



Parts Replacements List

3410L

Static, controls left, 3-point safety belt left

Doc. R1-3410L

Date 071105

Rev.

Valid from 070601 to

Rev.Date



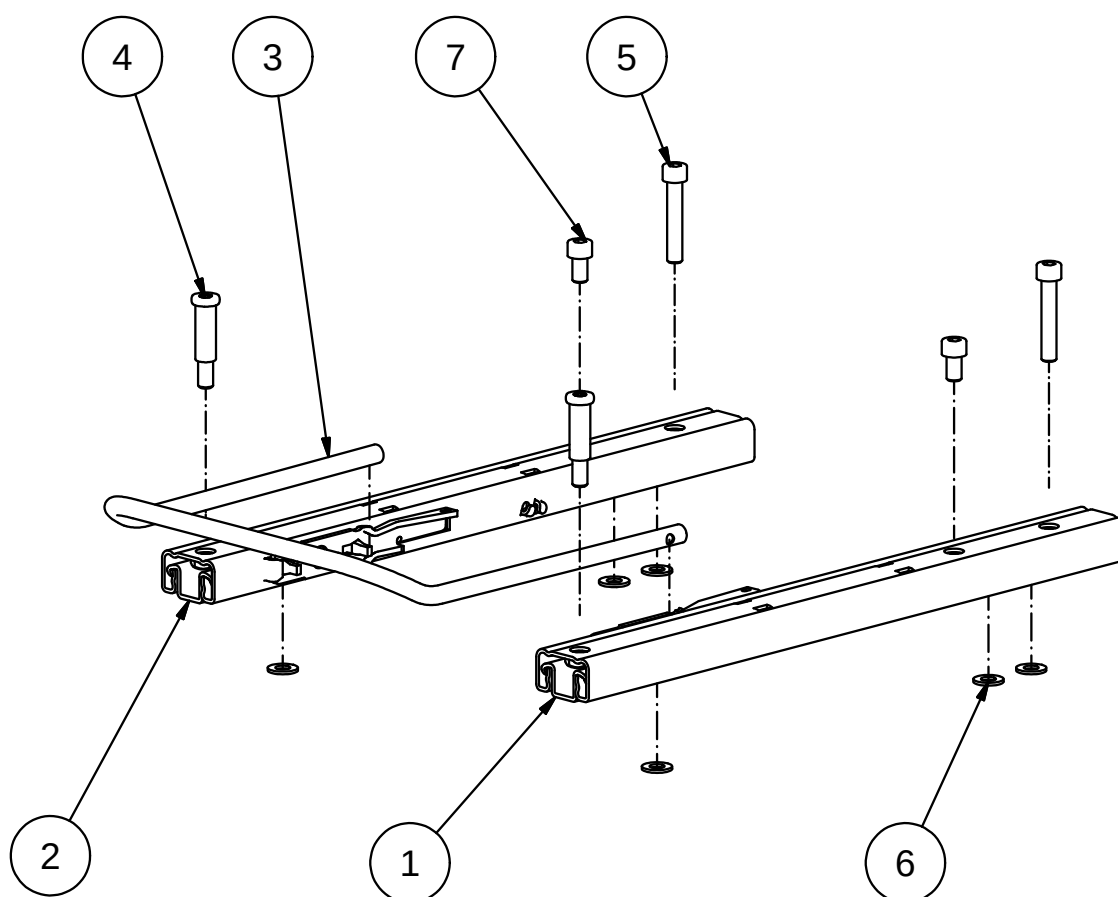


Fig.	Part. No.	Quantity	Description		
1	631072	1	SLIDE LEFT		
2	631073	1	SLIDE RIGHT		
3	631227	1	HANDLE SLIDE RAILS		
4	631101	2	SPACER BOLT		
5	423021	2	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8
6	652006	6	WASHER NB	8x16x1.5	SIS1300 ZN
7	650100	2	SCREW MC6S	M8x14	ZN BLACK

631302 Seat base kit

Seat base

3400

Page. No. 1 (2)

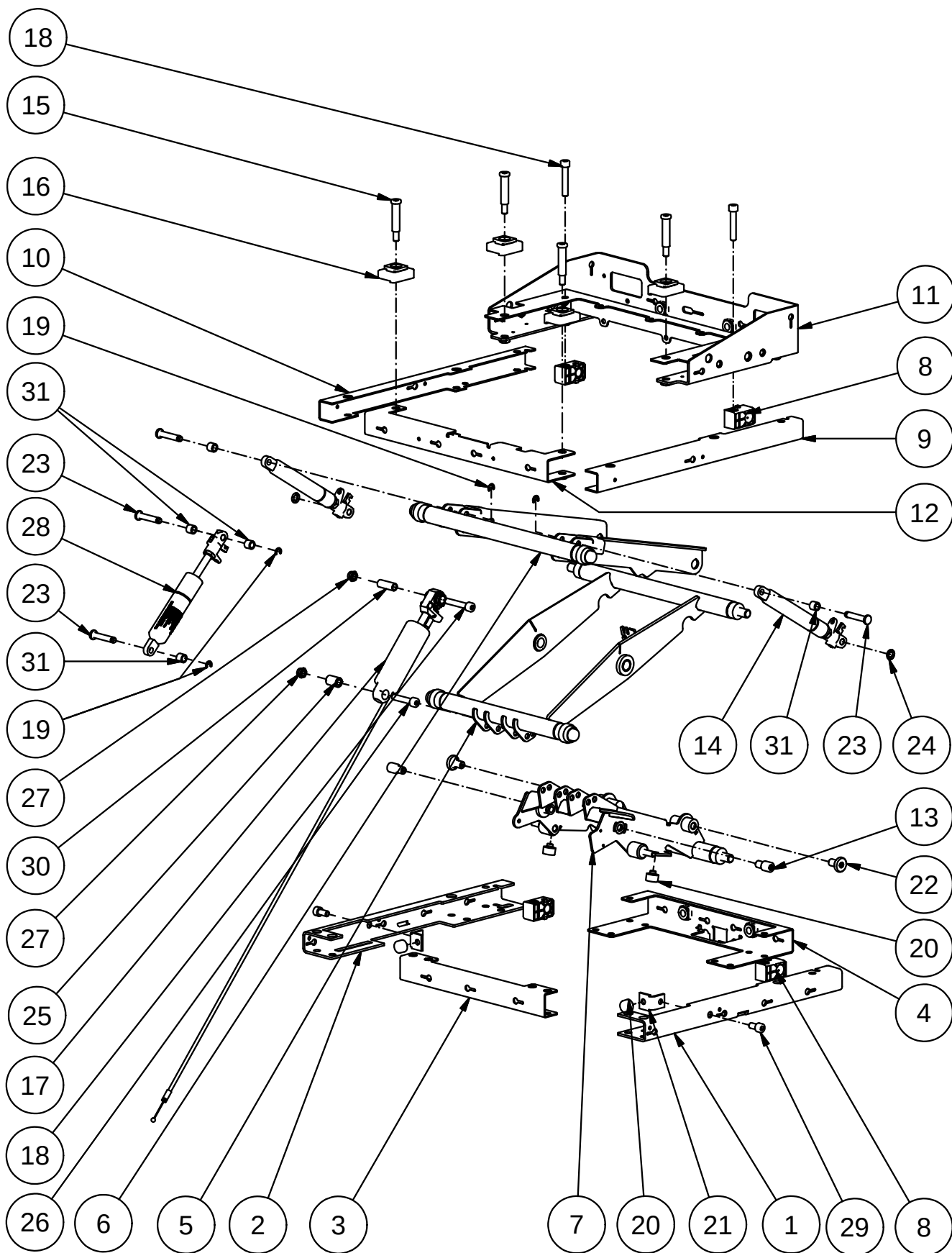
Valid from 070601 to

Doc. R1-631302

Date 071105

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BE - GE — Establ. 1934 —		Parts Replacements List			Doc. R1-631302	
		631302 Seat base kit Seat base 3400 Valid from 070601 to			Date 071105	
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					Rev.Date	
Fig.	Part. No.	Quantity	Description			
1	631000	1	LOWER RAIL LEFT			
2	631001	1	LOWER RAIL RIGHT			
3	631002	1	LOWER FRONT CROSS PLATE			
4	631114	1	LOWER REAR CROSS PLATE			
5	631255	1	MIDDLE SCISSORS ASM			
6	631256	1	OUTER SCISSORS ASM			
7	631063	1	INNER SCISSORS, WELDED			
8	631051	4	BLOCK			
9	631004	1	UPPER RAIL LEFT			
10	631005	1	UPPER RAIL RIGHT			
11	631016	1	WELDED BRACKET BACKREST			
12	631115	1	UPPER FRONT CROSS PLATE			
13	500396	2	BEARING BOLT			
14	631206	2	GAS SPRING SRH			
15	631100	4	SPACER BOLT			
16	631049	4	SLIDE BLOCK			
17	631209	1	SHOCK ABSORB. STD			
18	423021	3	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8	
19	462009	4	RETAINING RING	RS7	DIN6799 ZN	
20	501409	4	RUBBER STOP			
21	631200	2	HEIGHT LIMITER			
22	631299	2	BEARING BOLT			
23	631196	4	PIN			
24	441005	2	A-LOCK 8 x 15			
25	622149	1	BUSHING			
26	650066	1	SCREW MC6S	M8x40	ISO4762 ZN 8.8	
27	210401	2	LOCKING NUT	M8	DIN6925 ZN K8	
28	631220	1	GAS SPRING "STATIC"			
29	650102	2	SCREW MC6S GF	M8x16	ZN BLACK	
30	631222	1	SPACING SLEEVE			
31	660636	5	SPACER	8.2x12x10		



Parts Replacements List

631364 Control kit **Controls left** **3400**

Valid from 070601 to

Doc. R1-631364

Date 071105

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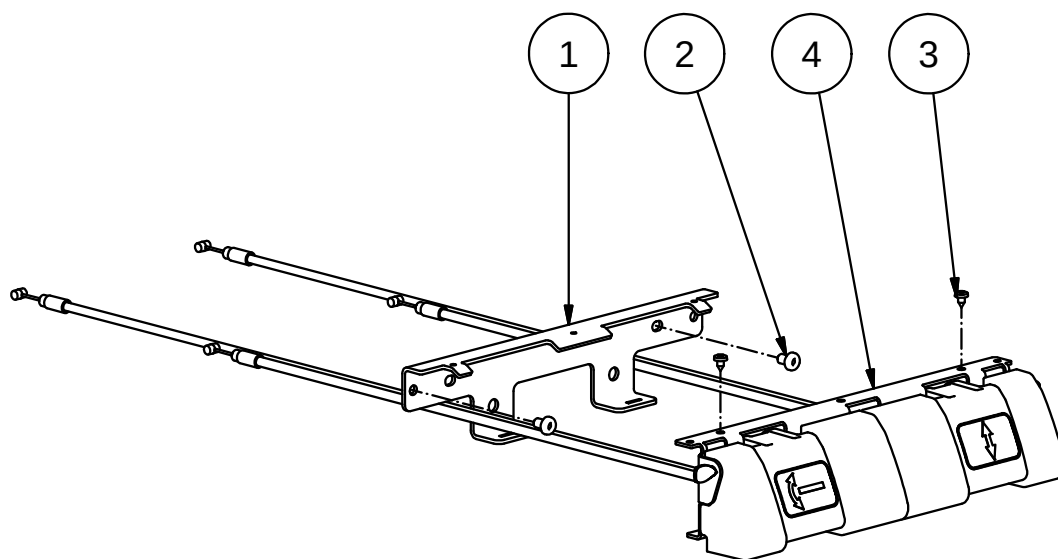


