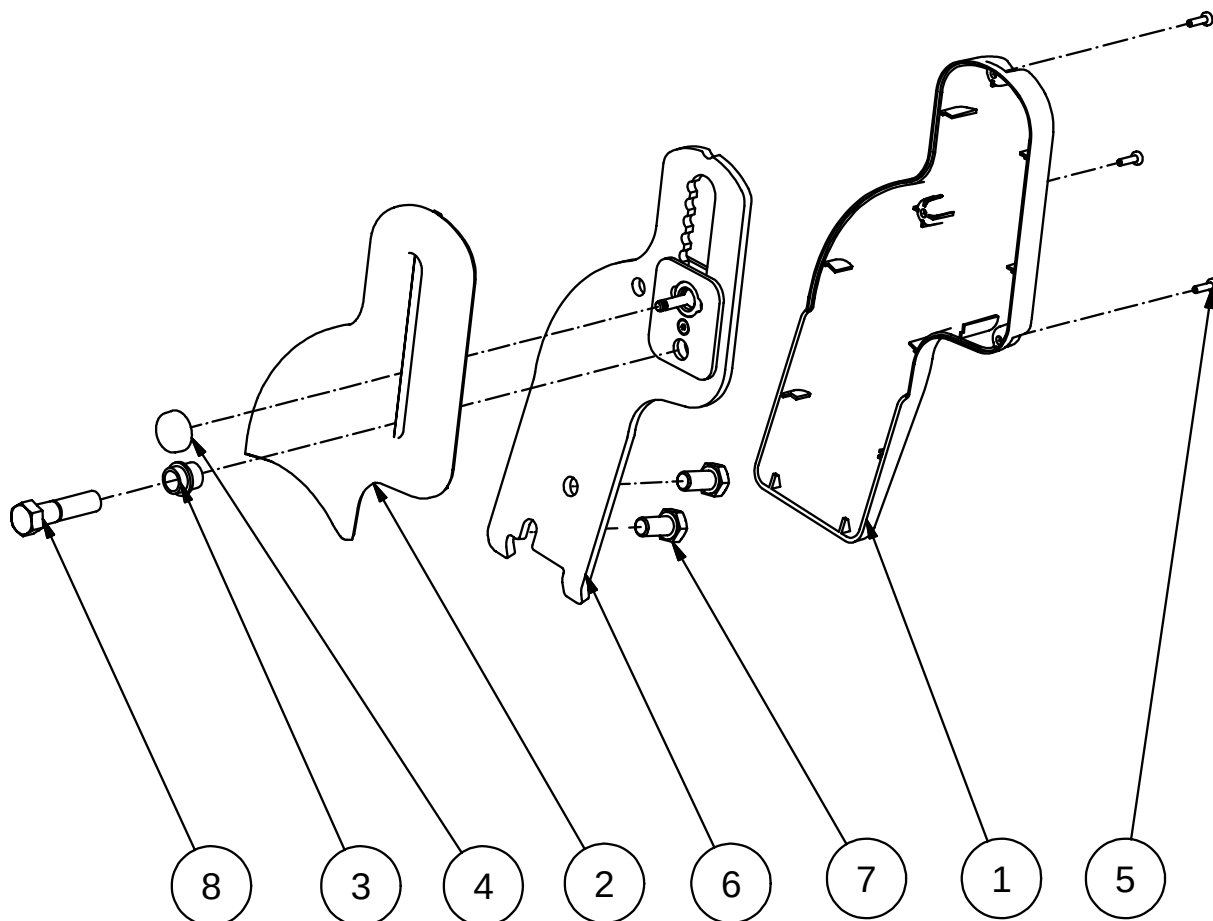


Fig.	Part. No.	Quantity	Description		
1	631190	1	COVER BACK, ADJ D-RING		
2	631234	1	COVER ASM FRONT, ADJ D-RING		
3	631187	1	SPACER		
4	631186	1	BUTTON		
5	650095	3	SCREW WN 156-3	M4x12	ZN
6	631192	1	ADJ D-RING LEFT ASM		
7	650153	2	SCREW M6S	M10x20	DIN931 ZN 8.8
8	650157	1	SCREW U6S UNF	7/16x45	SMS1944 ZN



Parts Replacements List

Belt duct kit**Left****3000, 3100, 3400**

Valid from 090101 to

Doc. R1-631595

Date 090101

Rev.

Rev.Date

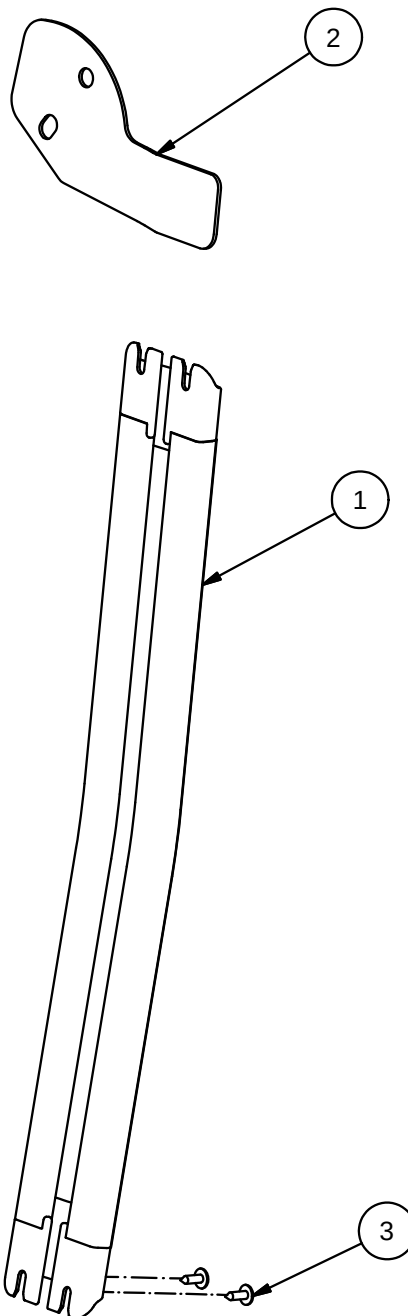


Fig.	Part. No.	Quantity	Description		
1	631530	1	BELT DUCT ASM		
2	631536	1	BRACKET ASM, LEFT		
3	650118	2	SCREW MONTAGE	4.2x14	BLACK PAINTED

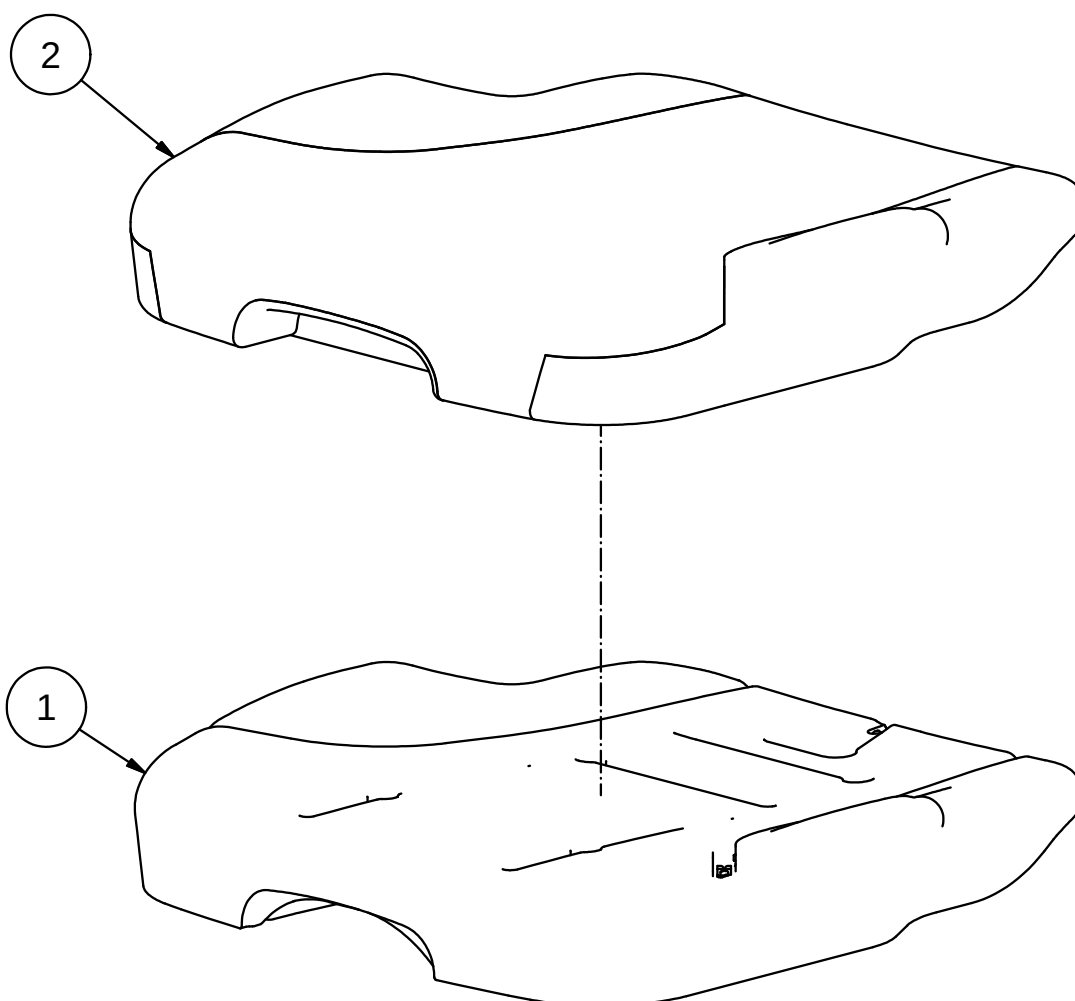


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

NIGHTFALL

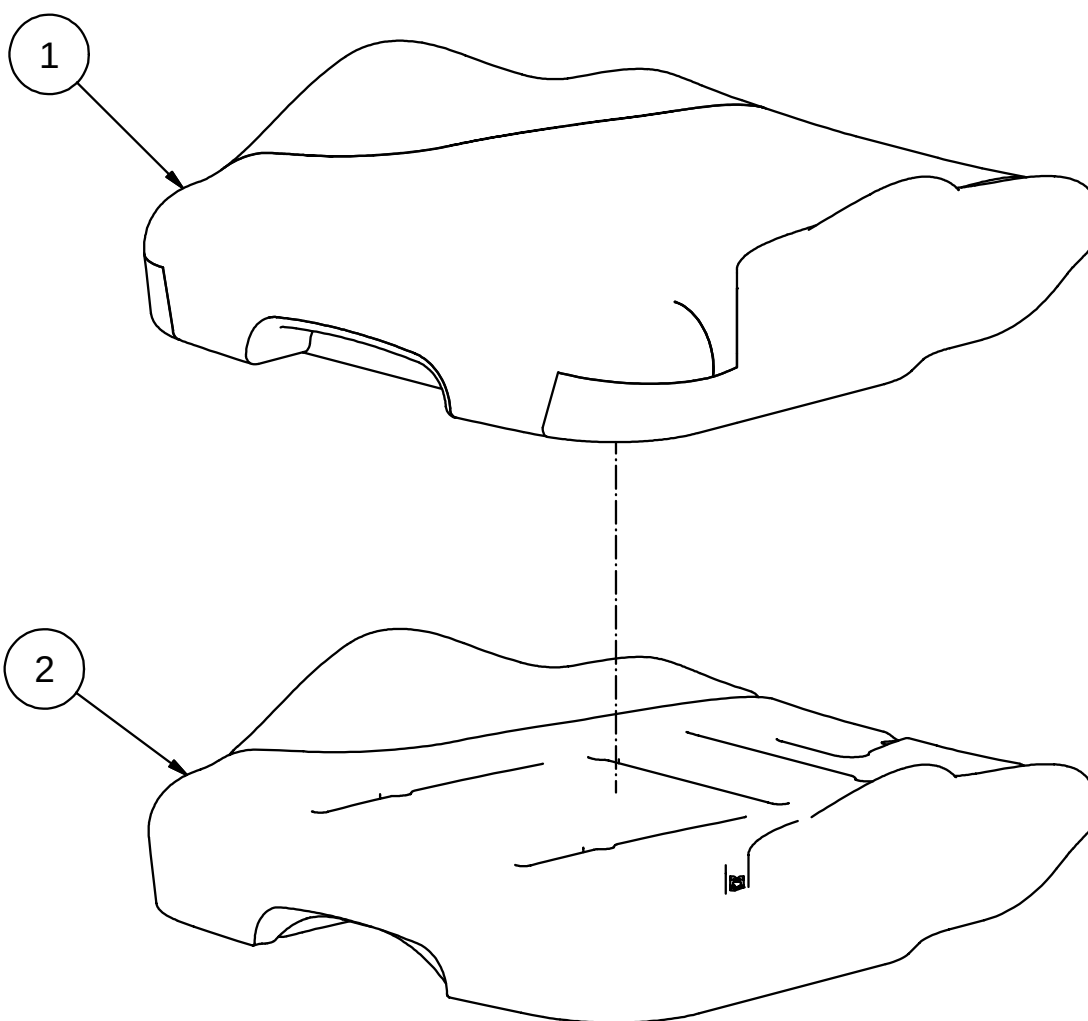


Fig.	Part. No.	Quantity	Description		
1	641583	1	TRIM SEAT COMFORT		NIGHTFALL
2	631204	1	SEAT FOAM, COMFORT		



Parts Replacements List

631603 Trim kit NIGHTFALL XSS

Seat cushion

3000, 3100, 3400

Valid from 090101 to

Doc. R1-631603

Date 090101

Rev.

