



Parts Replacements List

3400L

Static, controls left

Doc. R1-3400L

Date 071105

Rev.

Valid from 070601 to

Rev.Date



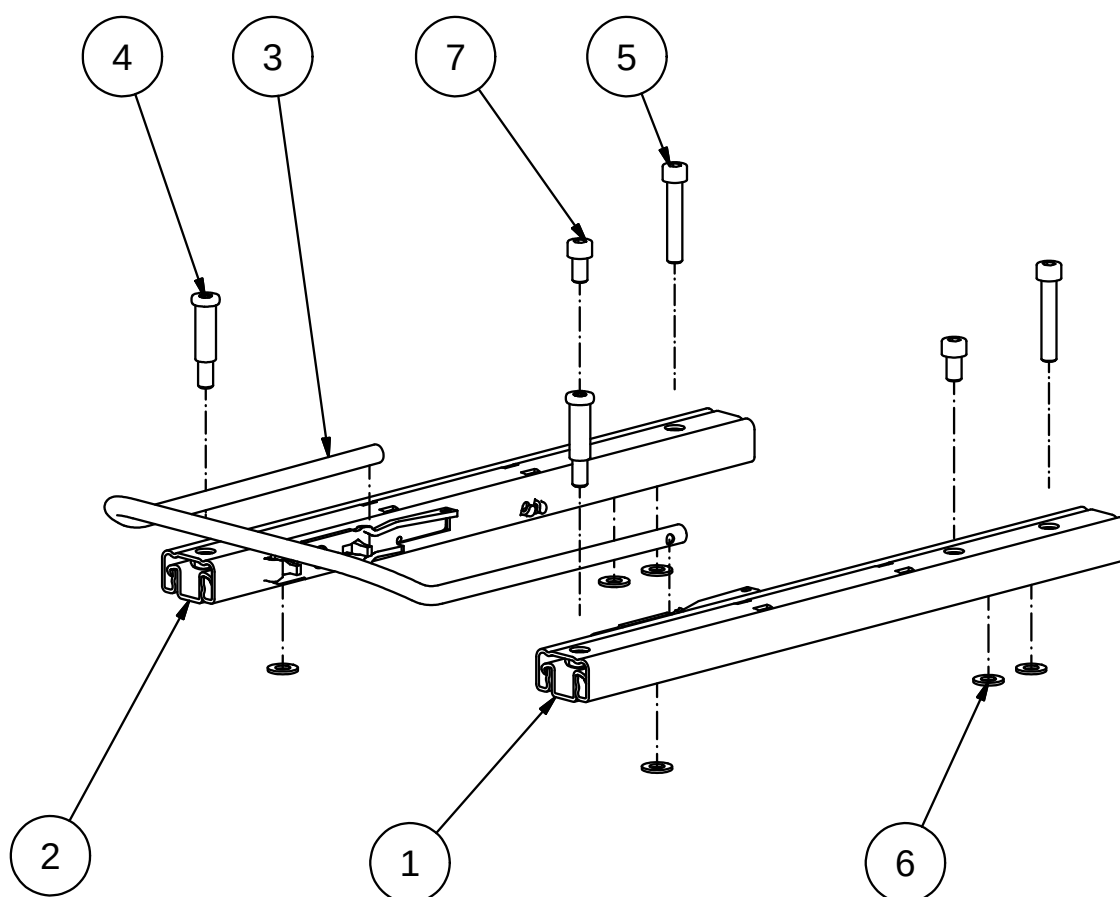


Fig.	Part. No.	Quantity	Description		
1	631072	1	SLIDE LEFT		
2	631073	1	SLIDE RIGHT		
3	631227	1	HANDLE SLIDE RAILS		
4	631101	2	SPACER BOLT		
5	423021	2	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8
6	652006	6	WASHER NB	8x16x1.5	SIS1300 ZN
7	650100	2	SCREW MC6S	M8x14	ZN BLACK