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631288	1	CONTROL SET		

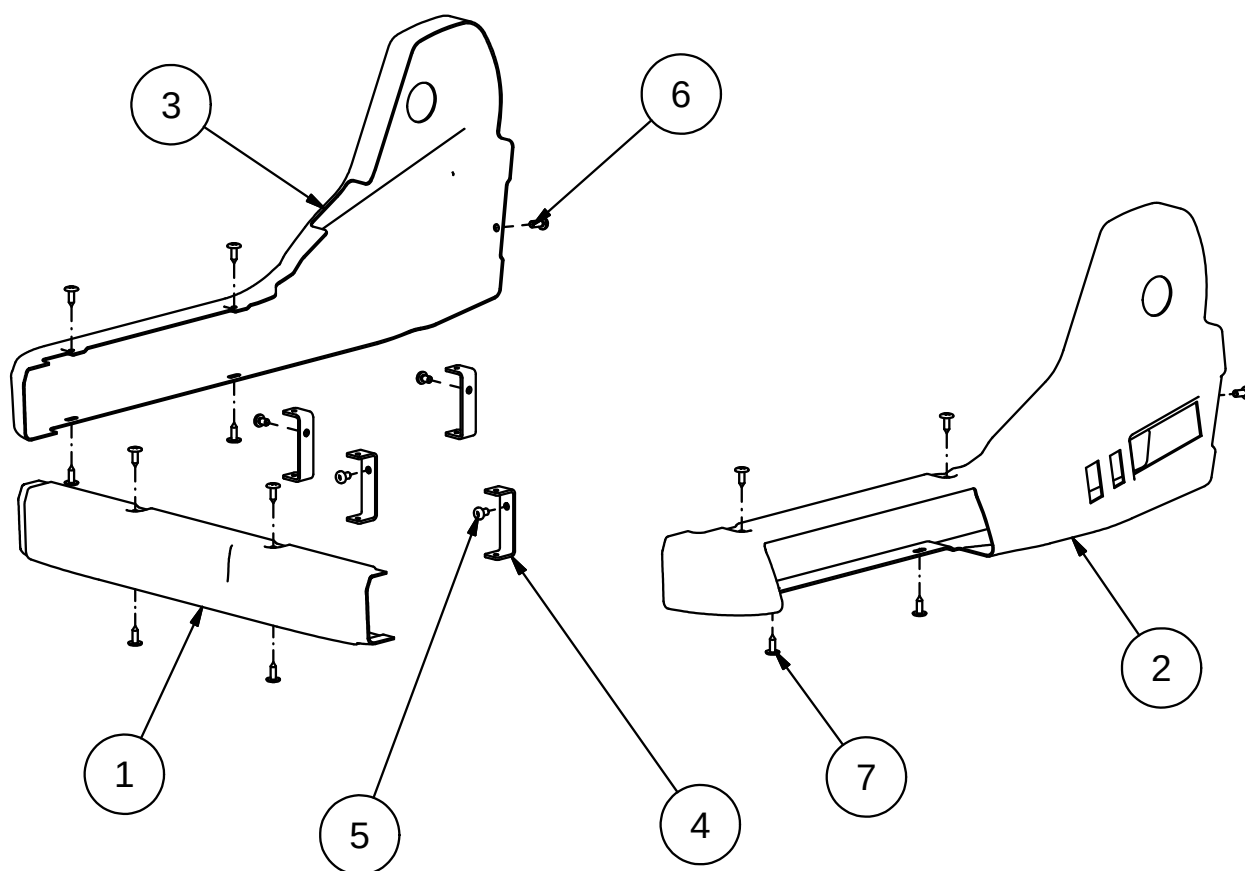


Fig.	Part. No.	Quantity	Description		
1	631102	1	FRONT COVER		
2	631096	1	SIDE COVER LEFT		NO BUCKLE
3	631247	1	SIDE COVER		
4	631062	4	BRACKET, COVER		
5	650088	4	SCREW MRT-TT	M5x8	ISO7045 ZN
6	650126	2	SCREW MRT-TT	M5x12	ISO7045 ZN BLACK
7	650118	12	SCREW MONTAGE	4.2x14	BLACK PAINTED



Parts Replacements List

631145 Protection bellow

3000, 3100, 3400

Valid from 070601 to

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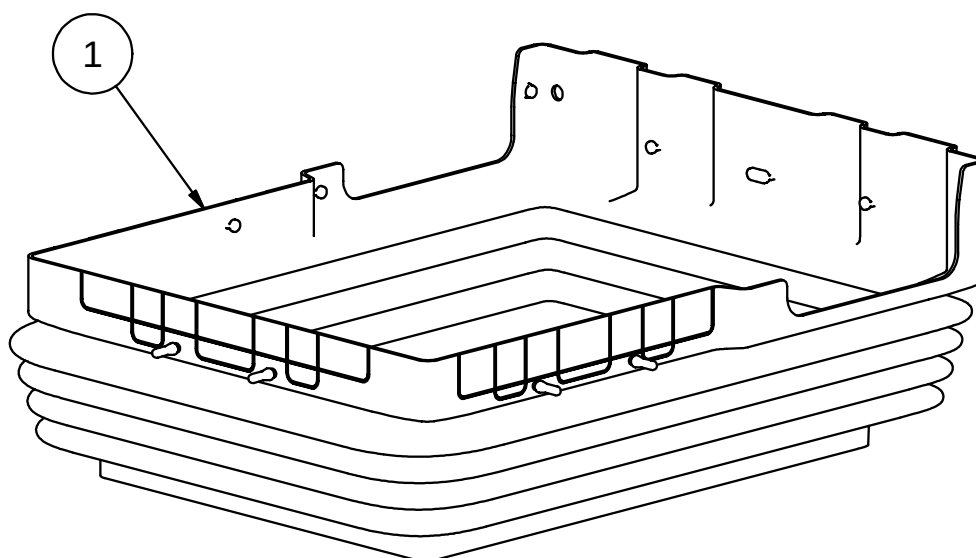


Fig.	Part. No.	Quantity	Description
1	631145	1	PROTECTION BELLOW

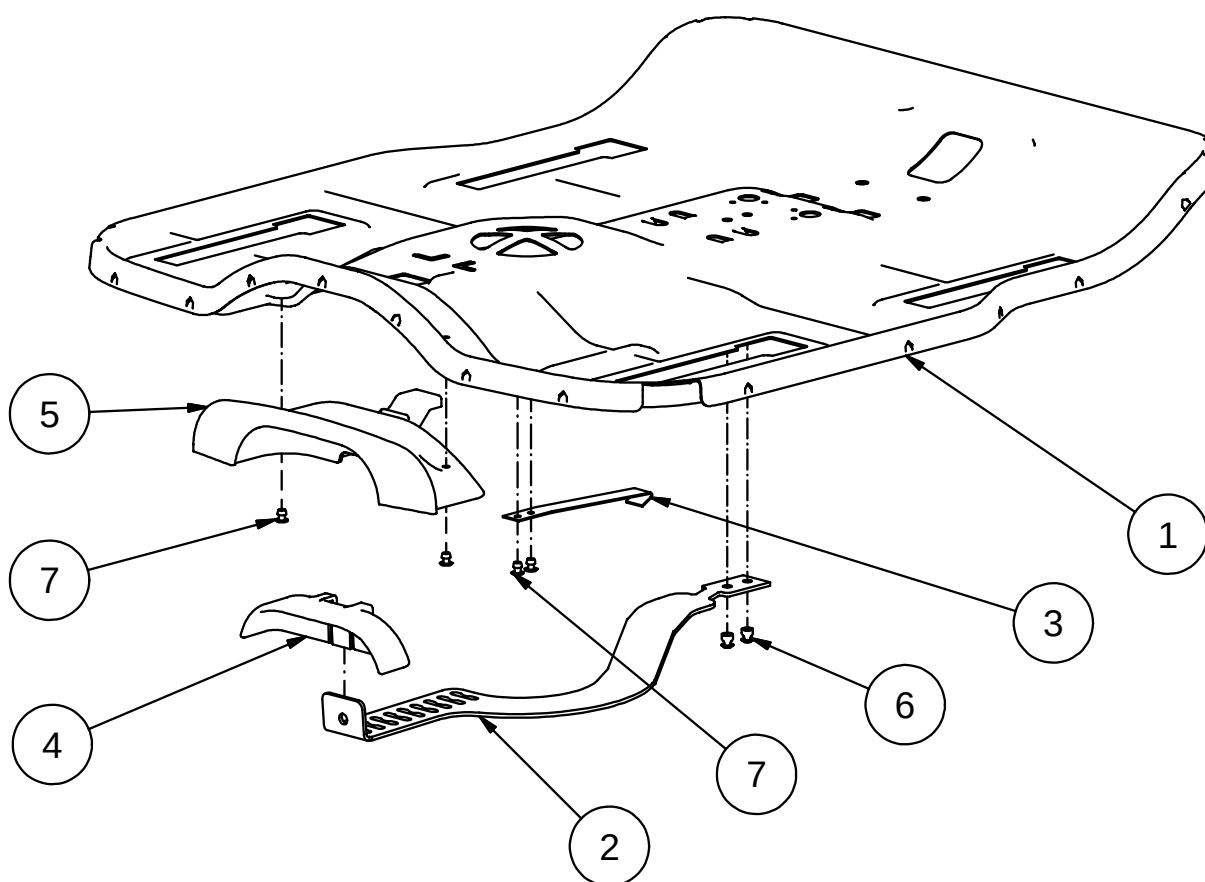


Fig.	Part. No.	Quantity	Description		
1	631009	1	SEAT PLATE		
2	631041	1	INDEXING BRACKET		
3	631059	1	SPRING,STOP CUSHION ADJ		
4	631026	1	CONTROL HANDLE		
5	631027	1	COVER		
6	416022	2	RIVET AL/ST	Ø4.8x7.4	
7	653004	4	RIVET AL/ST	3.2x6	AP/D BS

631309 Backrest kit

High backrest, 3-point safety belt

3000, 3100, 3400

Valid from 070601 to

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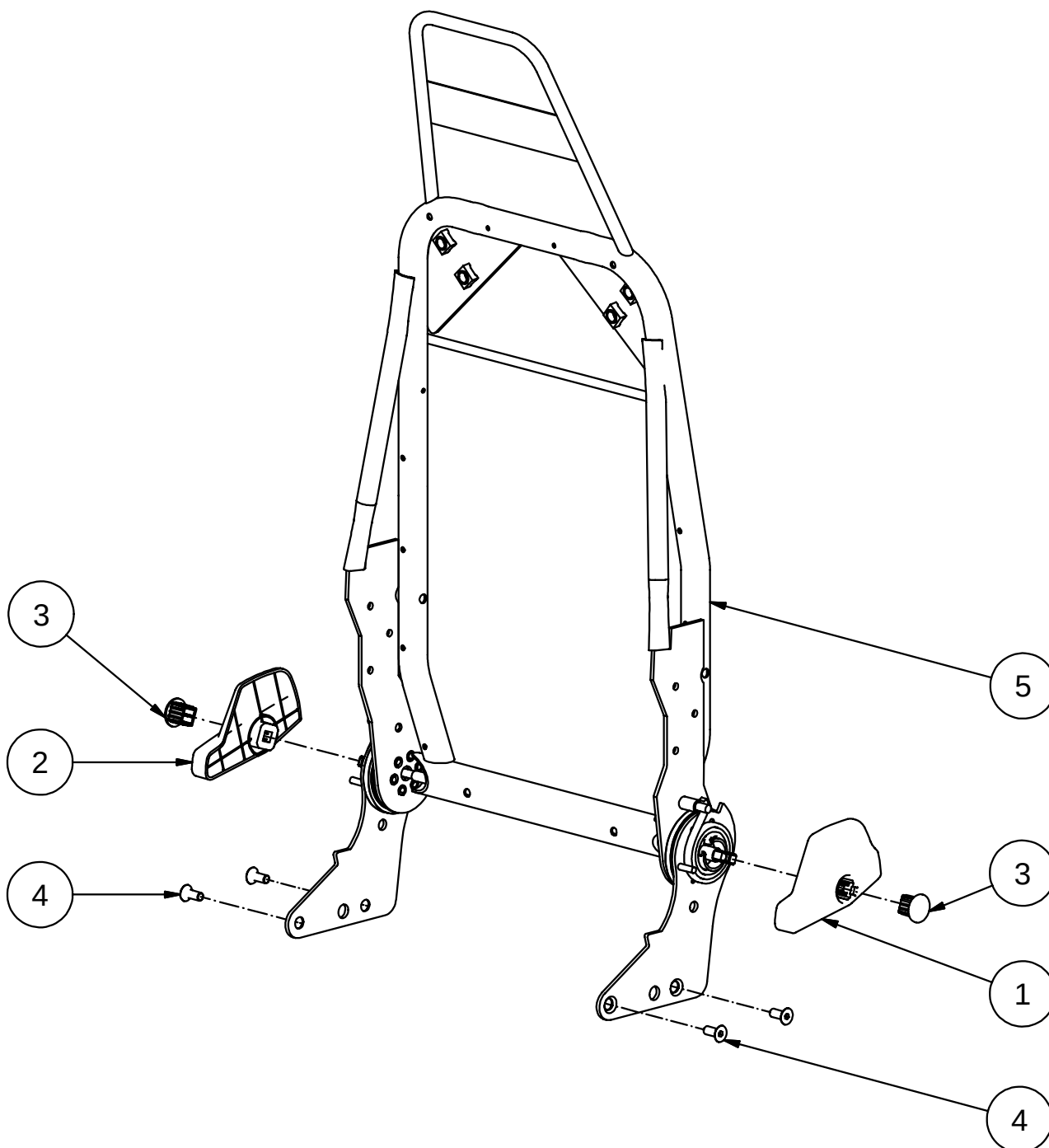


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	631103	1	BACKREST HIGH WELDED 3P		