Rev.Date

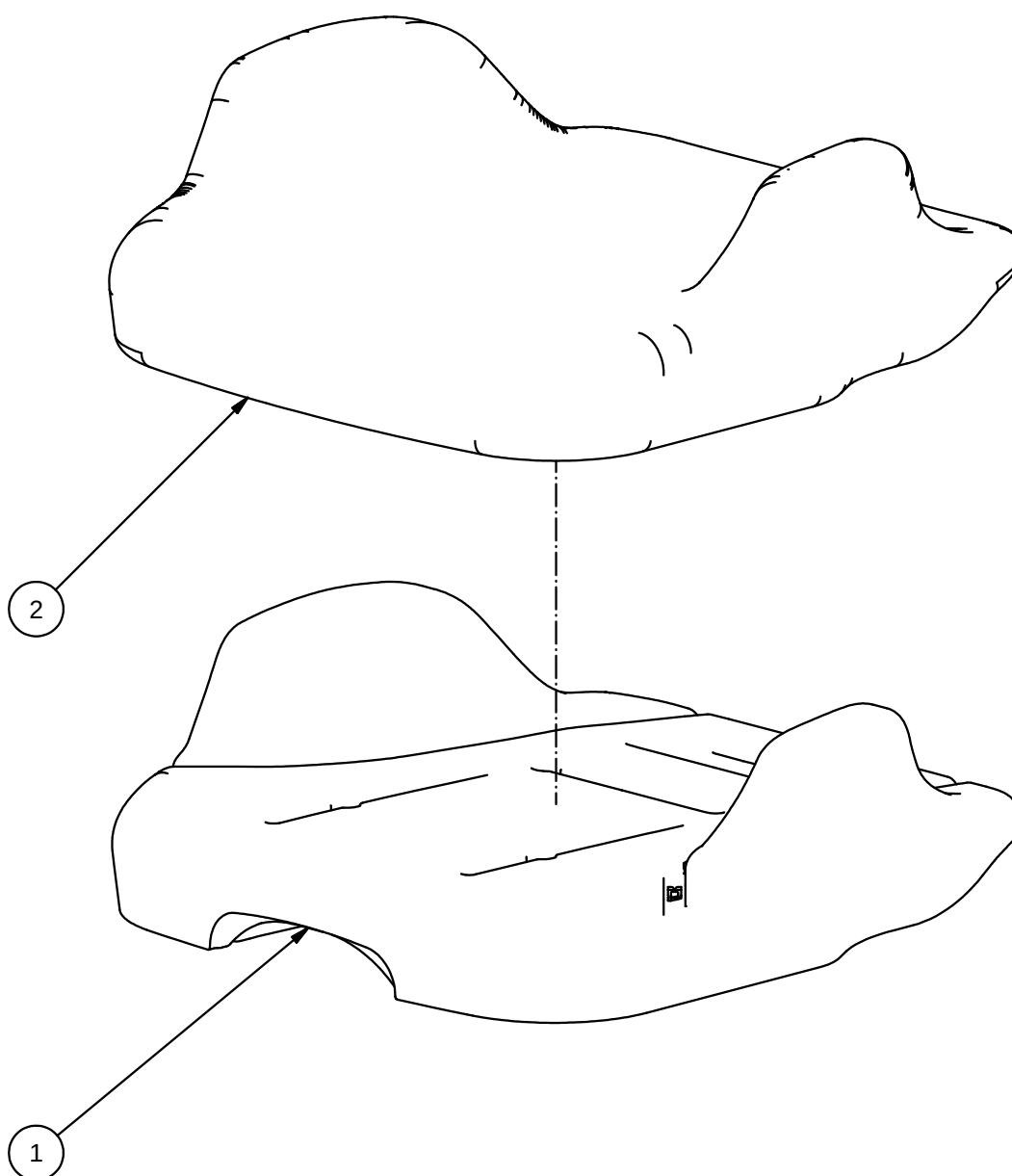


Fig.	Part. No.	Quantity	Description
1	631202	1	SEAT FOAM XSS
2	641672	1	TRIM SEAT XSS

NIGHTFALL

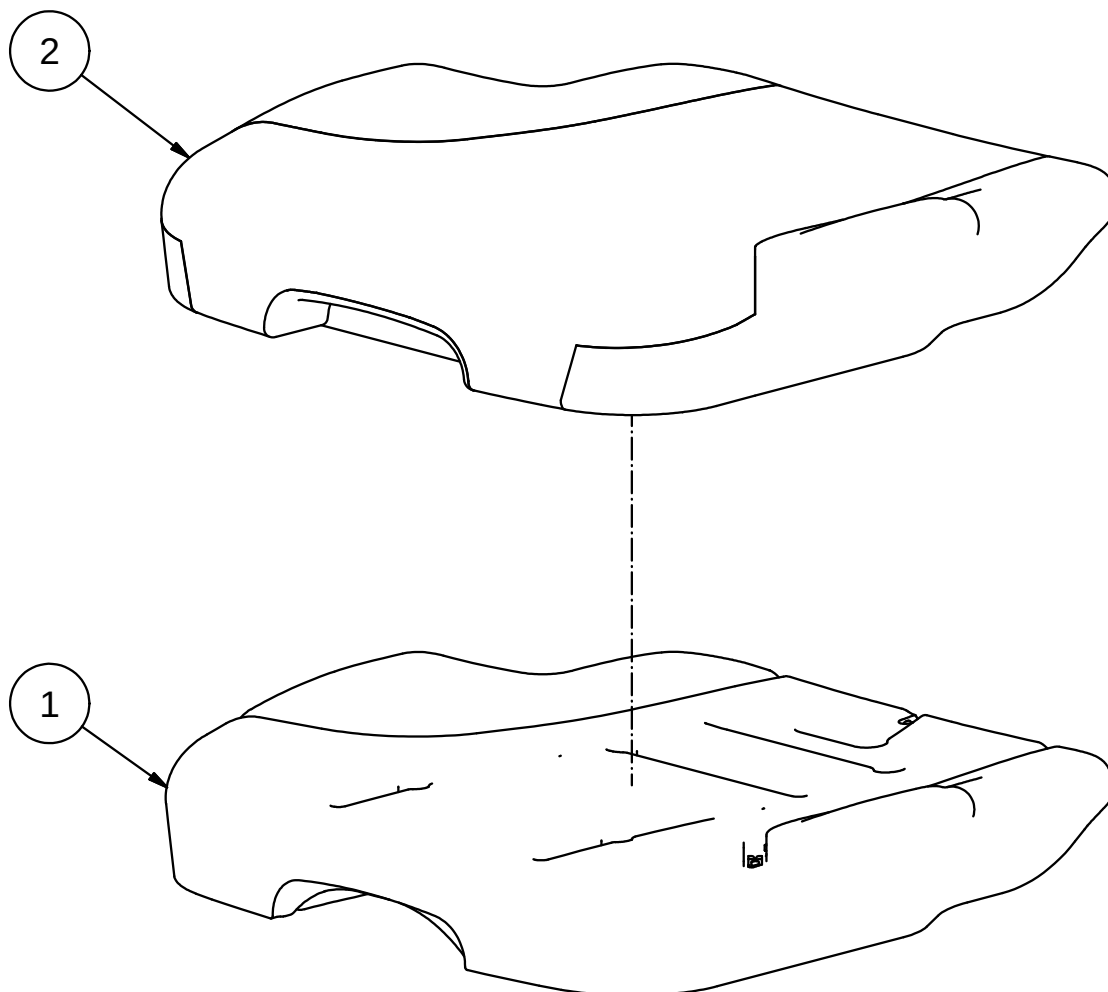


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

ALLIANCE

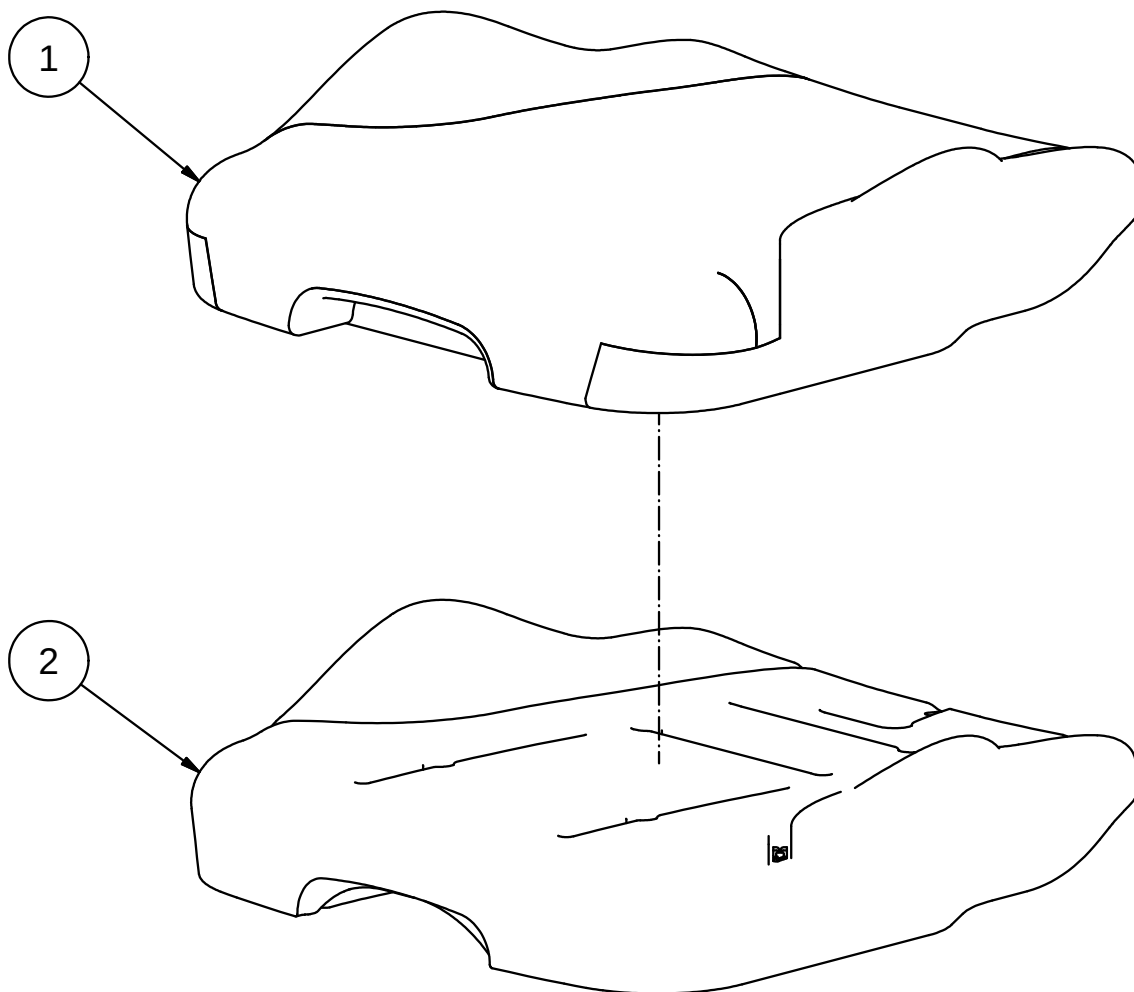


Fig.	Part. No.	Quantity	Description
1	641583	1	TRIM SEAT COMFORT
2	631204	1	SEAT FOAM, COMFORT