631302 Seat base kit

Seat base

3400

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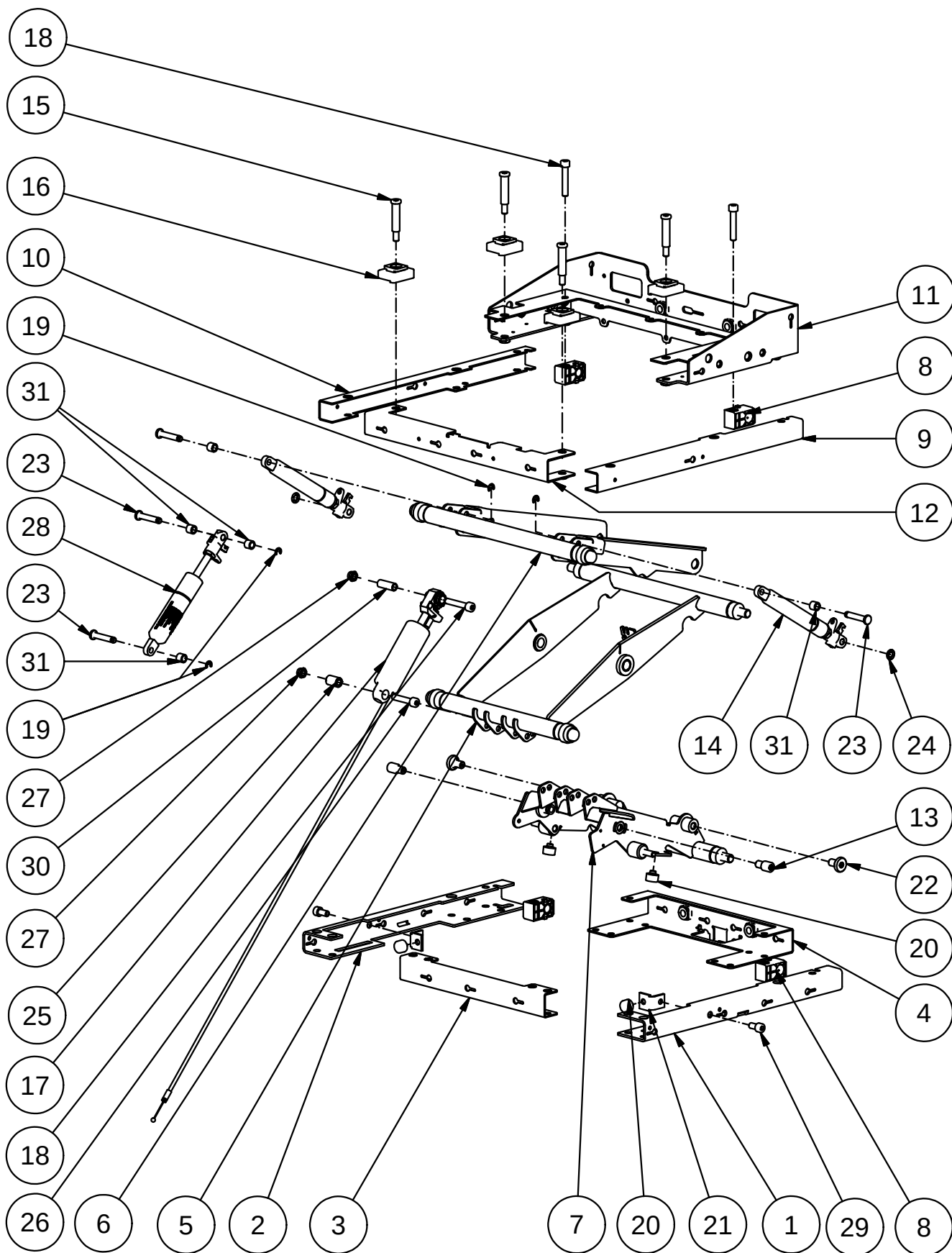
Valid from 070601 to