631311 Backrest kit

Backrest 640, 3-point safety belt

3000, 3100, 3400

Valid from 070601 to

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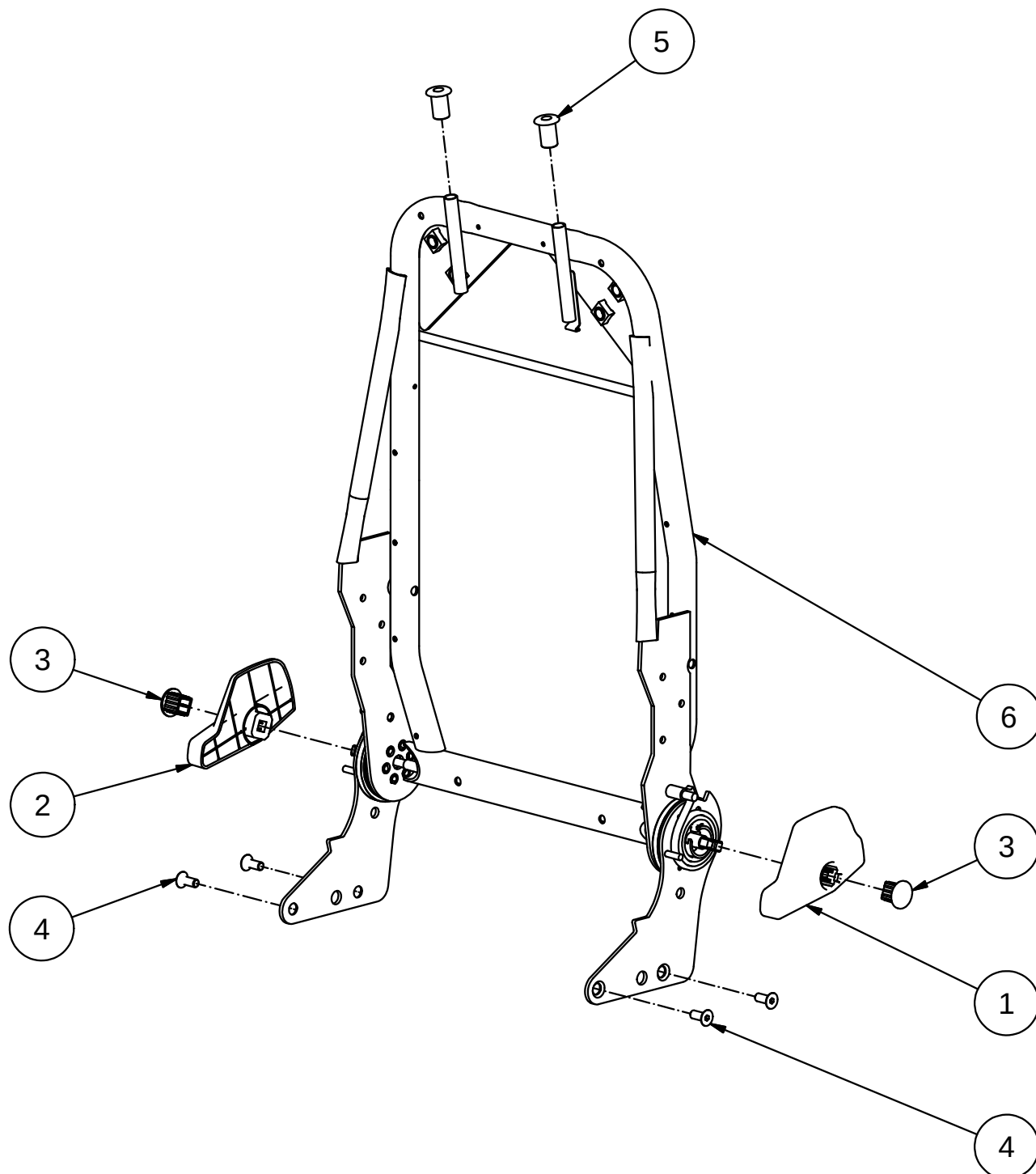


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	621514	2	COVER PLUG		
6	631198	1	BACKREST LOW WELDED 3P		

631386 Backrest support kit

Lumbar support (Mechanical)

3400

Valid from 070601 to

Doc. R1-631386

Date 071105

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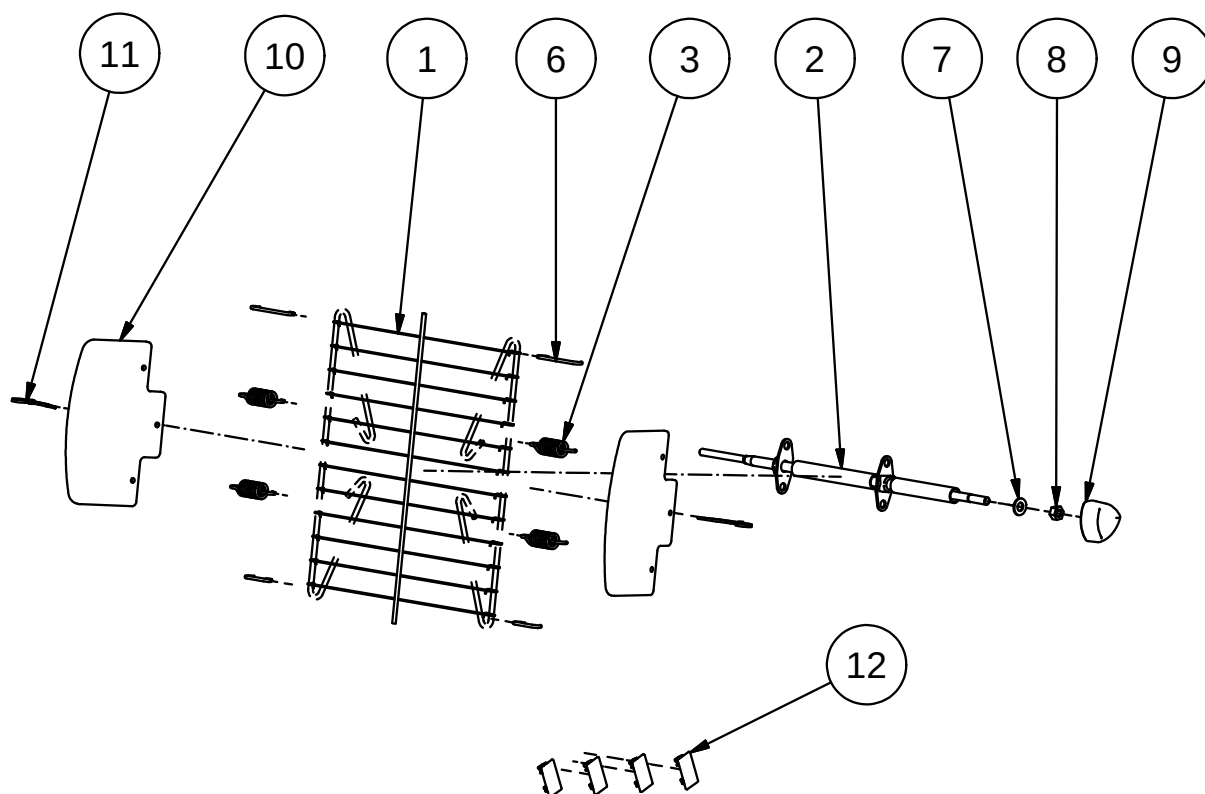


Fig.	Part. No.	Quantity	Description		
1	620413	1	LUMBAR SUPPORT		
2	500387	1	AXLE LUMBAR SUPPORT		
3	620072	4	SPRING		
5	631172	2	HITCH		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	500268	1	WASHER SRB	9x18x1.5	ISO7091 ZN BLACK
8	651011	1	NUT M6M	M8	DIN934 ZN BL. K8
9	622210	1	HAND WHEEL		
10	631121	2	PLATE SIDE SUPPORT		
11	470109	4	CABLE TIE	3.5x200	BLACK
12	631225	4	COVER, VALVE		

631376 Safety belt kit

3-point Left/Right

3000, 3100, 3400

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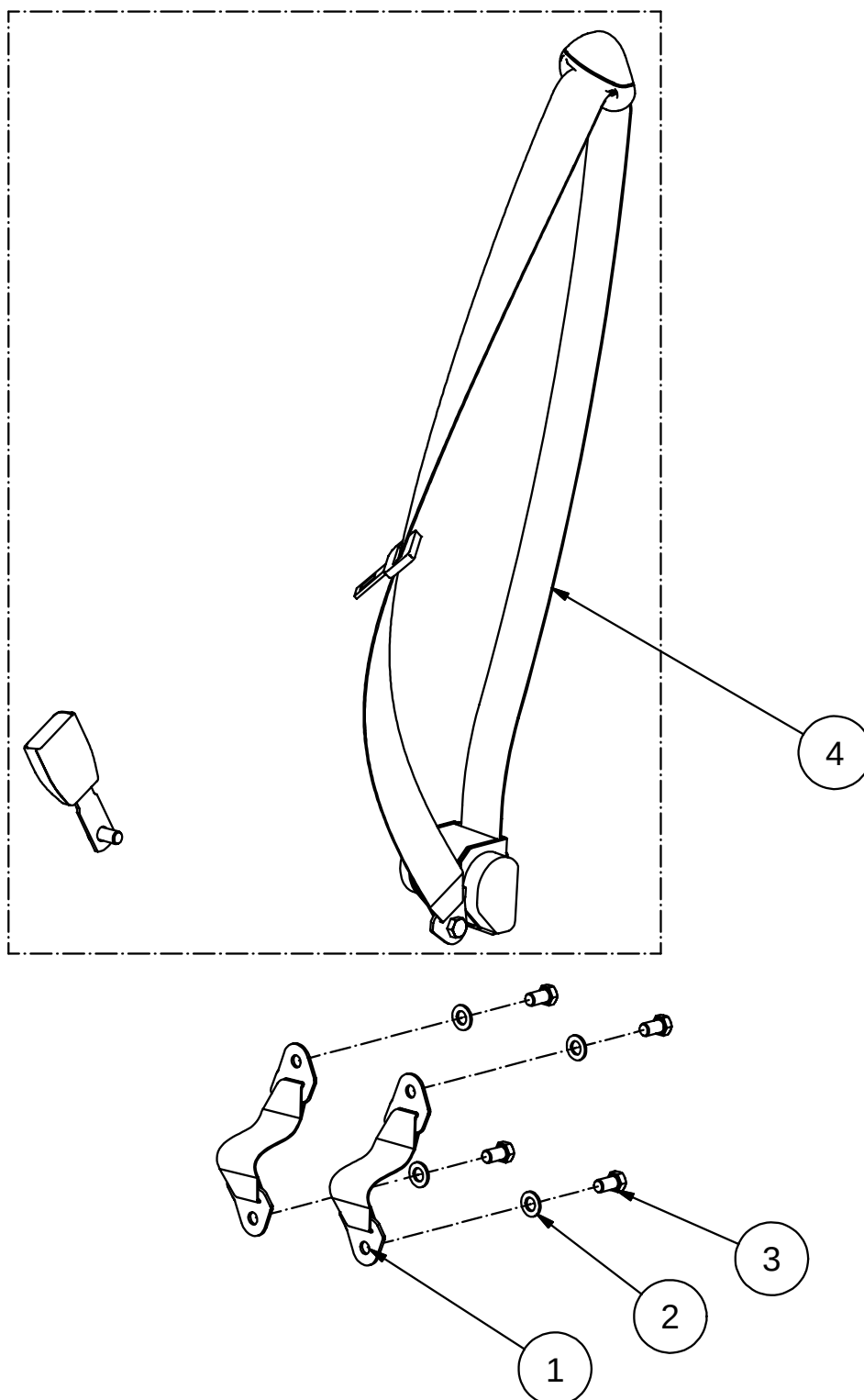


Fig.	Part. No.	Quantity	Description		
1	631237	2	CATCH BELT		
2	652013	4	WASHER	12x22x2	ZN YELLOW
3	650051	4	SCREW U6S UNF	7/16x19	ZN YELLOW
4	631236	1	SAFETY BELT 3P		

631378 D-ring bracket kit
3-point safety belt left
3000, 3100, 3400

Valid from _____ to _____

Doc. R1-631378

Date 071105

Rev.