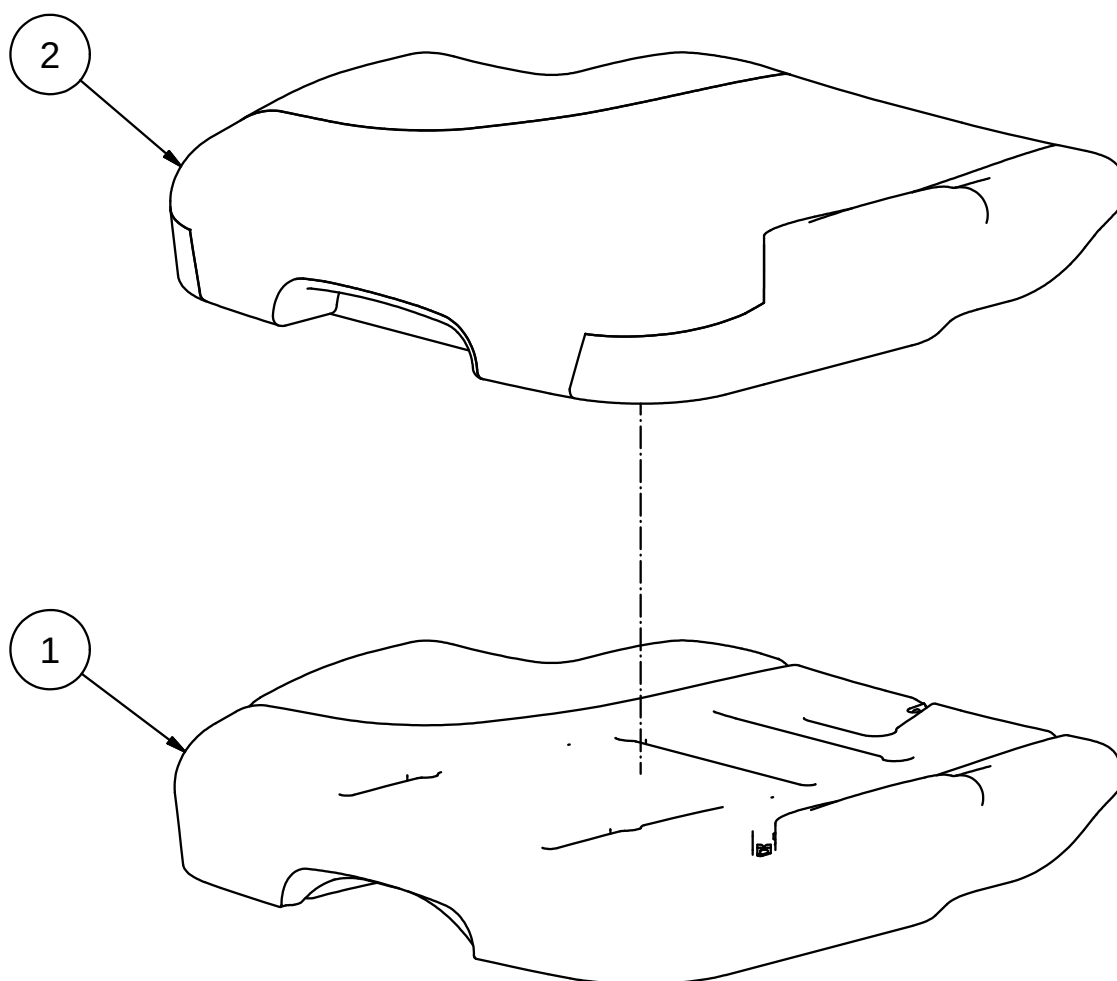


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641636	1	TRIM SEAT

LEATHER BLACK/GREY

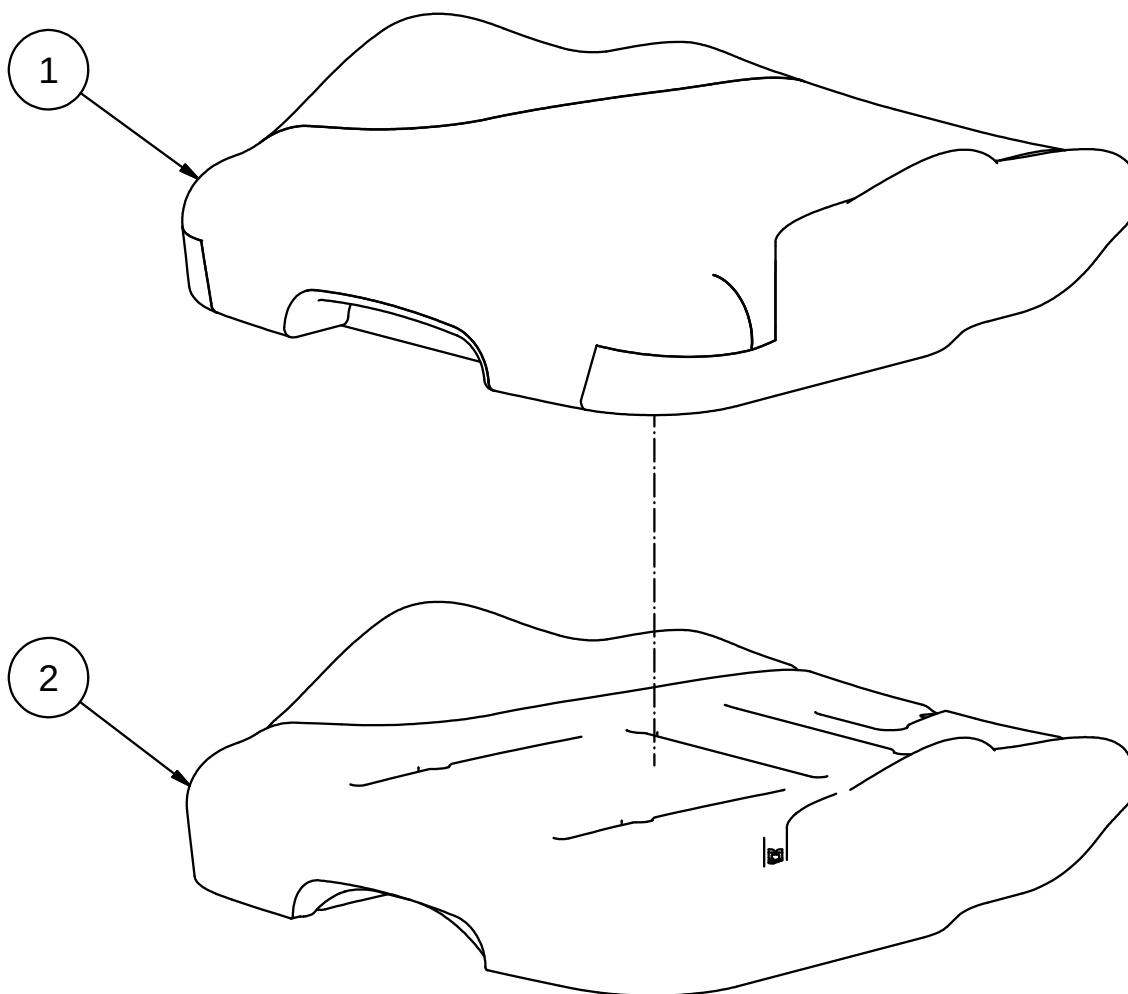


Fig.	Part. No.	Quantity	Description		
1	641637	1	TRIM SEAT COMFORT		LEATHER BLACK/GREY
2	631204	1	SEAT FOAM, COMFORT		

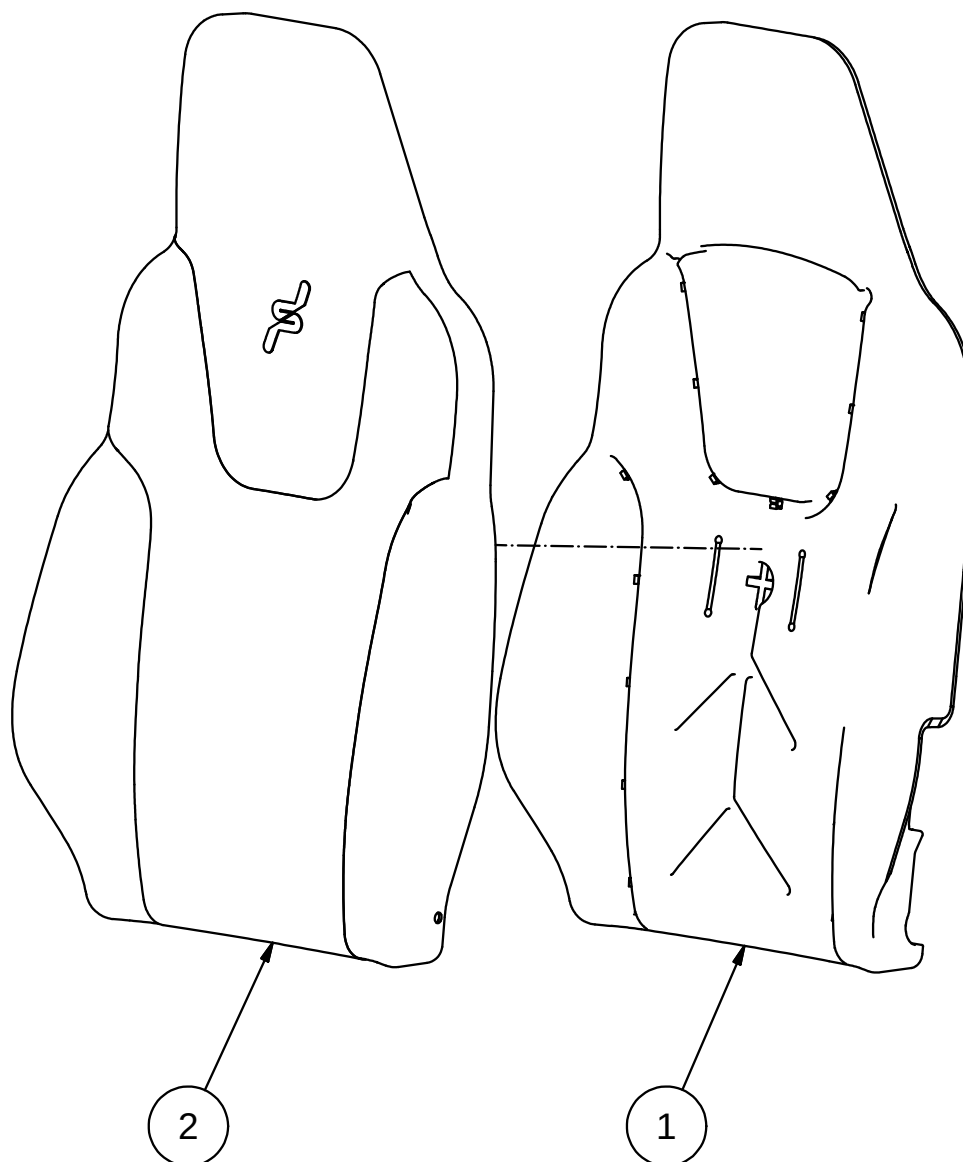


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641589	1	TRIM BACKREST

NIGHTFALL

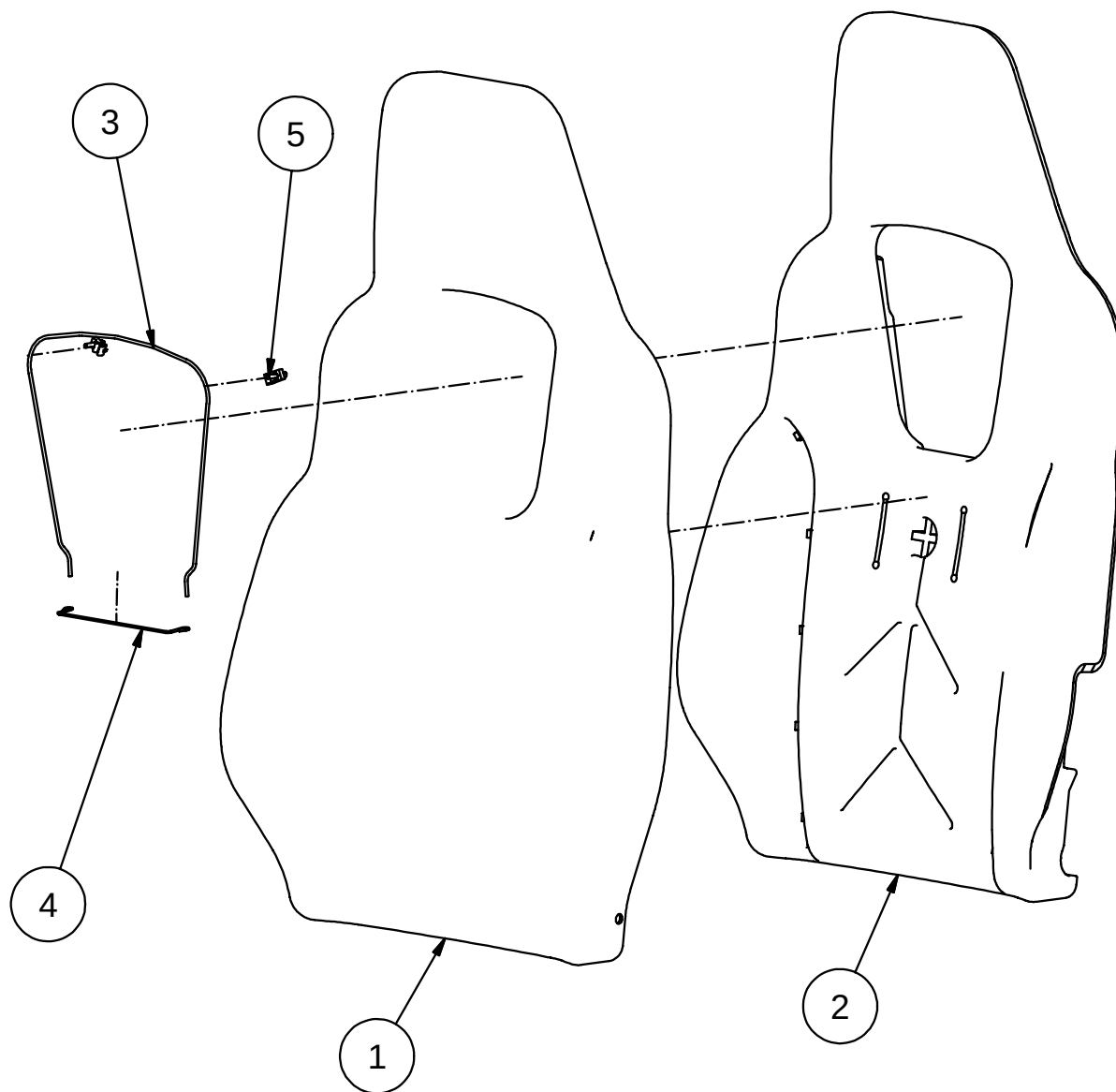


Fig.	Part. No.	Quantity	Description		
1	641585	1	TRIM BACKREST	SA	NIGHTFALL
2	631248	1	FOAM BACKREST, SHOULDER ADJ		
3	631173	1	YOKE, TRIM SHOULDER ADJ		
4	631230	1	CROSS YOKE, SHOULDER ADJ		
5	660602	2	PLASTIC CLIP		

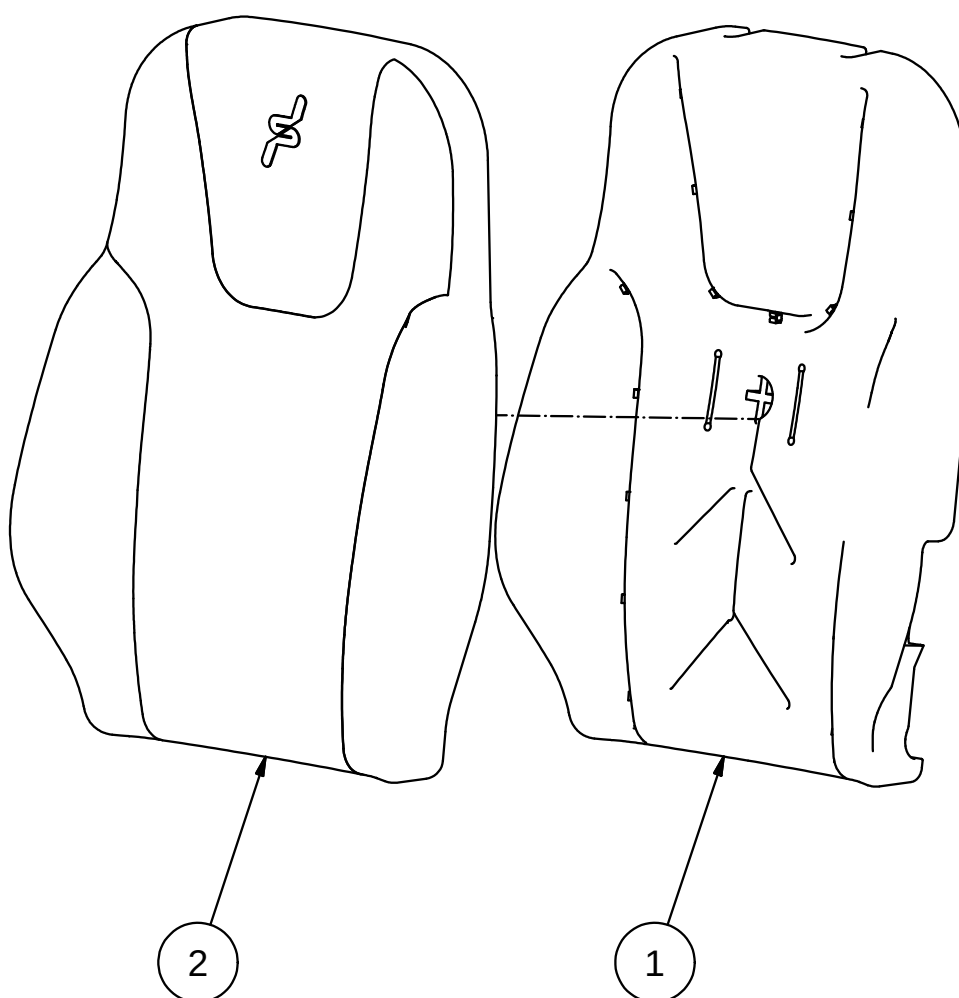


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641590	1	TRIM BACKREST

NIGHTFALL

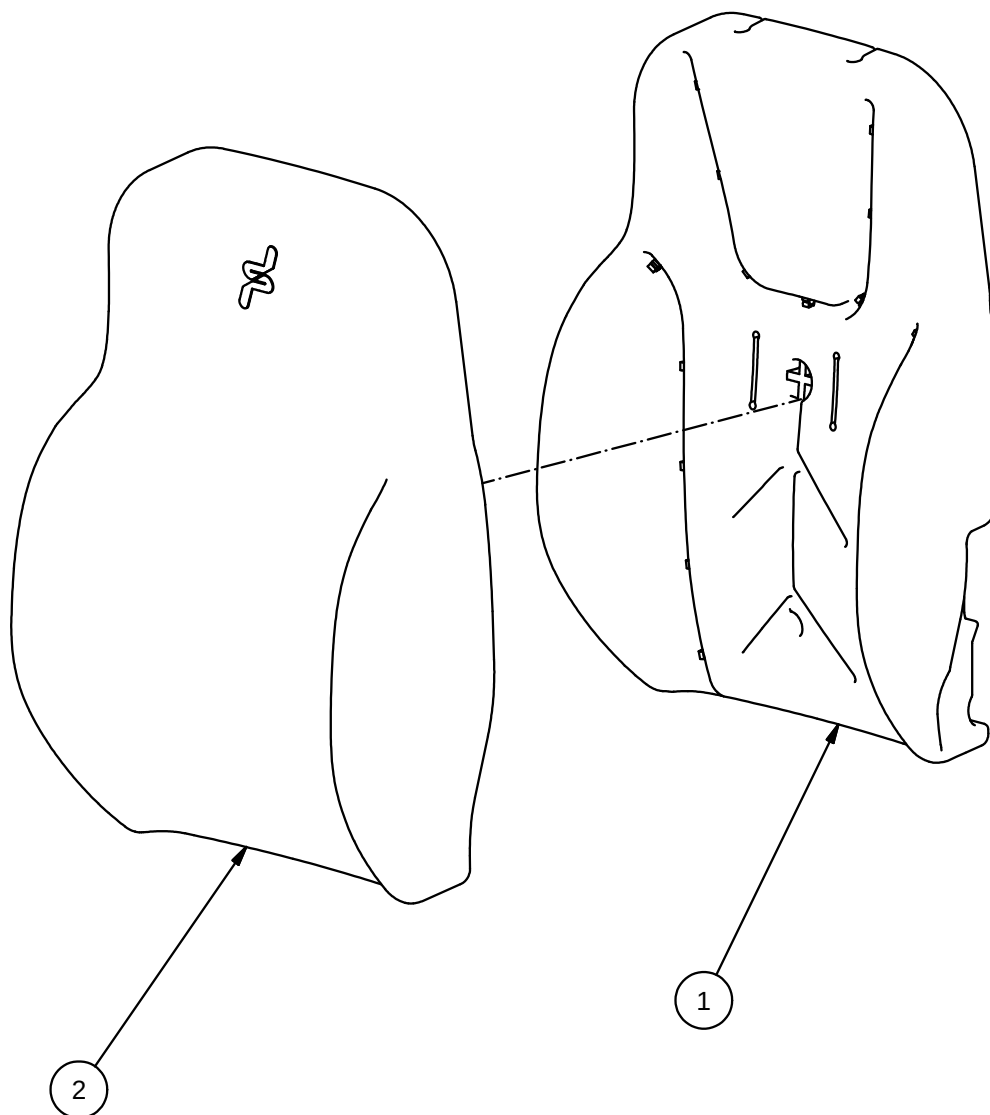


Fig.	Part. No.	Quantity	Description
1	631441	1	BACKREST FOAM LOW XSS
2	641674	1	TRIM BACKREST 640 XSS