Rev.Date

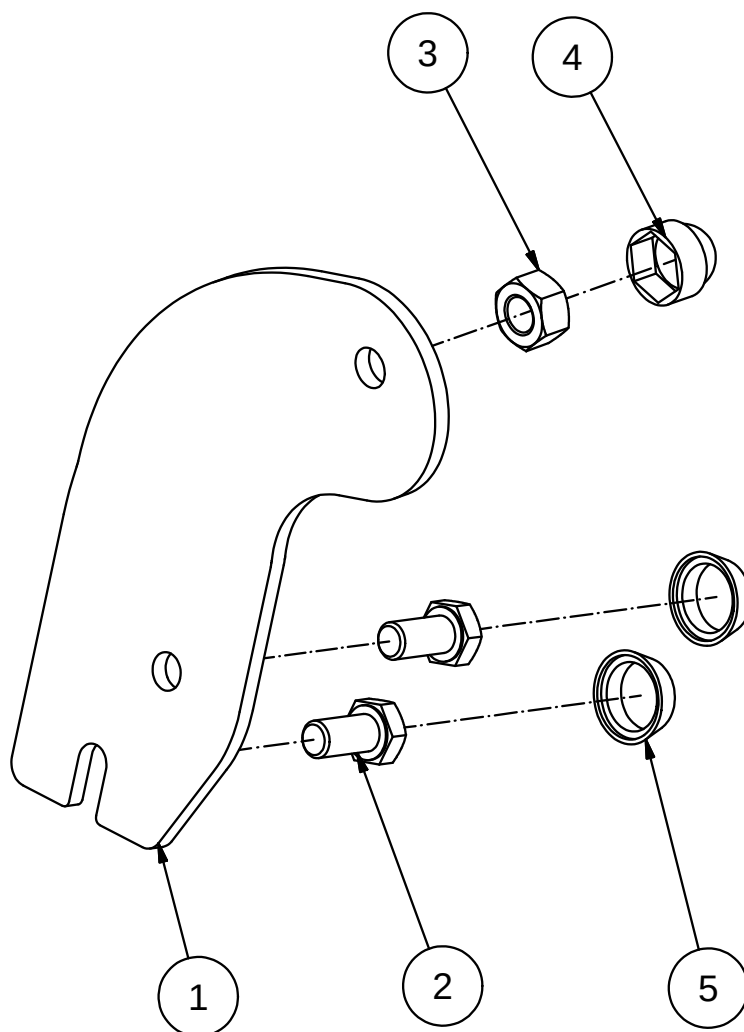


Fig.	Part. No.	Quantity	Description		
1	631232	1	BRACKET D-RING LEFT		
2	650153	2	SCREW M6S	M10x20	DIN931 ZN 8.8
3	651040	1	NUT U6M	7/16 UNF	ZN YELLOW
4	660541	1	NUT COVER		
5	660610	2	COVER CAP		

631380 Adjustable D-ring kit

3-point safety belt left

3000, 3100, 3400

Valid from 070601 to

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Date 071105

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Rev.Date

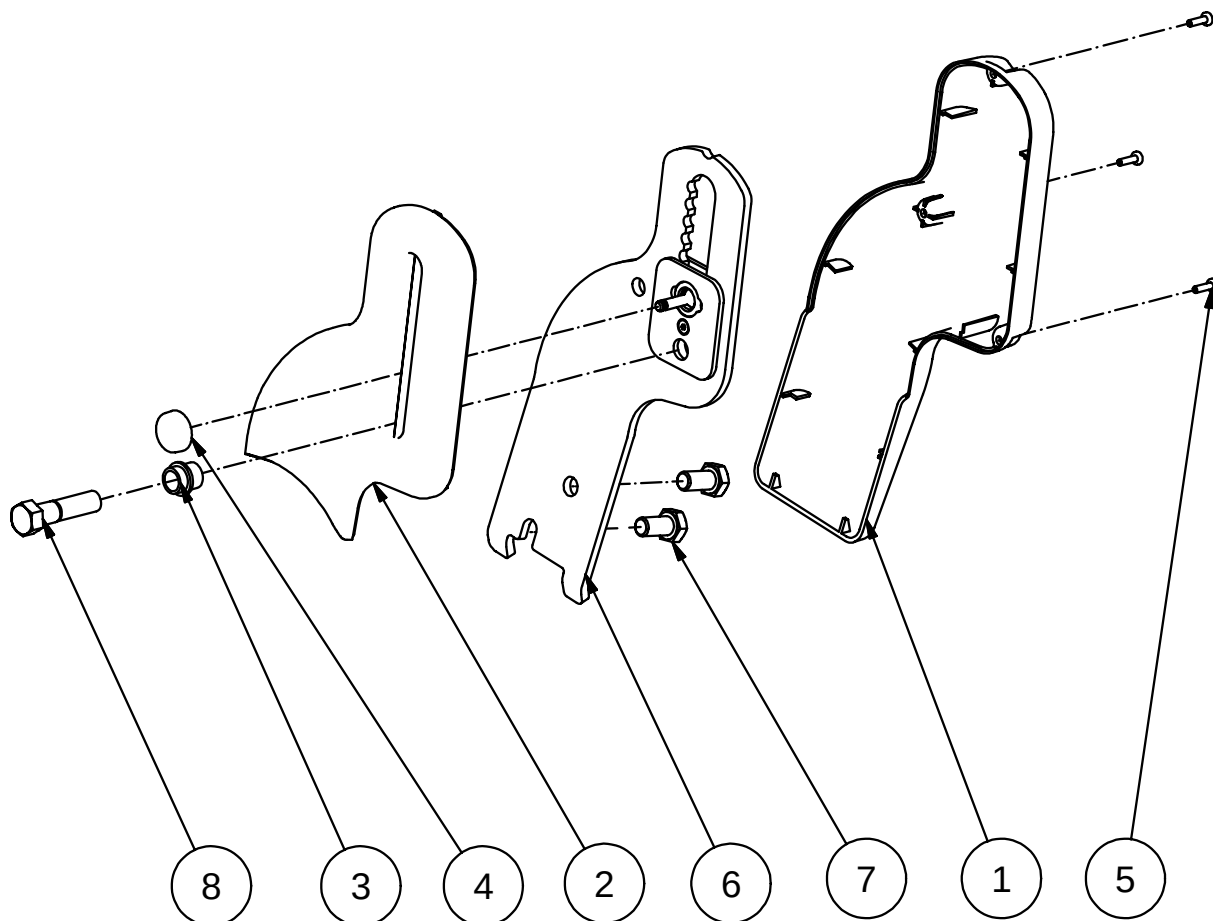


Fig.	Part. No.	Quantity	Description		
1	631190	1	COVER BACK, ADJ D-RING		
2	631234	1	COVER ASM FRONT, ADJ D-RING		
3	631187	1	SPACER		
4	631186	1	BUTTON		
5	650095	3	SCREW WN 156-3	M4x12	ZN
6	631192	1	ADJ D-RING LEFT ASM		
7	650153	2	SCREW M6S	M10x20	DIN931 ZN 8.8
8	650157	1	SCREW U6S UNF	7/16x45	SMS1944 ZN

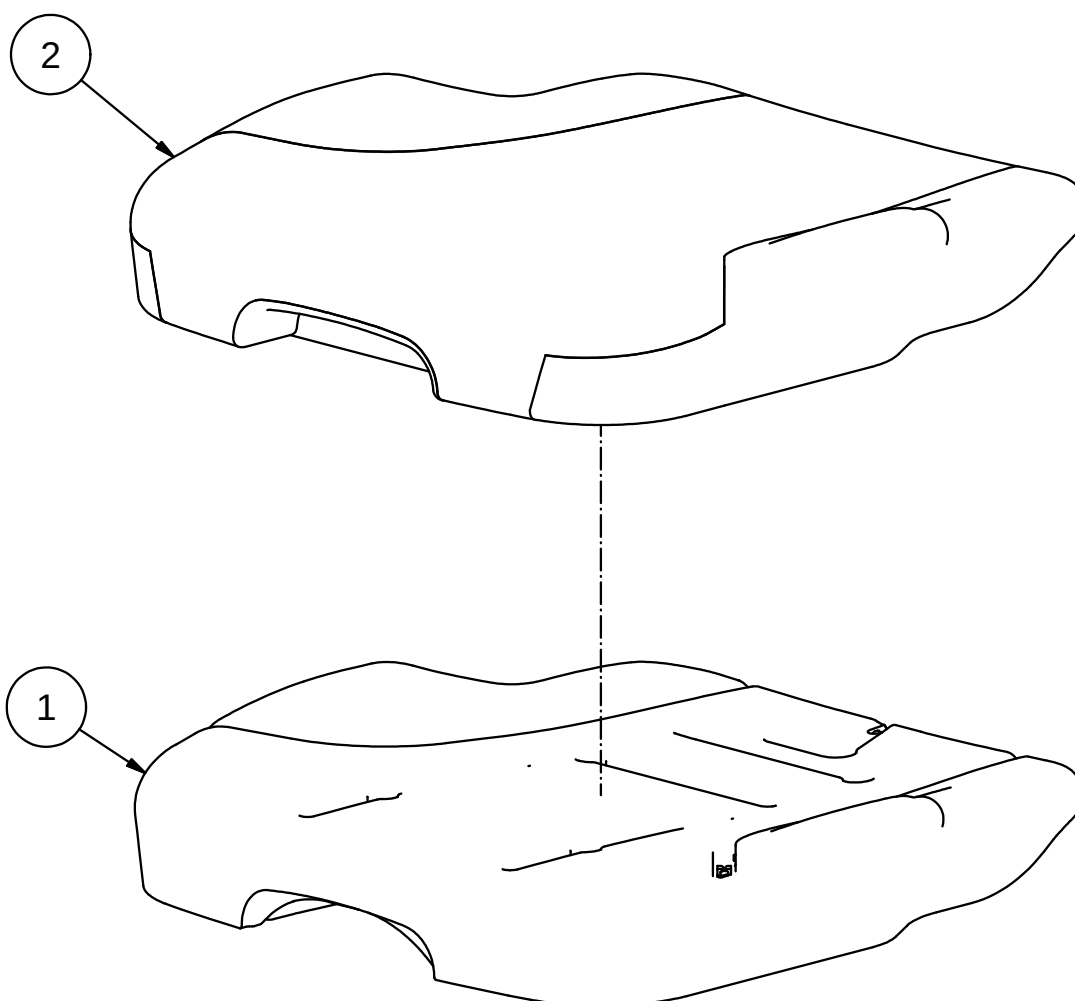


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

NIGHTFALL

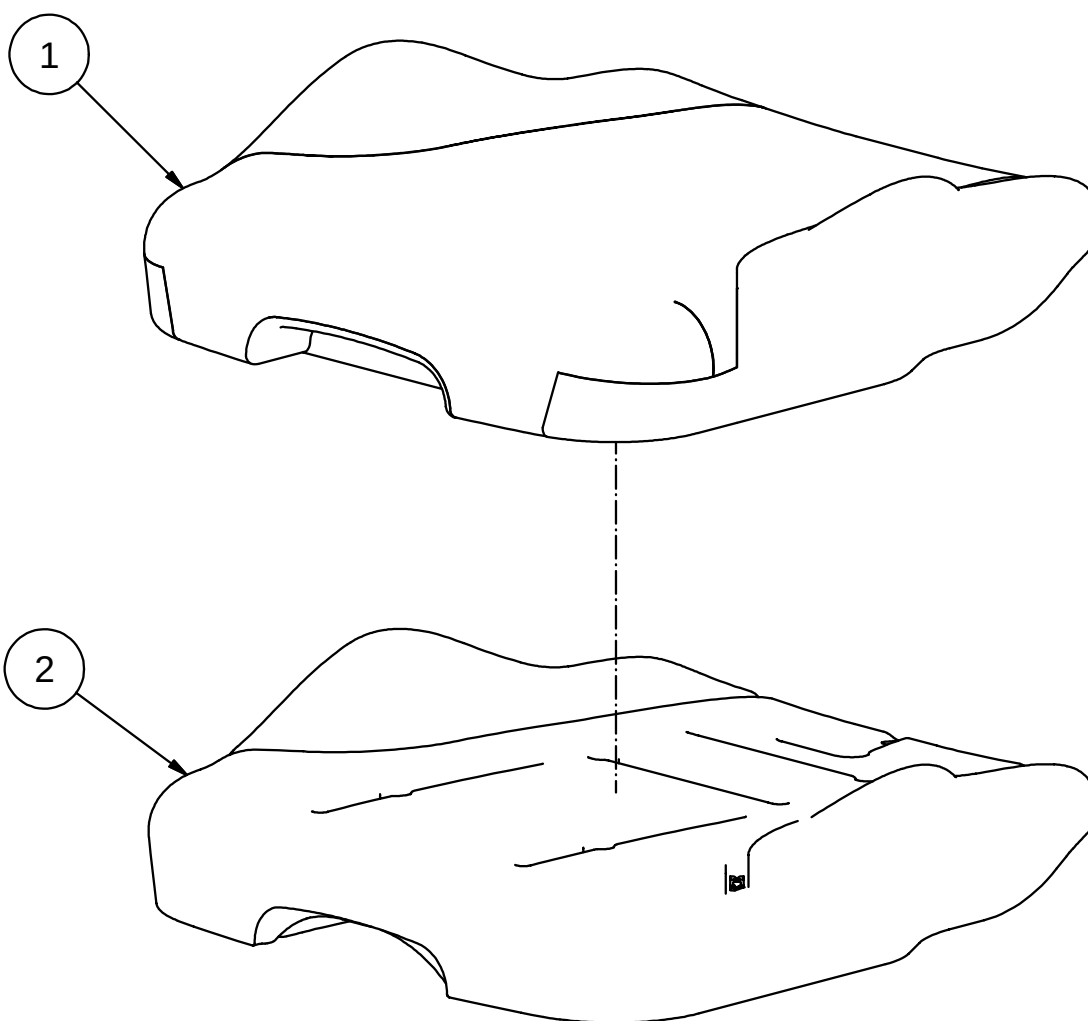


Fig.	Part. No.	Quantity	Description
1	641583	1	TRIM SEAT COMFORT
2	631204	1	SEAT FOAM, COMFORT