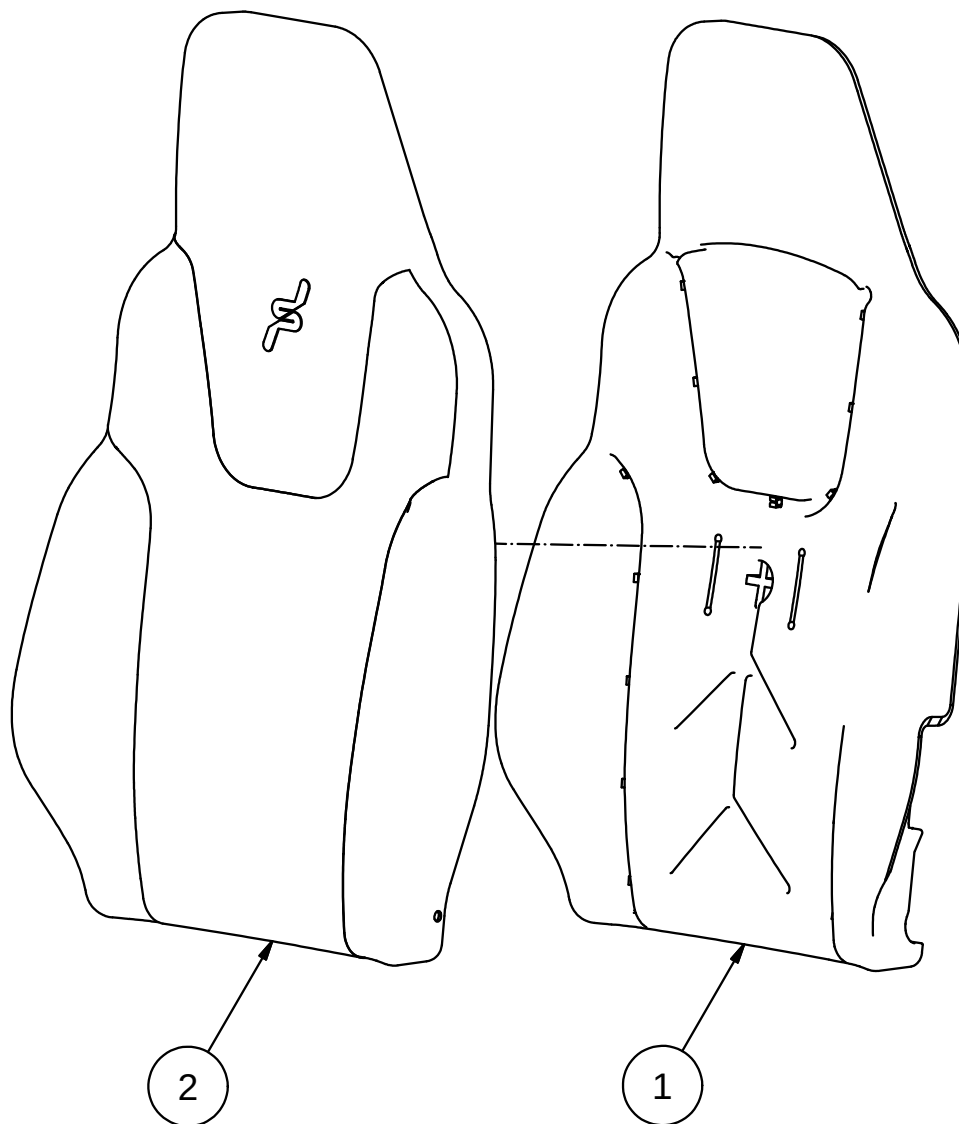


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641630	1	TRIM BACKREST

ALLIANCE

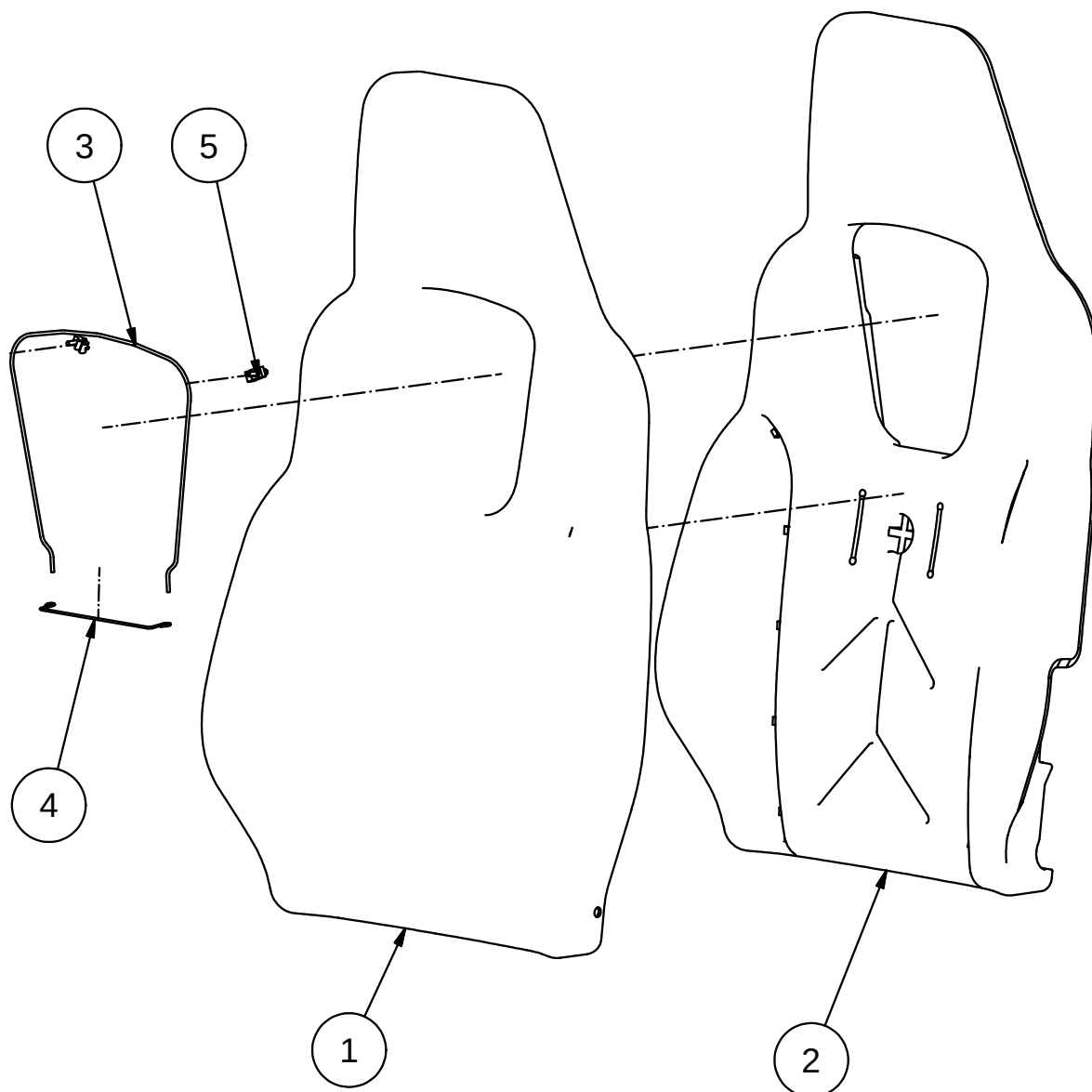


Fig.	Part. No.	Quantity	Description		
1	641627	1	TRIM BACKREST SS		ALLIANCE
2	631248	1	FOAM BACKREST, SHOULDER ADJ		
3	631173	1	YOKE, TRIM SHOULDER ADJ		
4	631230	1	CROSS YOKE, SHOULDER ADJ		
5	660602	2	PLASTIC CLIP		



Parts Replacements List

631398 Trim kit ALLIANCE

Backrest 640

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631398

Date 071105

Rev.

Rev.Date

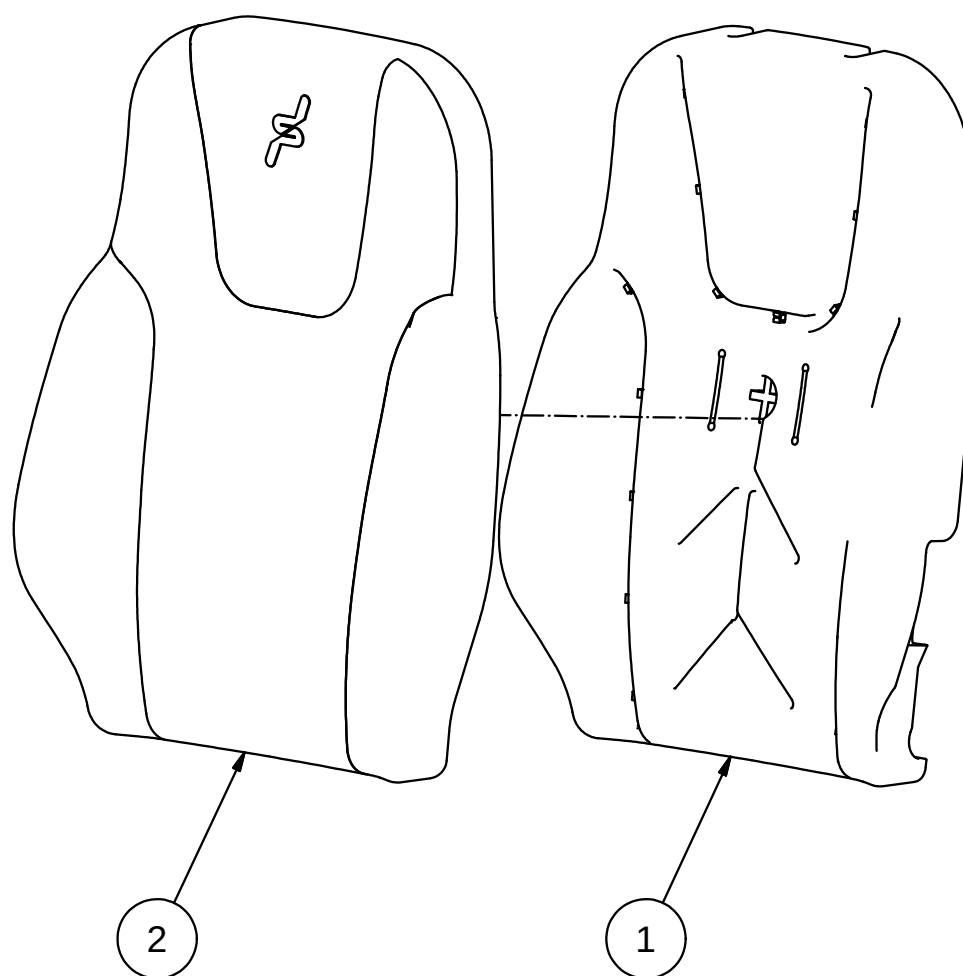


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641631	1	TRIM BACKREST 640

ALLIANCE

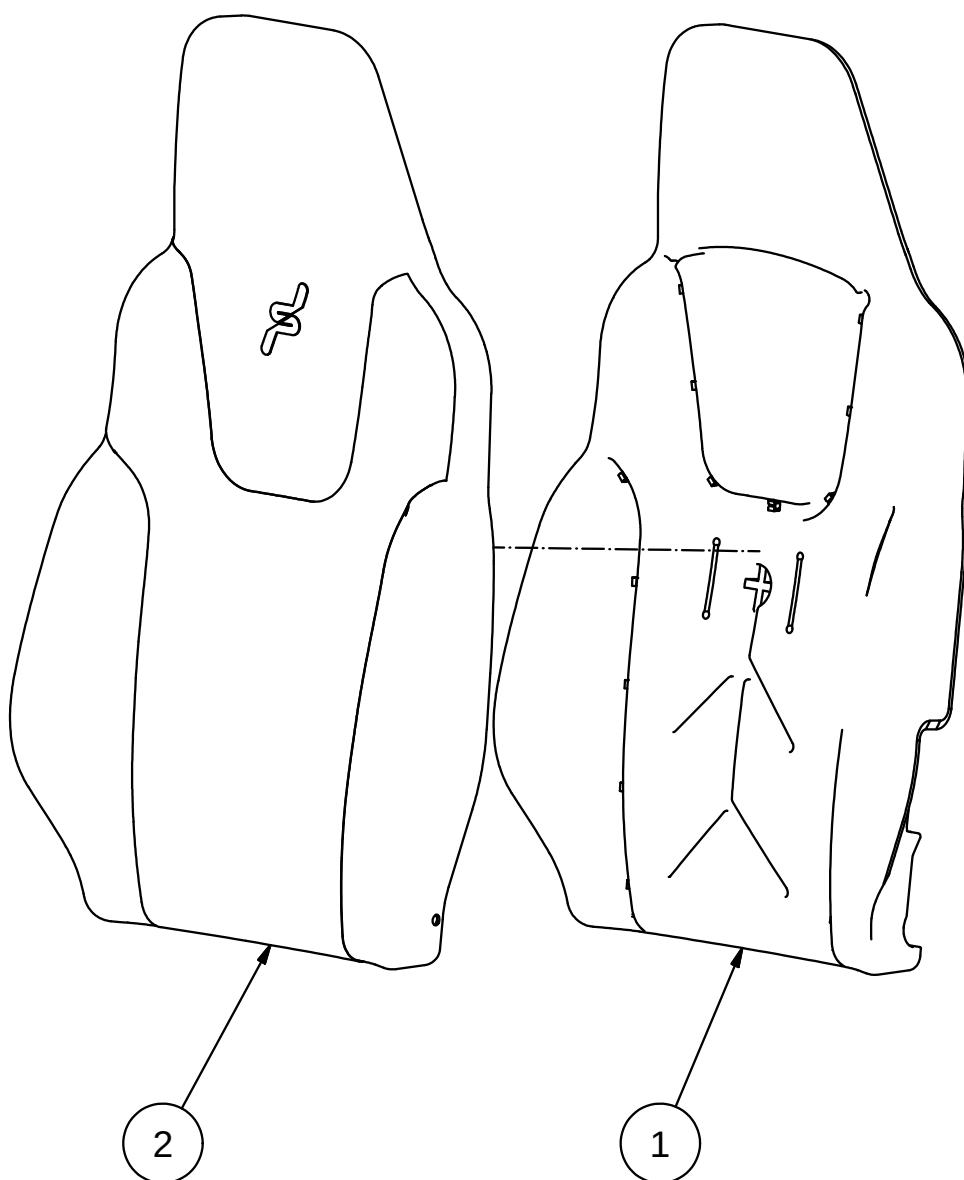


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641642	1	TRIM BACKREST

LEATHER BLACK/GREY

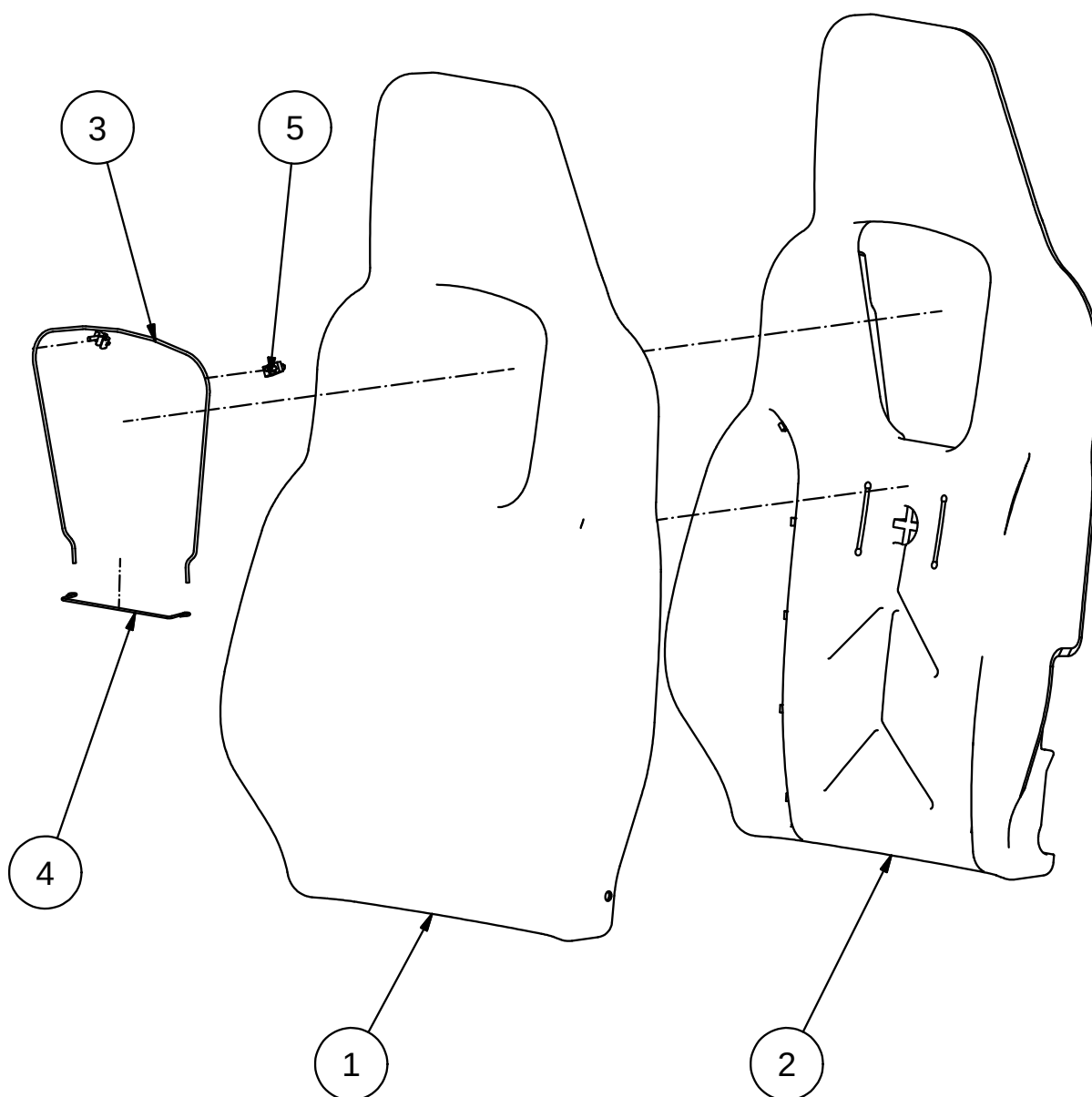


Fig.	Part. No.	Quantity	Description		
1	641639	1	TRIM BACKREST SS		LEATHER BLACK/GREY
2	631248	1	FOAM BACKREST, SHOULDER ADJ		
3	631173	1	YOKE, TRIM SHOULDER ADJ		
4	631230	1	CROSS YOKE, SHOULDER ADJ		
5	660602	2	PLASTIC CLIP		

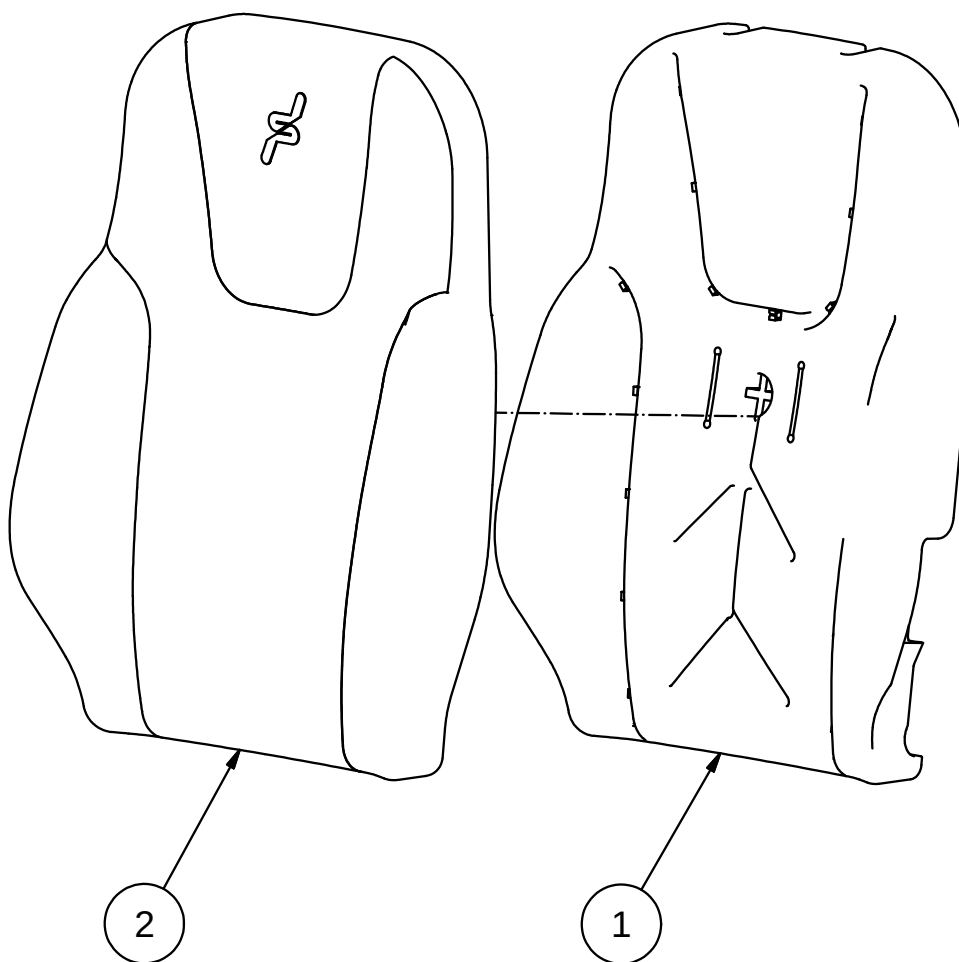


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641643	1	TRIM BACKREST 640

LEATHER BLACK/GREY



Parts Replacements List

631295 Shoulder support

Black leather

3000, 3100

Doc. R1-631295

Date 071105

Rev.

Valid from 070601 to

Rev.Date

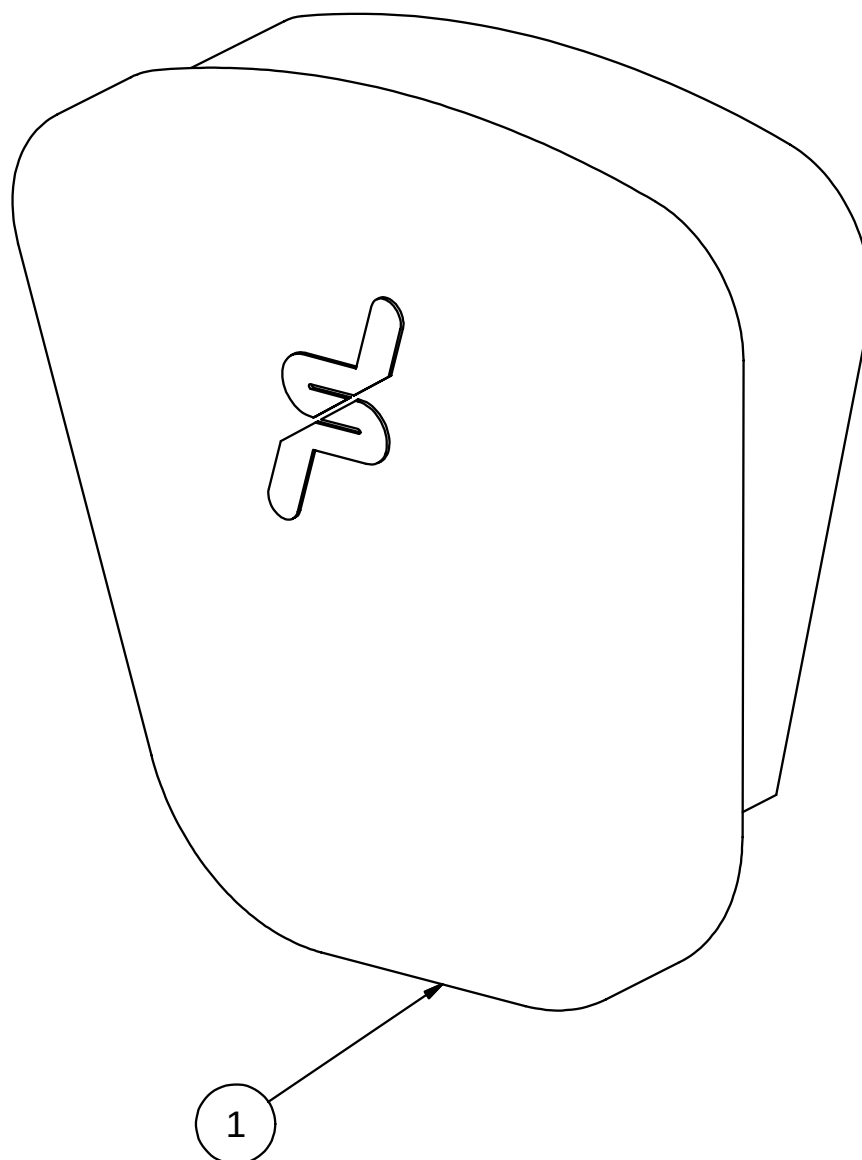


Fig.	Part. No.	Quantity	Description	
1	631295	1	SHOULDER SUPPORT	BLACK LEATHER



Parts Replacements List

631313 Headrest kit NIGHTFALL

4-way

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631313

Date 071105

Rev.

Rev.Date

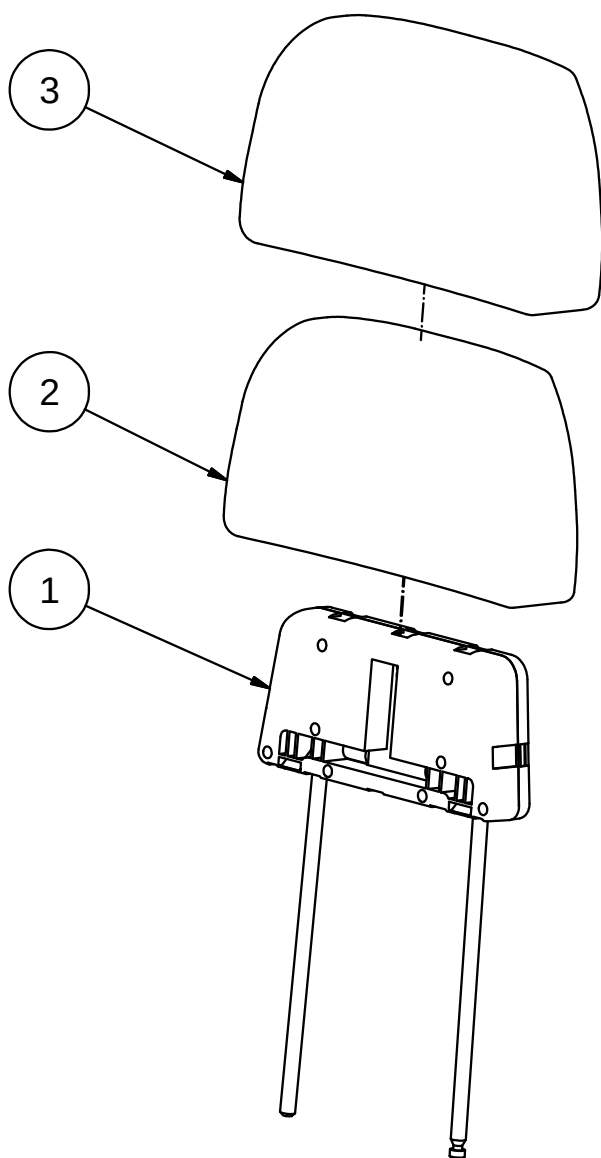


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641588	1	TRIM HEADREST		NIGHTFALL

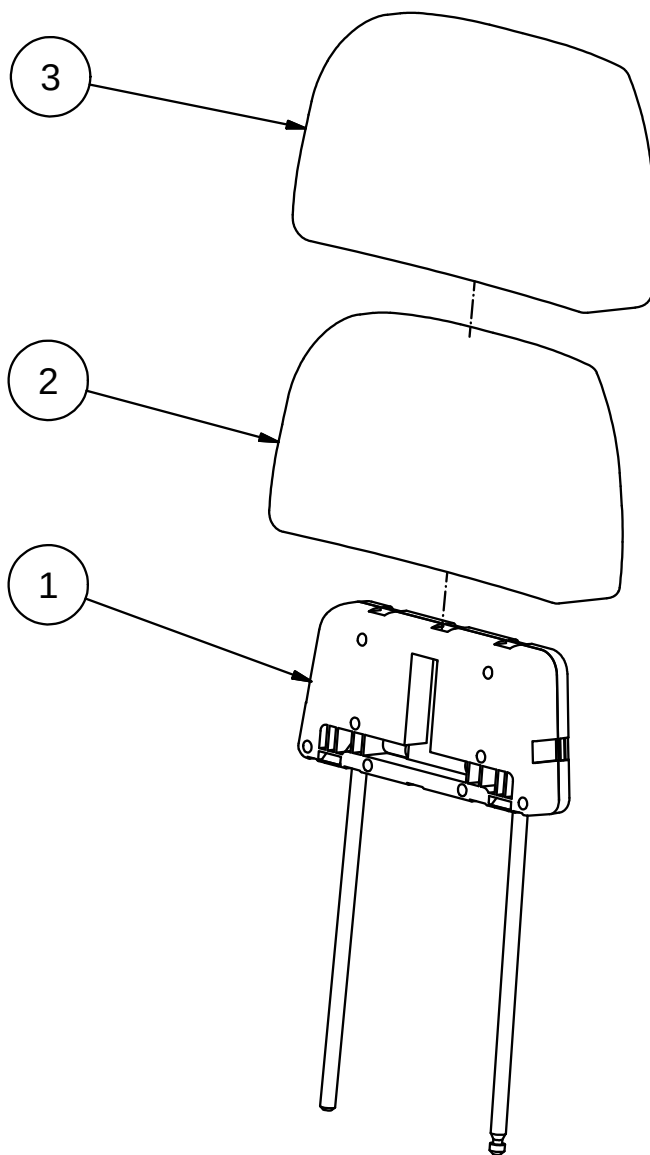


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641629	1	TRIM HEADREST		ALLIANCE