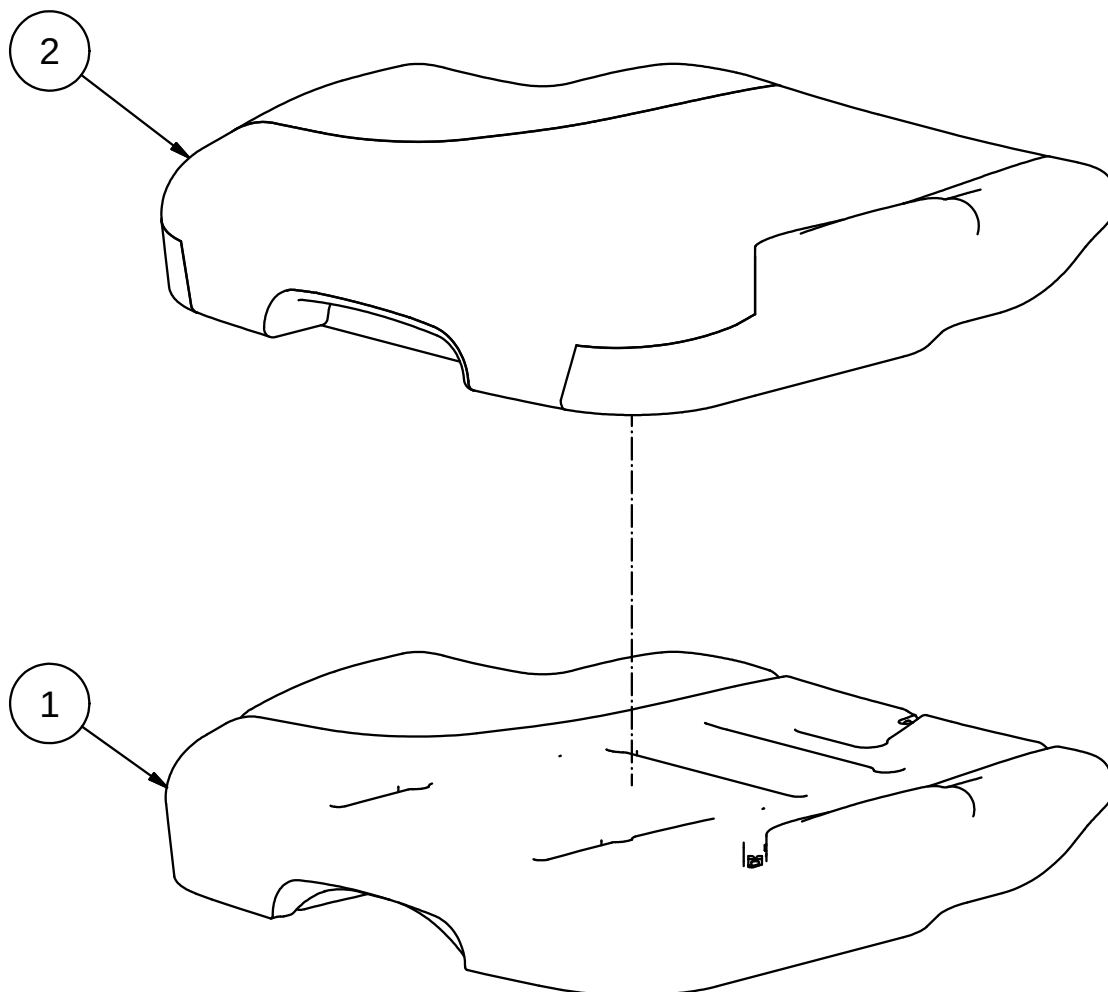


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

ALLIANCE

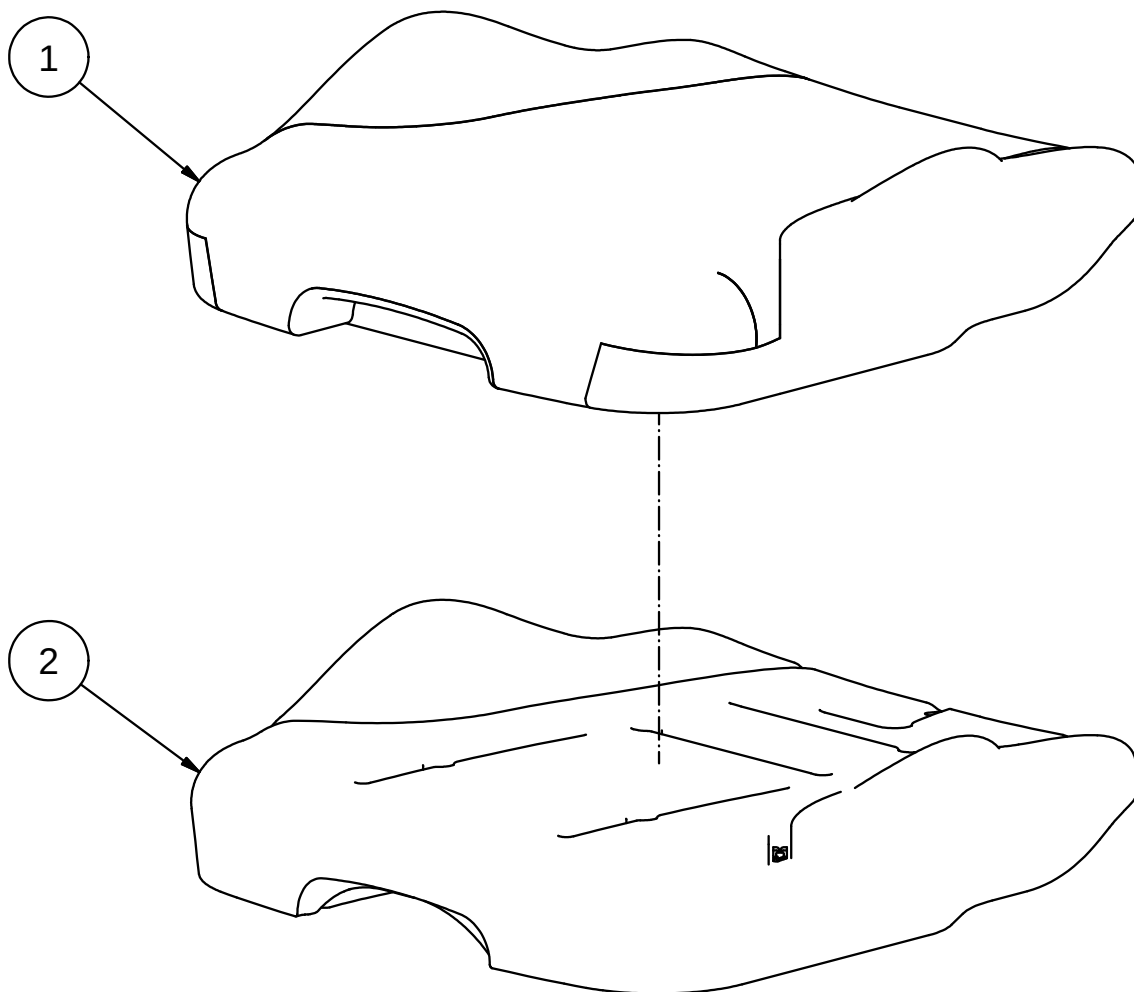


Fig.	Part. No.	Quantity	Description
1	641583	1	TRIM SEAT COMFORT
2	631204	1	SEAT FOAM, COMFORT