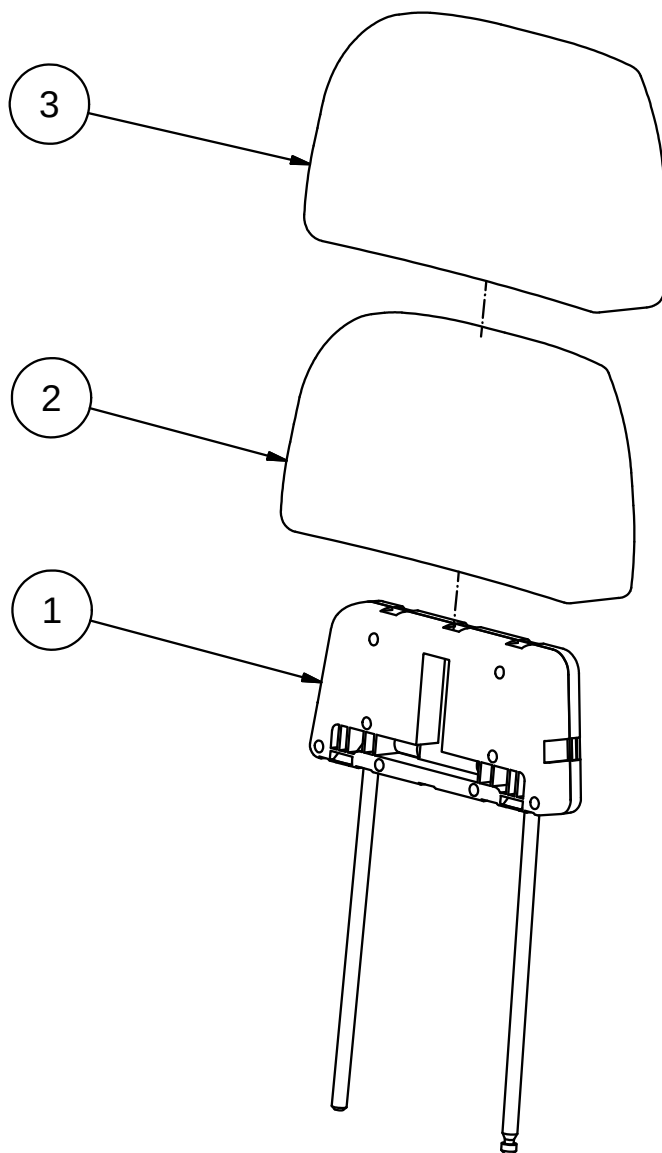


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641641	1	TRIM HEADREST		ALLIANCE

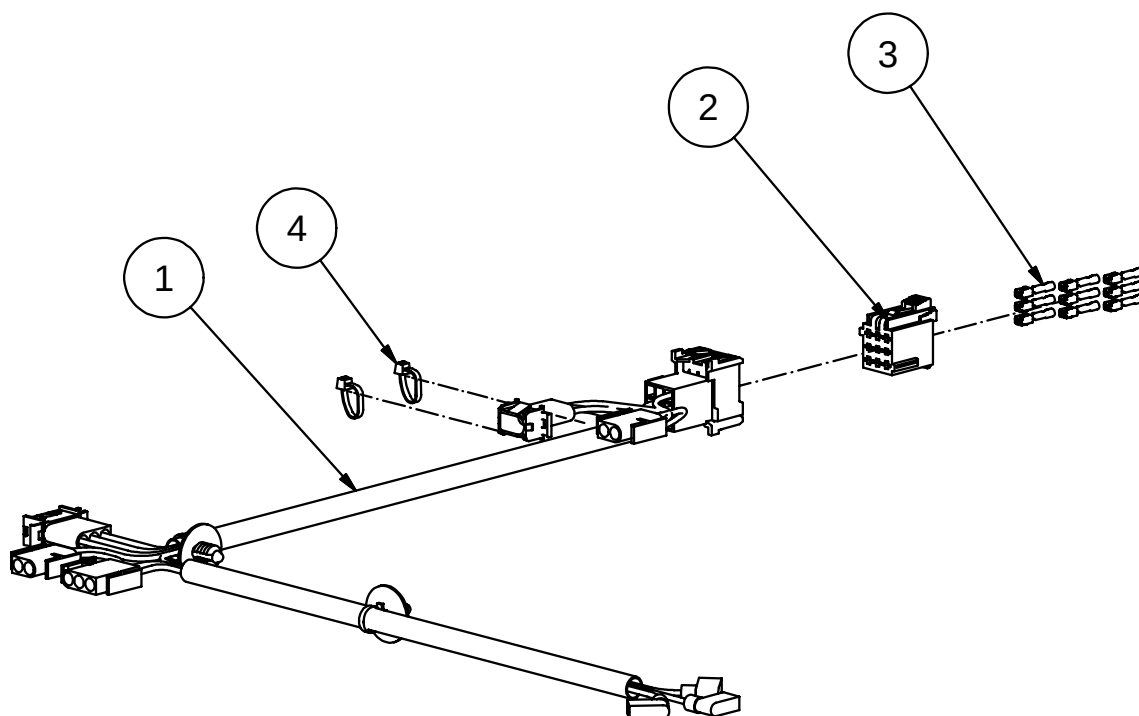


Fig.	Part. No.	Quantity	Description		
1	631146	1	CABLE HARNESS		
2	660615	1	HOUSING	FEMALE	YELLOW
3	660616	9	TERMINAL		
4	660109	2	CABLE TIE		



Parts Replacements List

631384 Cover, seat heater

Left/Right

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631384

Date 071105

Rev.

Rev.Date

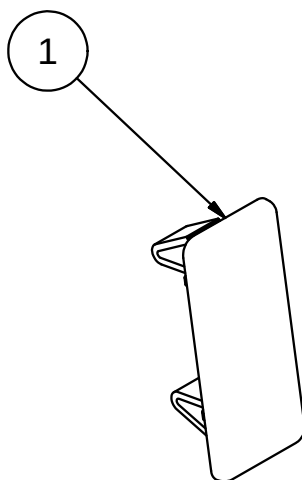


Fig.	Part. No.	Quantity	Description
1	631225	1	COVER, SWITCH

	HEATER
--	--------

631383 Seat heater kit

12/24 volt

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631383

Date 071105

Rev.

Rev.Date

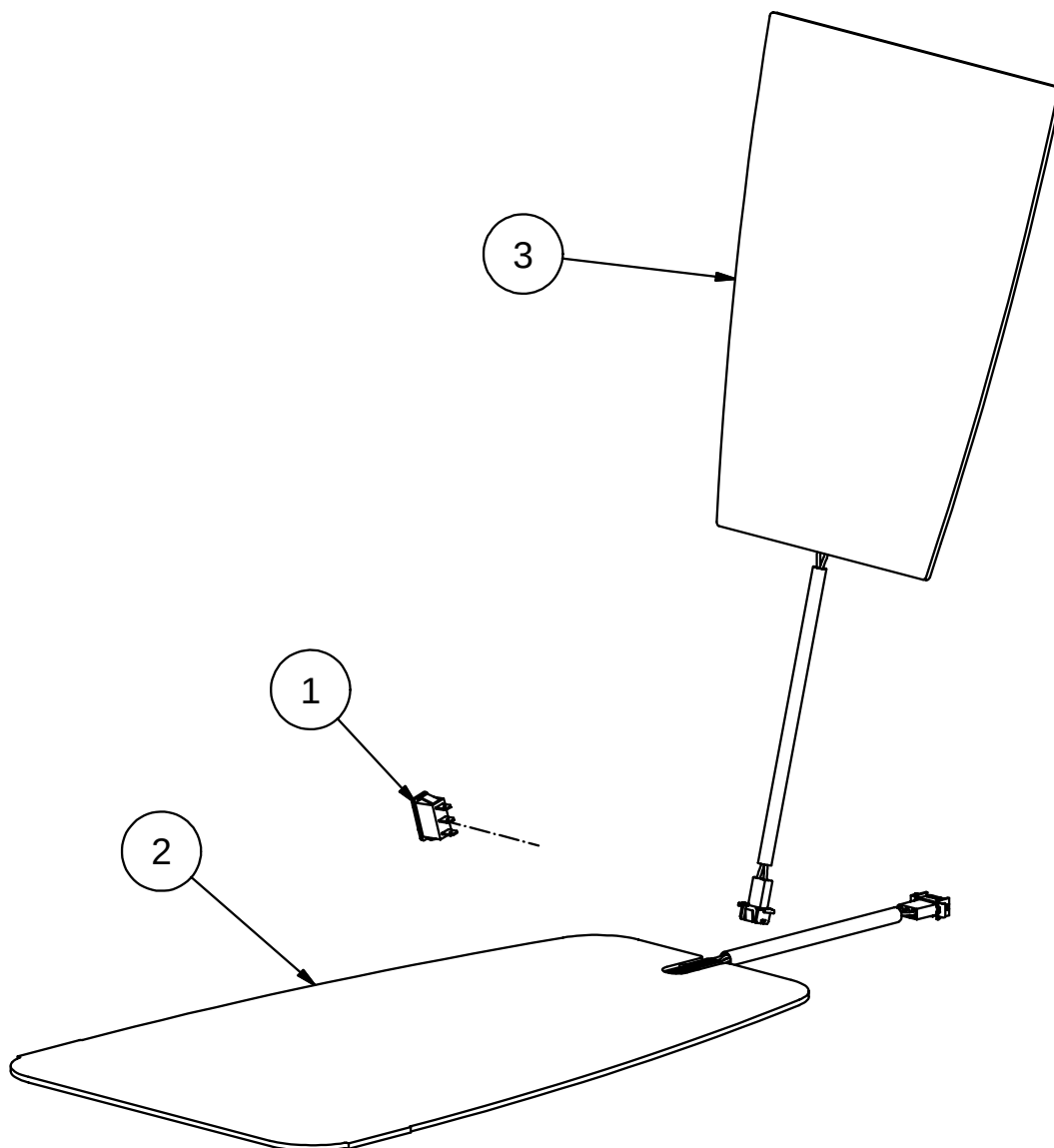


Fig.	Part. No.	Quantity	Description
1	660590	2	SWITCH
2	631158	1	SEAT HEATER
3	631159	1	SEAT HEATER



Parts Replacements List

631422 Cover, airvent

Left/Right

3000, 3100, 3400

Doc. R1-631422

Date 071105

Rev.