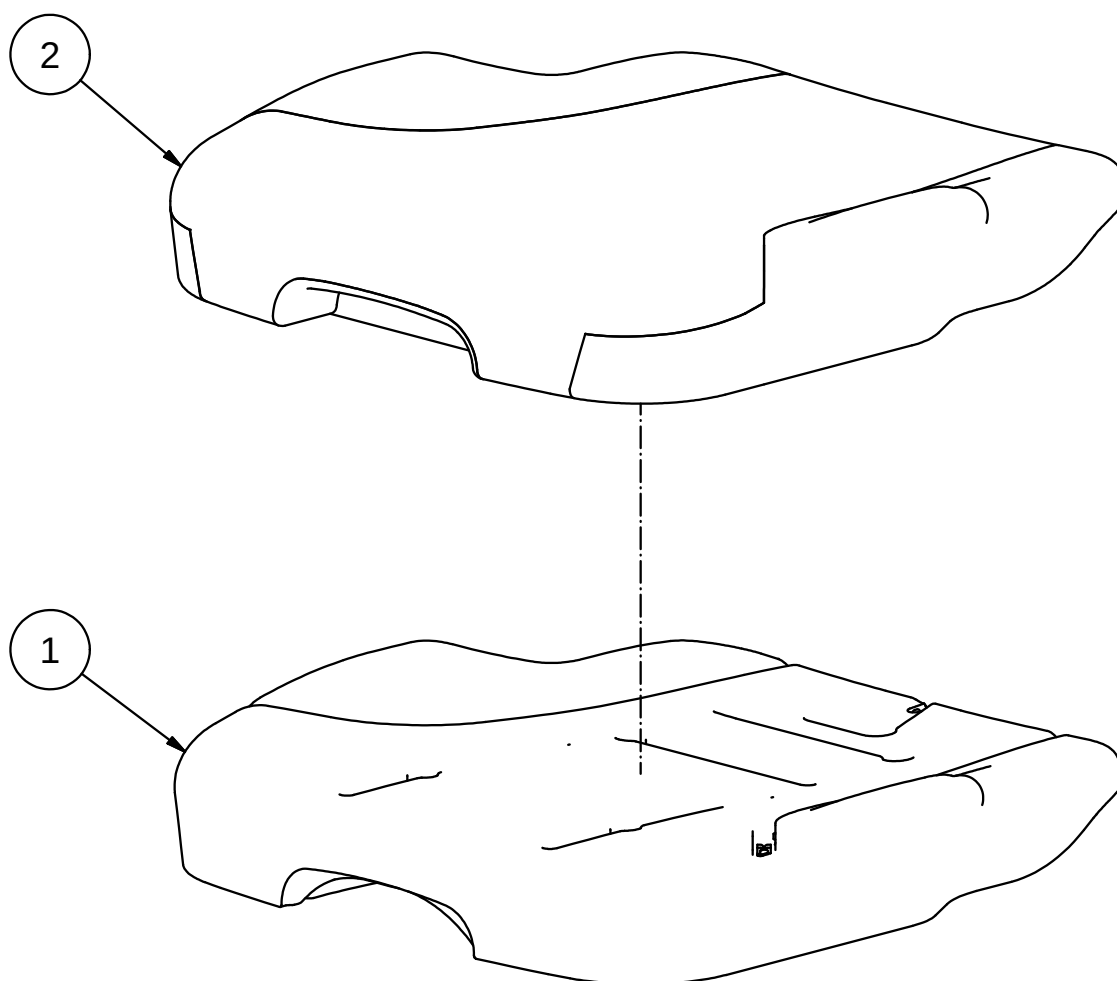


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641636	1	TRIM SEAT

LEATHER BLACK/GREY

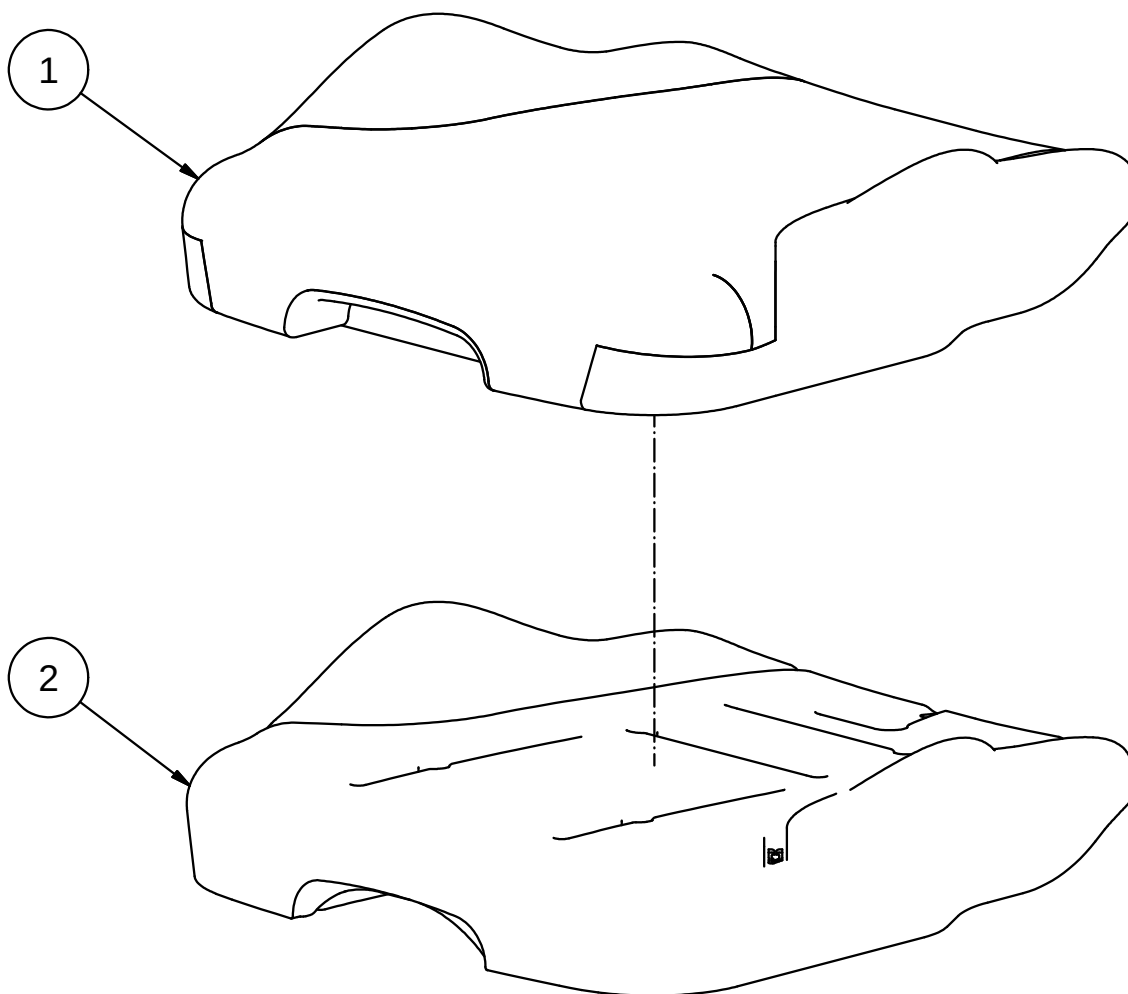


Fig.	Part. No.	Quantity	Description		
1	641637	1	TRIM SEAT COMFORT		LEATHER BLACK/GREY
2	631204	1	SEAT FOAM, COMFORT		