Valid from 070601 to

Rev.Date

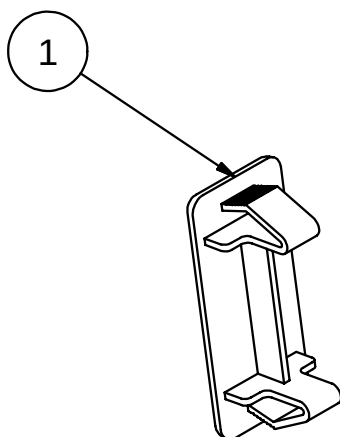


Fig.	Part. No.	Quantity	Description
1	631224	2	COVER, AIRVENT CONTROL

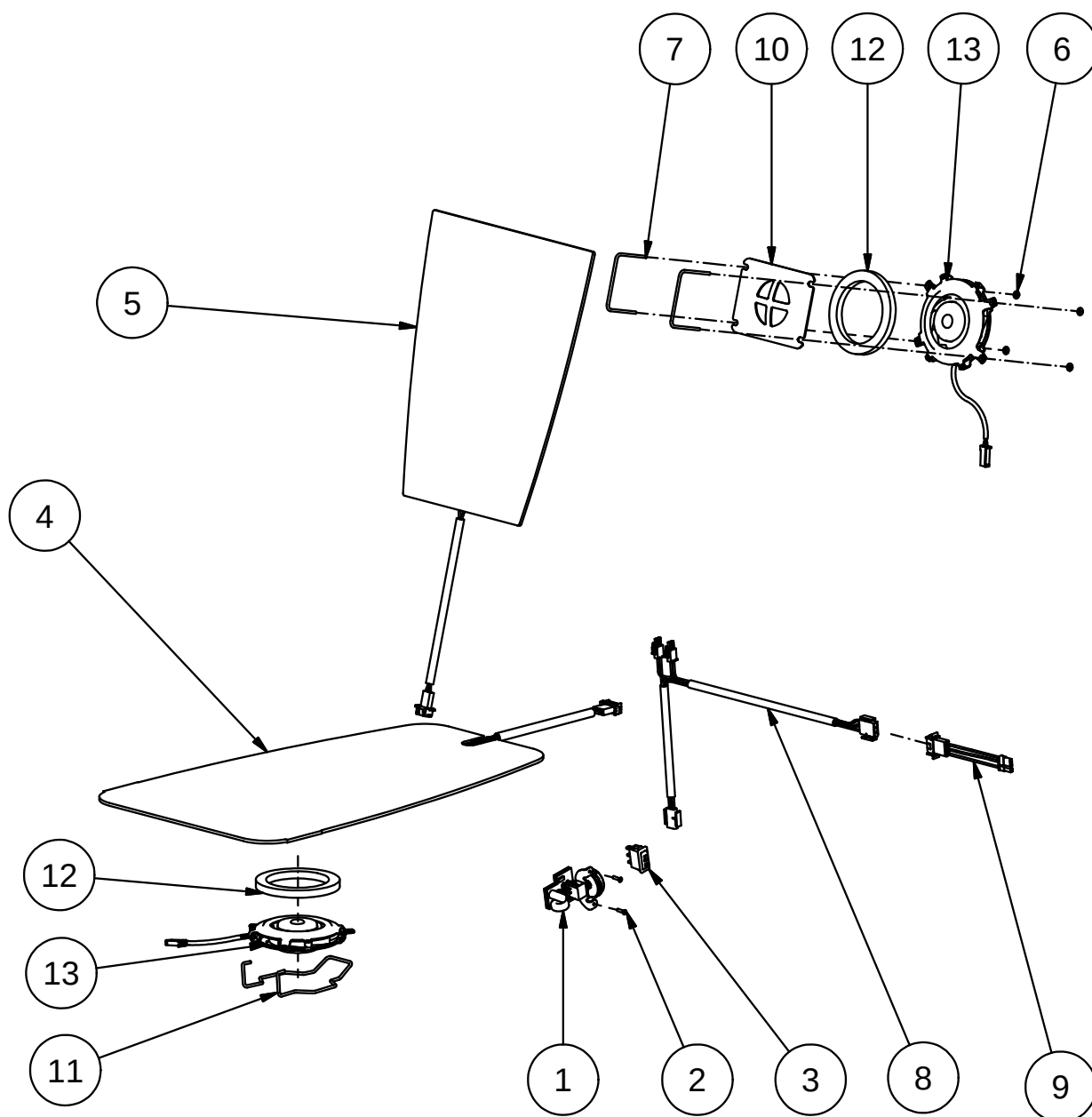
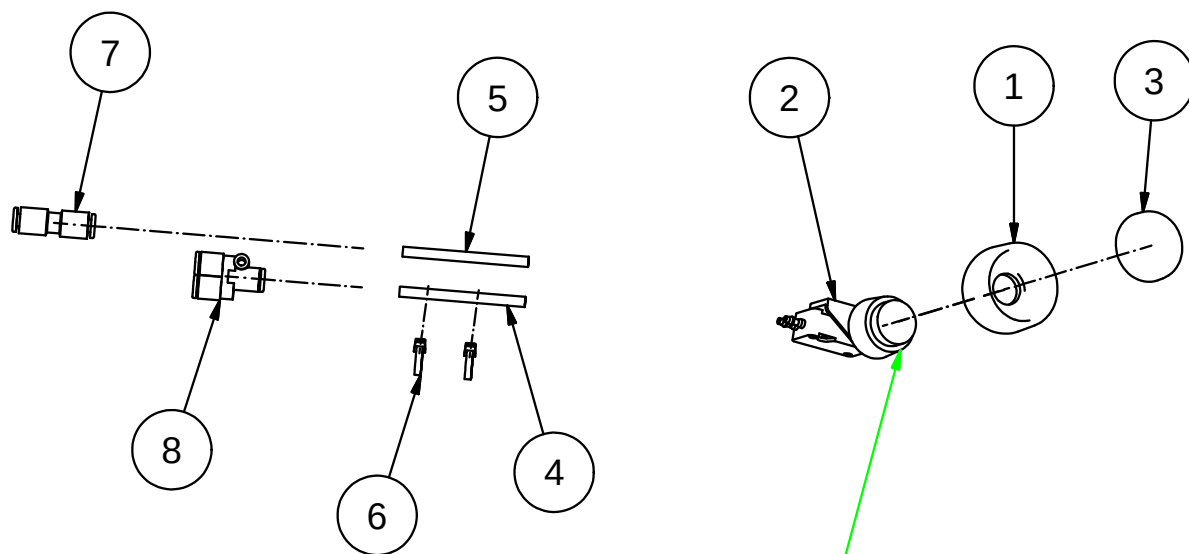


Fig.	Part. No.	Quantity	Description		
1	631541	1	FAN ADJUSTMENT ASM 24V		
2	501121	2	MFx M3x12 (SV.KR 4.8 POZ)		
3	660590	1	SWITCH		
4	631158	1	SEAT HEATER		CUSHION
5	631159	1	SEAT HEATER		SQUAB
6	652051	4	WASHER A-LOCK	3x9.5	UNTREATED
7	631087	2	YOKE		
8	631160	1	CABLE HARNESS AIRVENT		
9	631538	1	CABLE HARNESS AIRVENT		
10	631228	1	PROTECTIVE PLATE		
11	631086	1	YOKE		
12	620455	2	SEALING		100x75x9
13	631393	2	FAN 3000		24 V



EXISTING FRAME AND BUTTON DISMOUNT

Fig.	Part. No.	Quantity	Description		
1	631438	1	FRAME		
2	660637	1	3/2 VALVE		
3	631437	1	BUTTON		
4	660609	0.4 LPM	TUBE 4x2,5 RED		
5	660607	0.6 LPM	TUBE 4x2,5 BLUE		
6	660109	2	CABLE TIE		
7	660557	1	SLIP-IN CONNECTION	4 MM	STRAIGHT
8	660603	1	Y-CONNECTION		



Parts Replacements List

631453 Vibration Indicator

3000, 3100, 3400

Valid from 080220 to

Doc. R1-631453

Date 080220

Rev.

Rev.Date

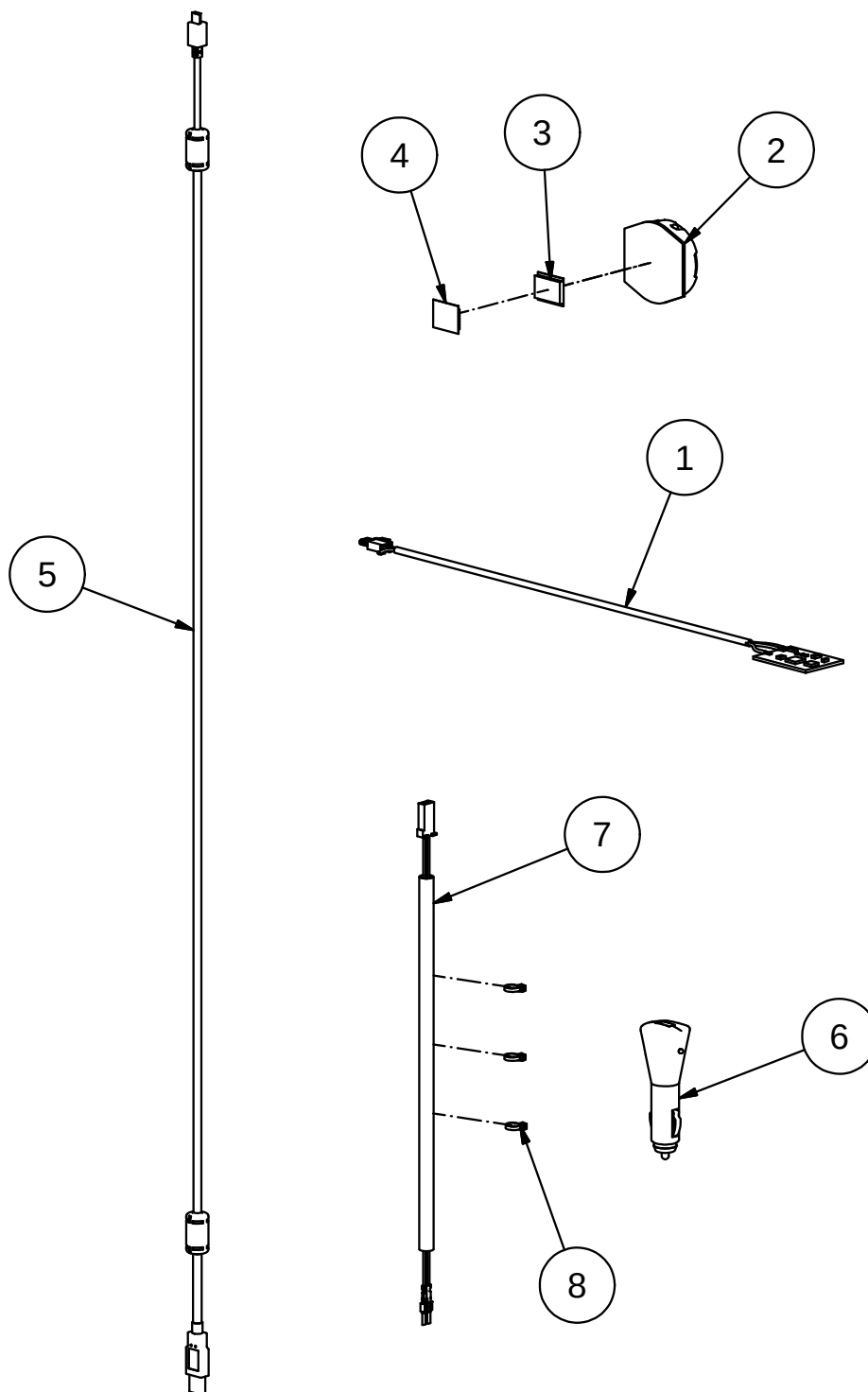


Fig.	Part. No.	Quantity	Description		
1	631446	1	VIBRATION SENSOR		
2	631447	1	VIBRATION INDICATOR		
3	631450	1	VELCRO TAPE - FEMALE		
4	631451	1	VELCRO TAPE-MALE		
5	631449	1	USB CABLE		
6	631448	1	USB TRUCK ADAPTER		
7	631427	1	CABLE HARNESS VIBRATION SENSOR		
8	660109	3	CABLE TIE		

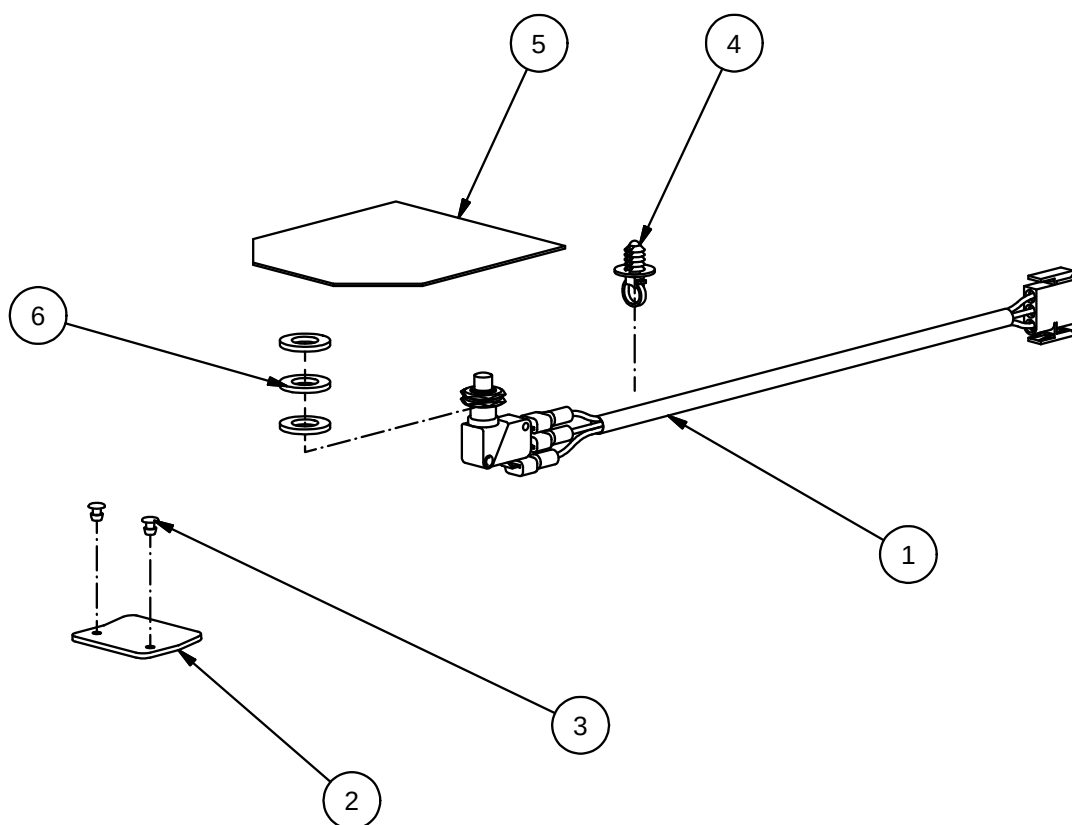


Fig.	Part. No.	Quantity	Description		
1	631460	1	MICROSWITCH IP40		
2	631499	1	LIMITER, SEAT ADJ		
3	653004	2	RIVET AL/ST	3.2x6	AP/D BS
4	660673	1	CLIP, CABLE TIE		
5	631459	1	SWITCH PLATE, SEAT FOAM		
6	561027	3	WASHER	10.5x20x2	