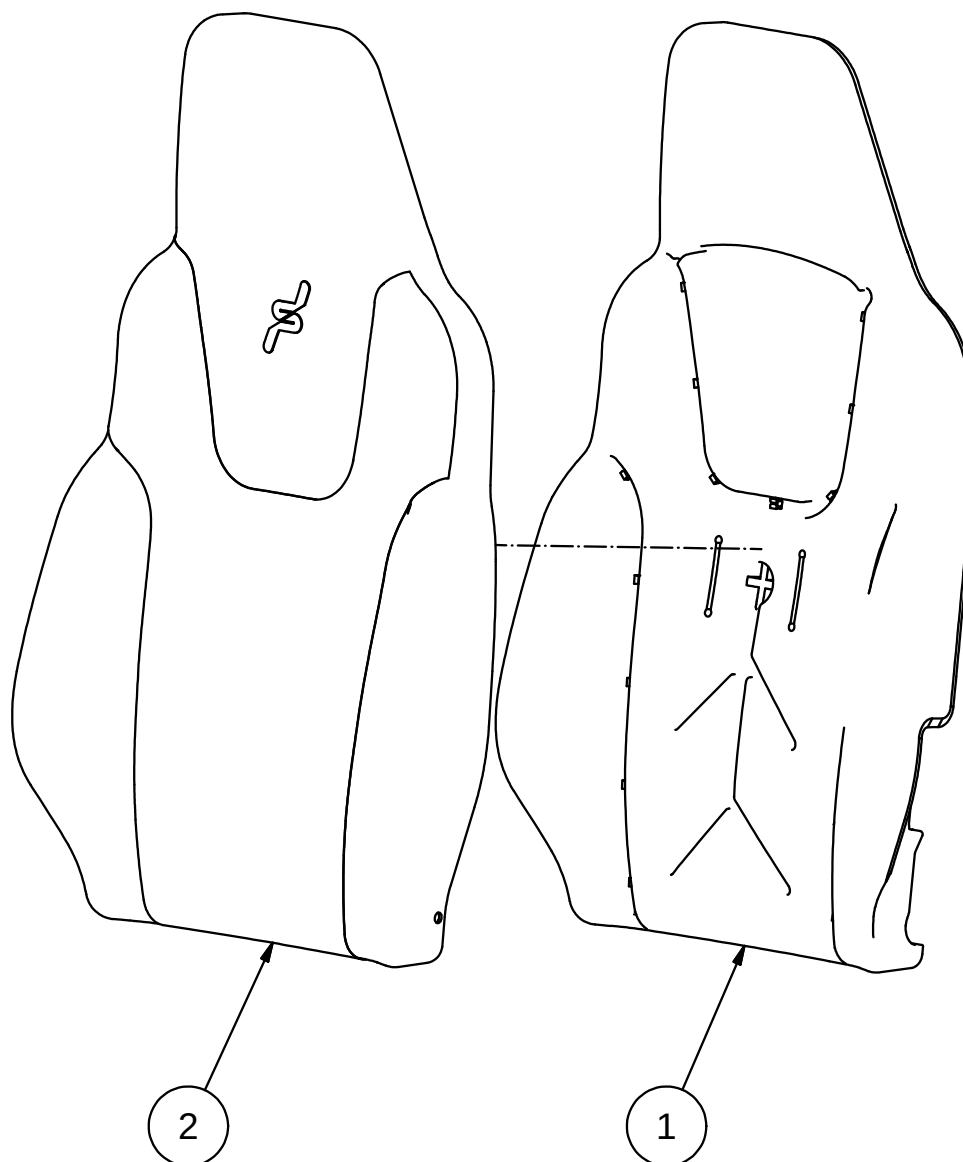


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641589	1	TRIM BACKREST

NIGHTFALL

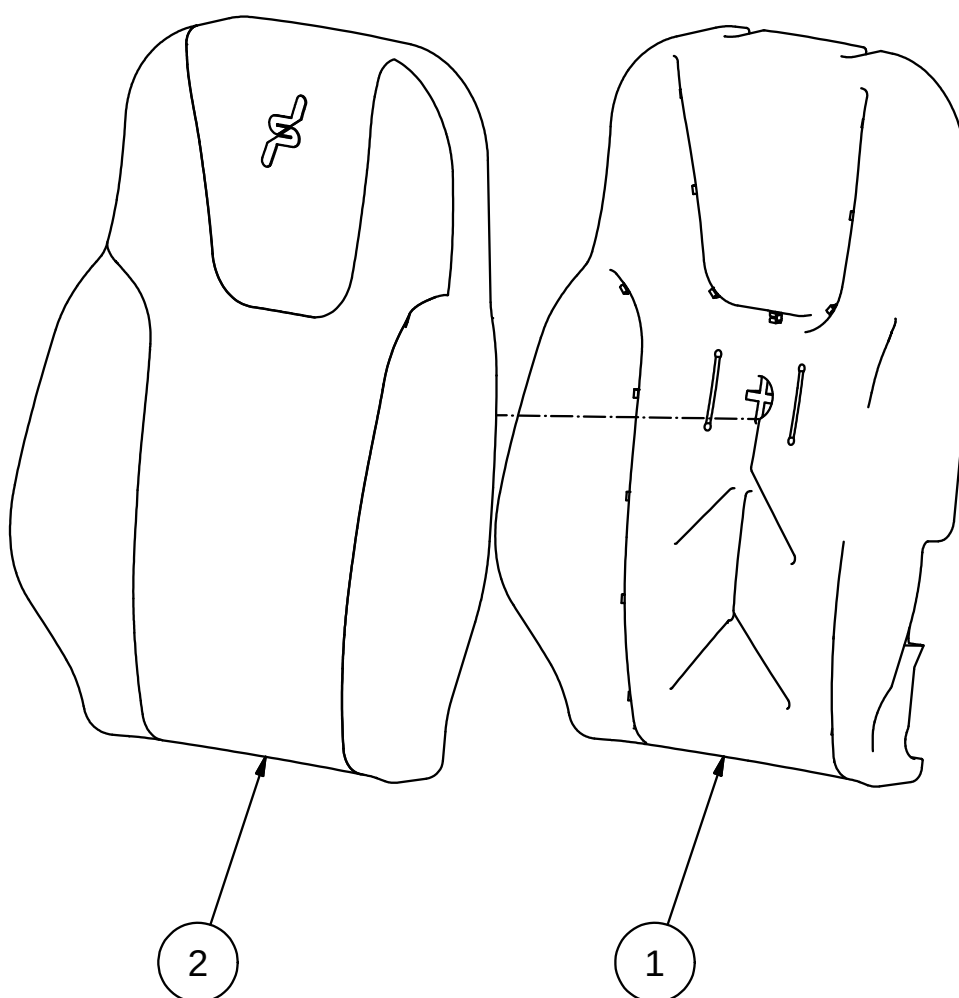


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641590	1	TRIM BACKREST

NIGHTFALL

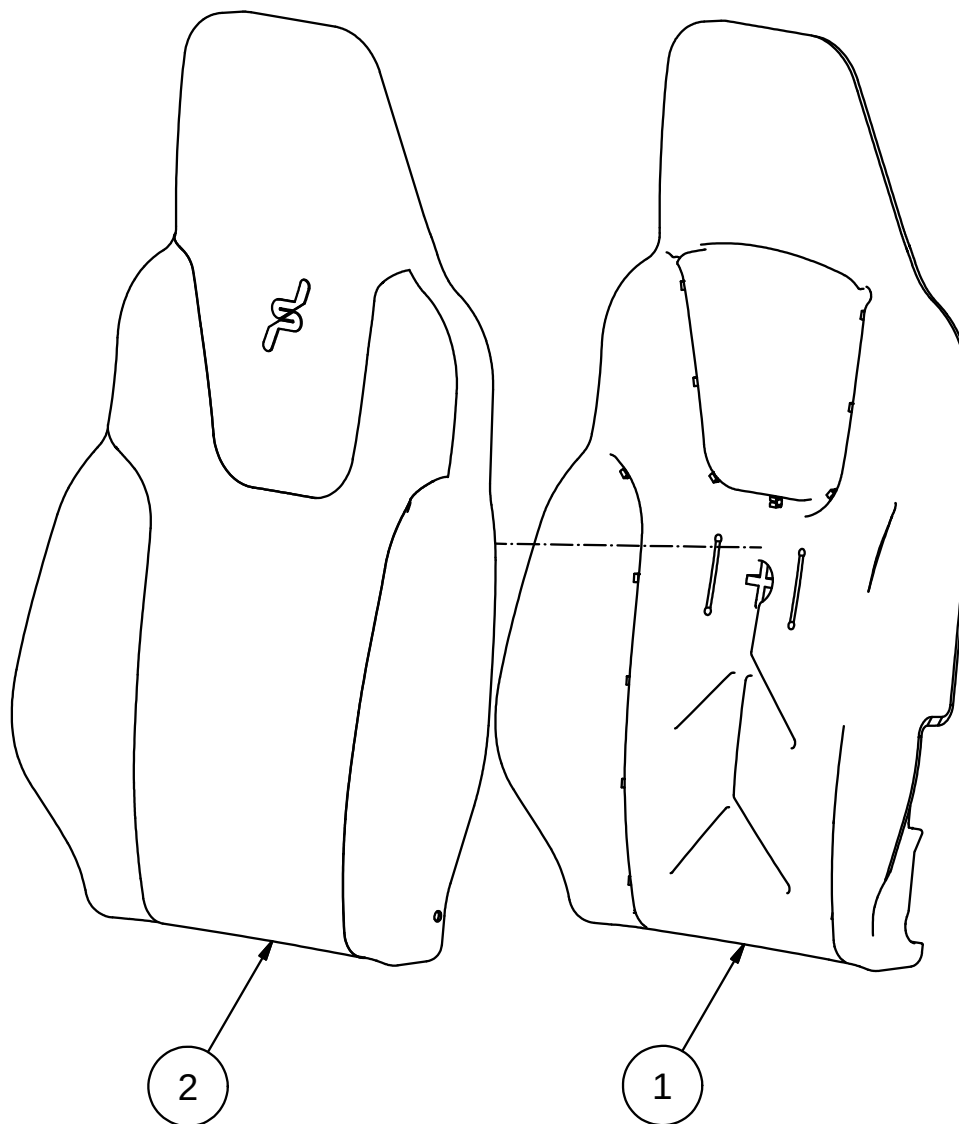


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641630	1	TRIM BACKREST

ALLIANCE

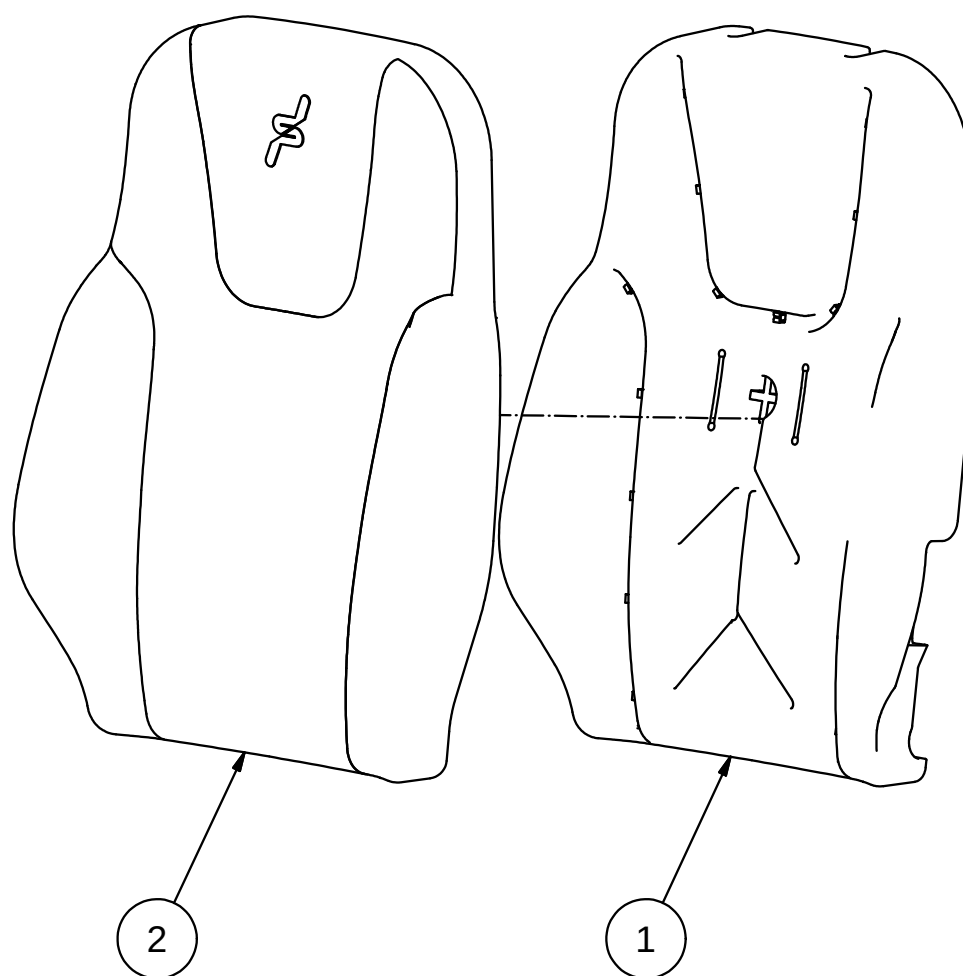


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641631	1	TRIM BACKREST 640

ALLIANCE

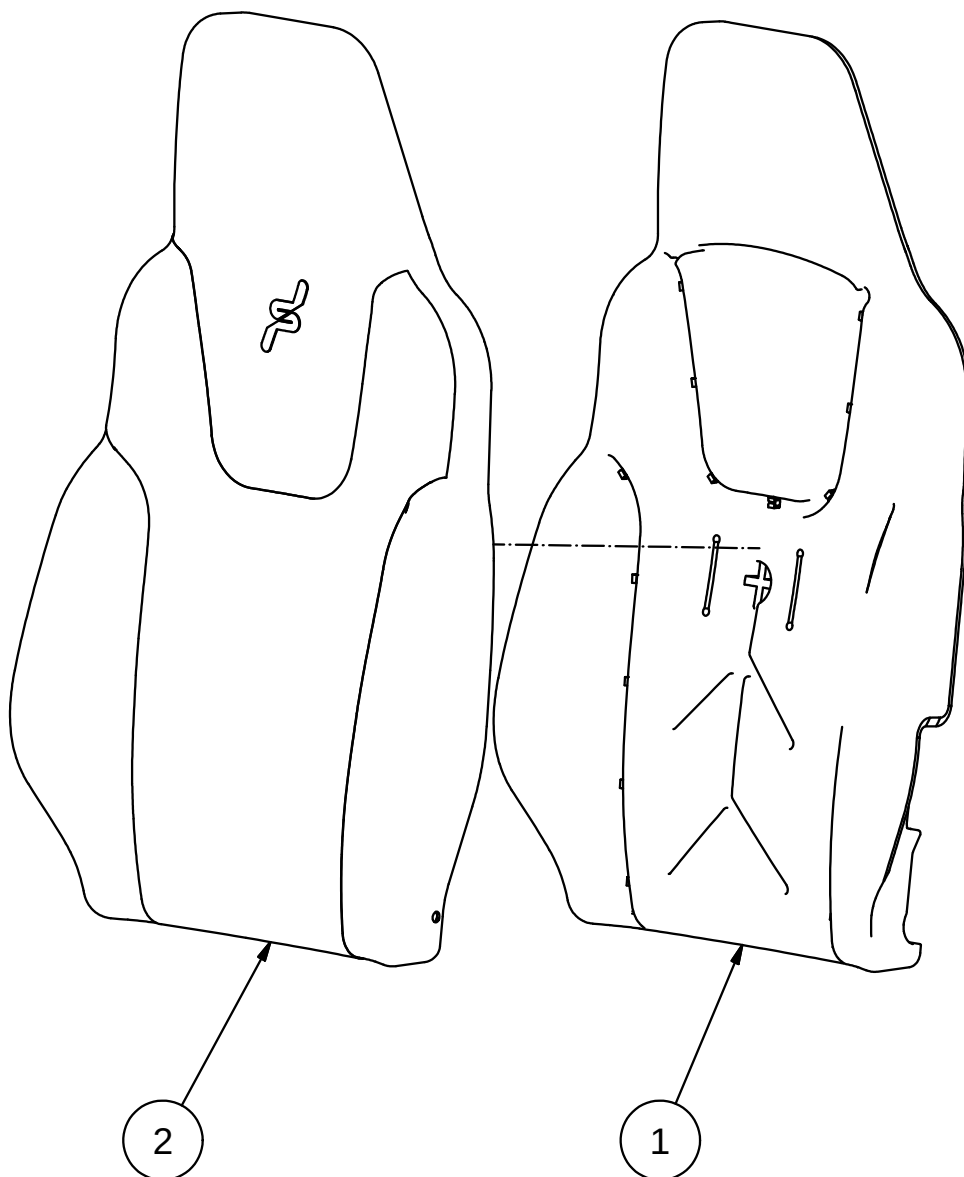


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641642	1	TRIM BACKREST

LEATHER BLACK/GREY

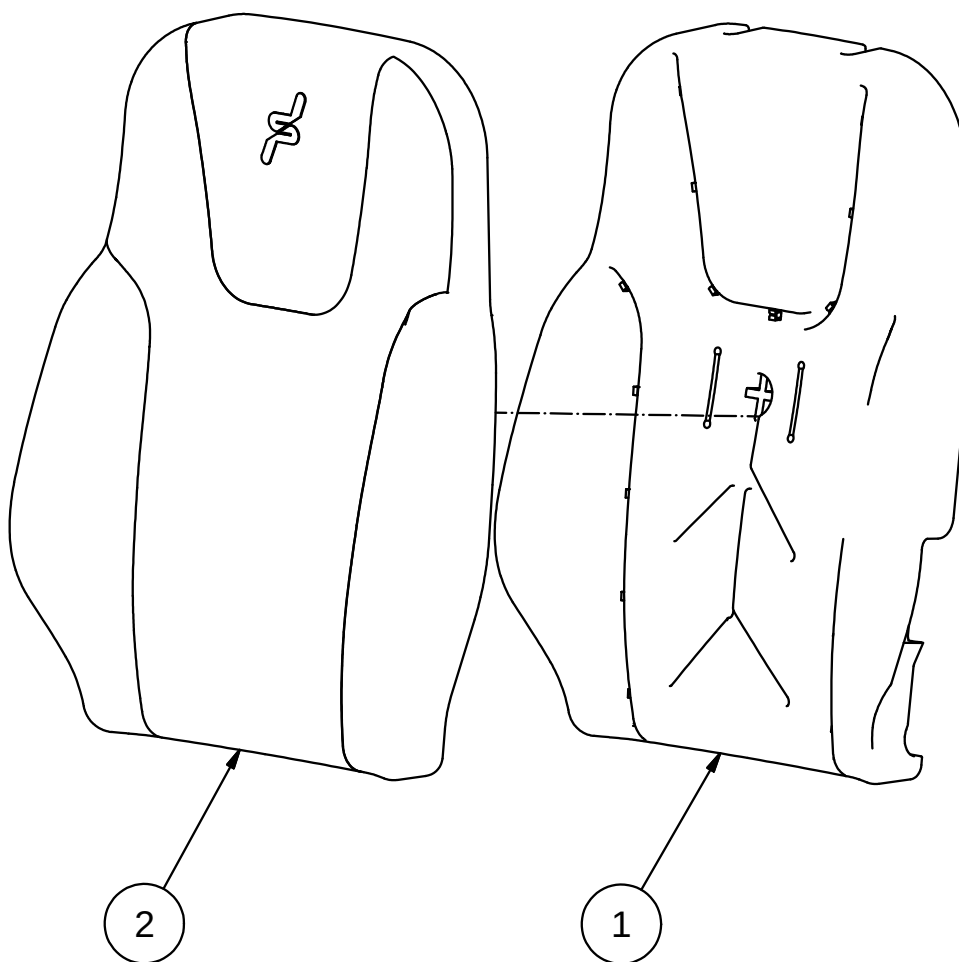


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641643	1	TRIM BACKREST 640

LEATHER BLACK/GREY

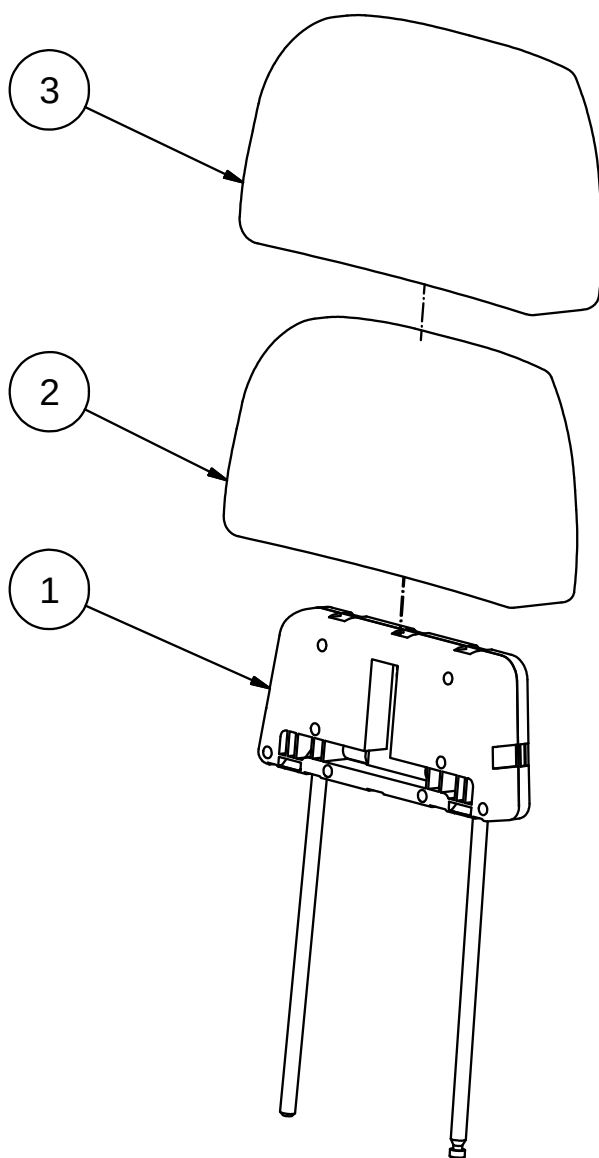


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641588	1	TRIM HEADREST		NIGHTFALL

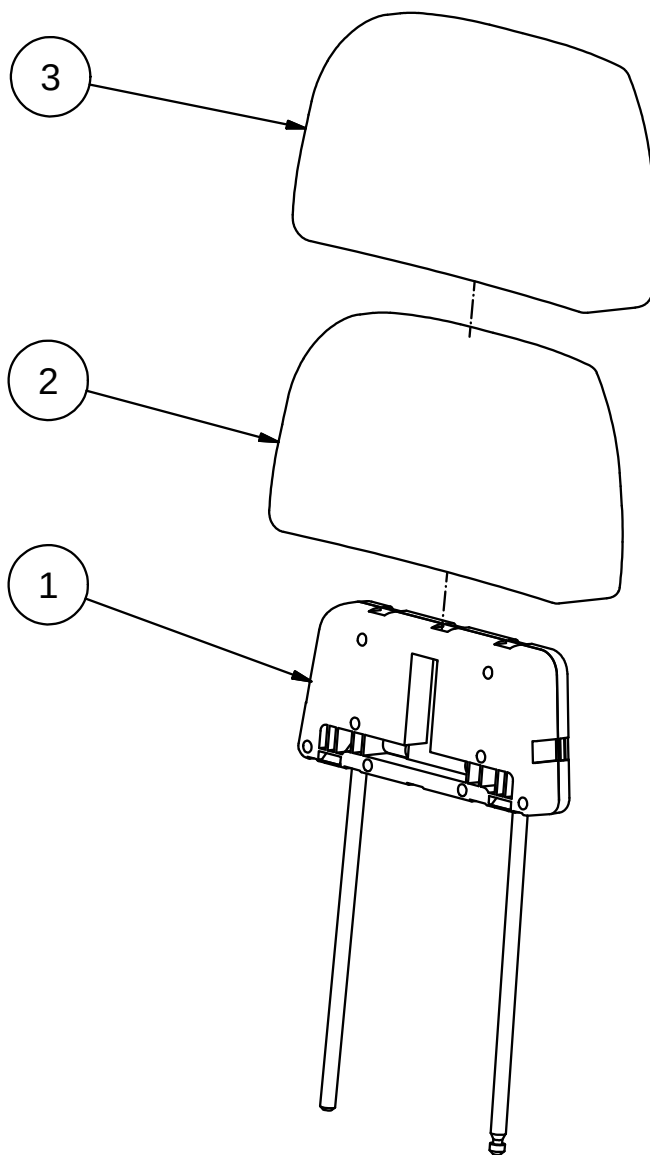


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641629	1	TRIM HEADREST		ALLIANCE

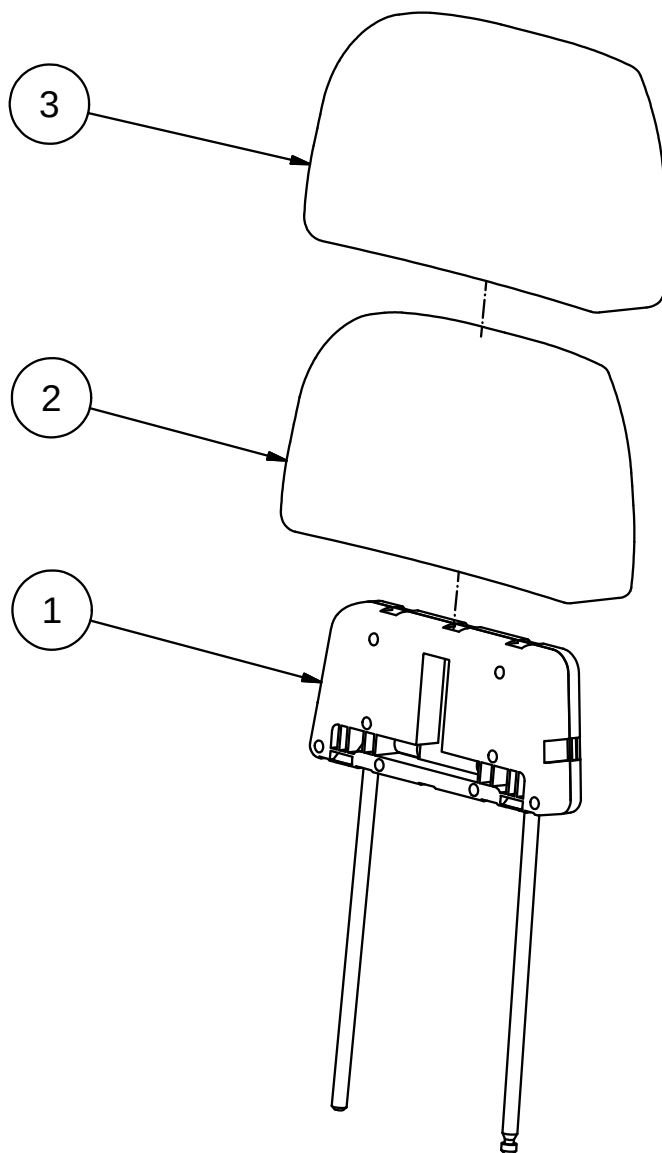


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641641	1	TRIM HEADREST		ALLIANCE

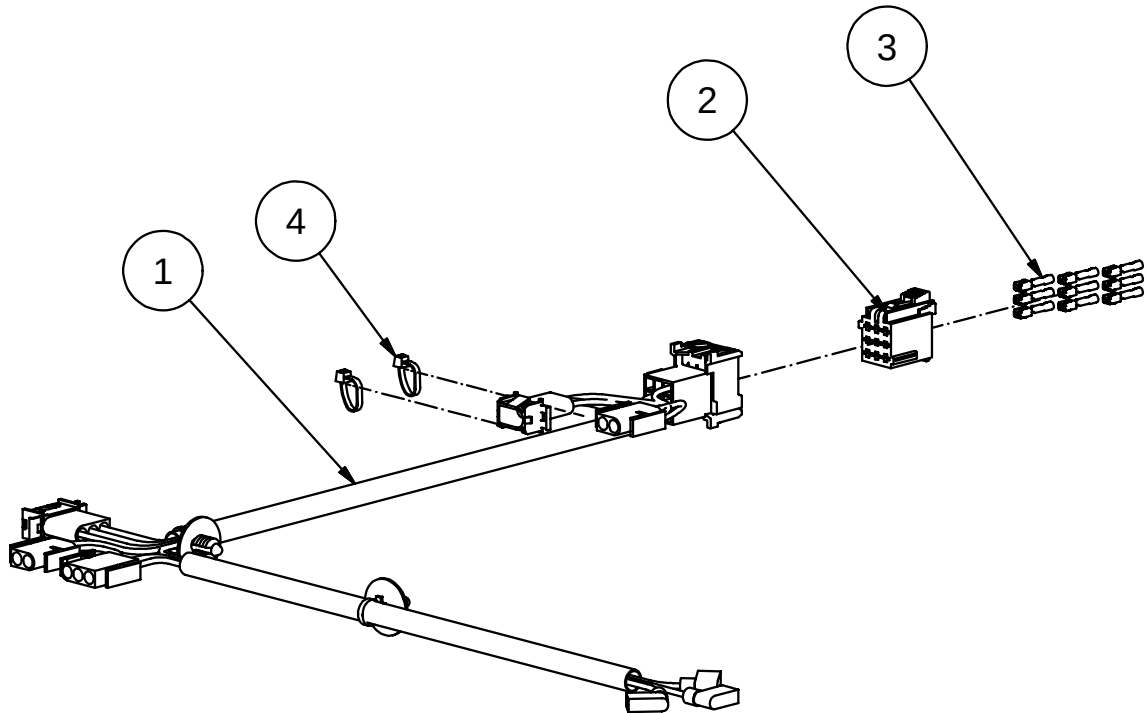


Fig.	Part. No.	Quantity	Description		
1	631146	1	CABLE HARNESS		
2	660615	1	HOUSING	FEMALE	YELLOW
3	660616	9	TERMINAL		
4	660109	2	CABLE TIE		



Parts Replacements List

631384 Cover, seat heater

Left/Right

3000, 3100, 3400

Valid from 070601 to

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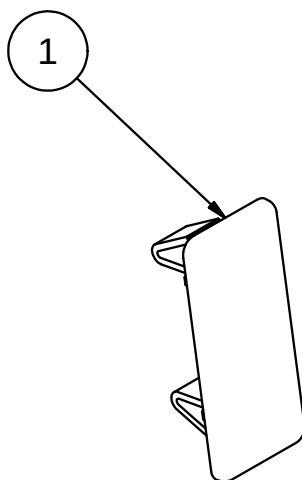


Fig.	Part. No.	Quantity	Description
1	631225	1	COVER, SWITCH

	HEATER
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631383 Seat heater kit

12/24 volt

3000, 3100, 3400

Valid from 070601 to

Doc. R1-631383

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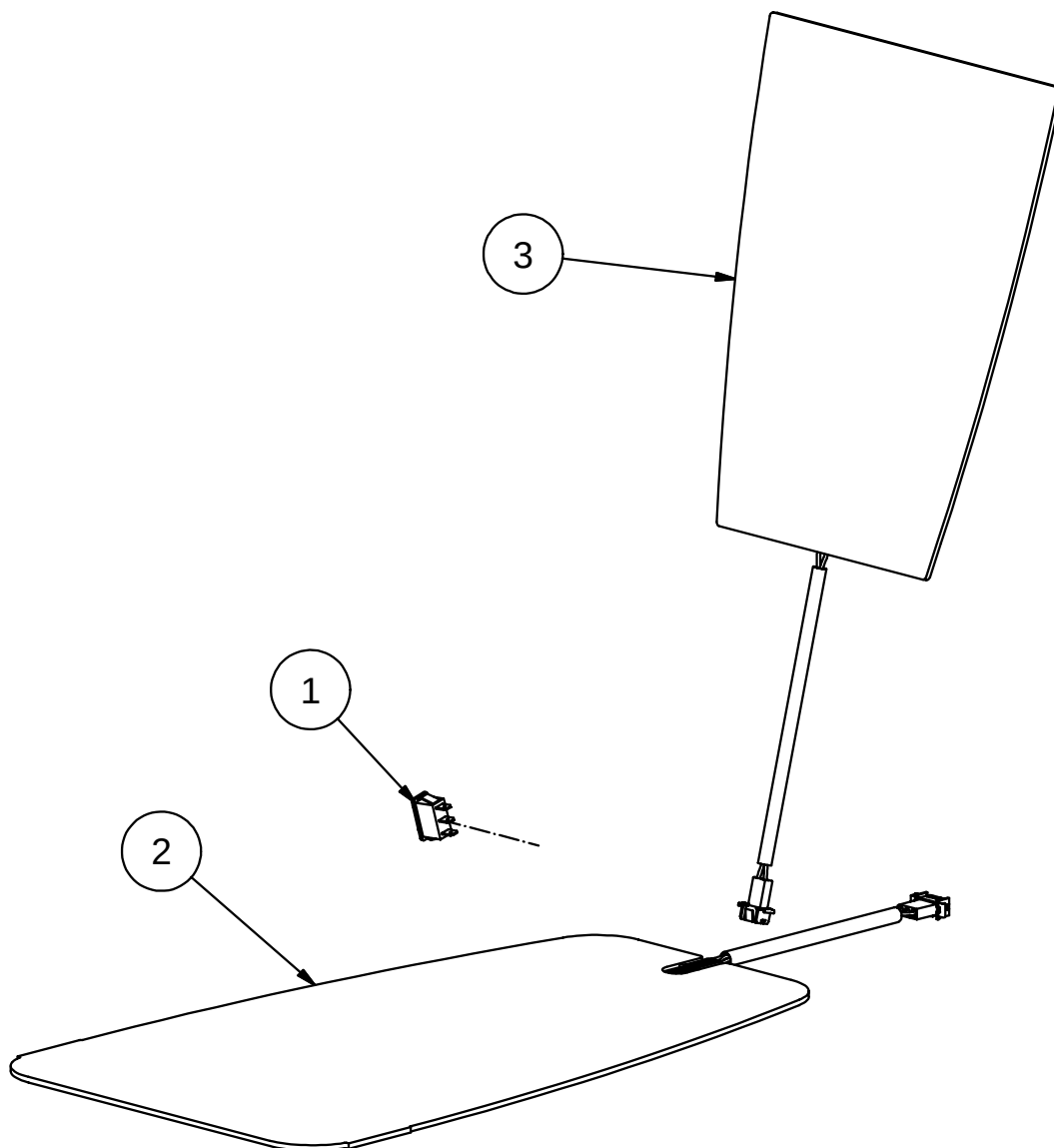


Fig.	Part. No.	Quantity	Description
1	660590	2	SWITCH
2	631158	1	SEAT HEATER
3	631159	1	SEAT HEATER



Parts Replacements List

631422 Cover, airvent

Left/Right

3000, 3100, 3400

Doc. R1-631422

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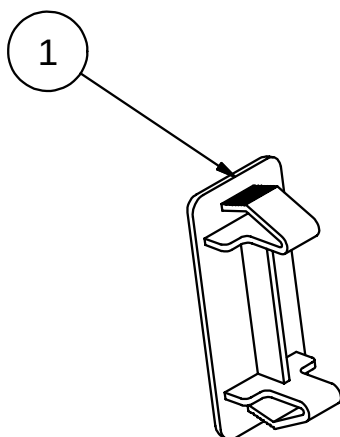


Fig.	Part. No.	Quantity	Description
1	631224	2	COVER, AIRVENT CONTROL