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BE - GE — Establ. 1934 —			Parts Replacements List			Doc. R1-631302
			631302 Seat base kit Seat base 3400 Valid from 070601 to			Date 071105
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						Rev.Date
Fig.	Part. No.	Quantity	Description			
1	631000	1	LOWER RAIL LEFT			
2	631001	1	LOWER RAIL RIGHT			
3	631002	1	LOWER FRONT CROSS PLATE			
4	631114	1	LOWER REAR CROSS PLATE			
5	631255	1	MIDDLE SCISSORS ASM			
6	631256	1	OUTER SCISSORS ASM			
7	631063	1	INNER SCISSORS, WELDED			
8	631051	4	BLOCK			
9	631004	1	UPPER RAIL LEFT			
10	631005	1	UPPER RAIL RIGHT			
11	631016	1	WELDED BRACKET BACKREST			
12	631115	1	UPPER FRONT CROSS PLATE			
13	500396	2	BEARING BOLT			
14	631206	2	GAS SPRING SRH			
15	631100	4	SPACER BOLT			
16	631049	4	SLIDE BLOCK			
17	631209	1	SHOCK ABSORB. STD			
18	423021	3	SCREW MC6S	M8x45	DIN912 ZN-BL. 8.8	
19	462009	4	RETAINING RING	RS7	DIN6799 ZN	
20	501409	4	RUBBER STOP			
21	631200	2	HEIGHT LIMITER			
22	631299	2	BEARING BOLT			
23	631196	4	PIN			
24	441005	2	A-LOCK 8 x 15			
25	622149	1	BUSHING			
26	650066	1	SCREW MC6S	M8x40	ISO4762 ZN 8.8	
27	210401	2	LOCKING NUT	M8	DIN6925 ZN K8	
28	631220	1	GAS SPRING "STATIC"			
29	650102	2	SCREW MC6S GF	M8x16	ZN BLACK	
30	631222	1	SPACING SLEEVE			
31	660636	5	SPACER	8.2x12x10		



Parts Replacements List

631364 Control kit **Controls left** **3400**

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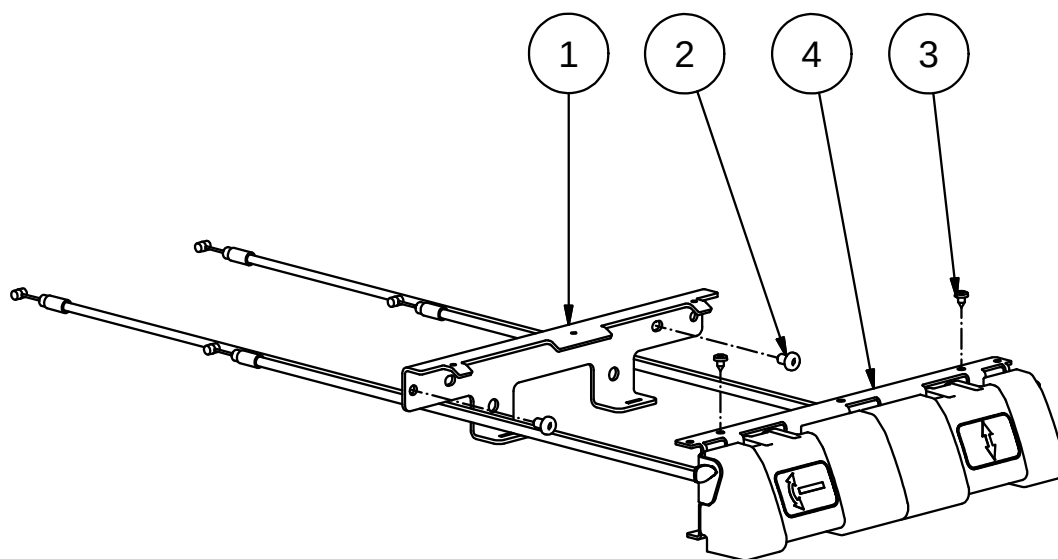


Fig.	Part. No.	Quantity	Description		
1	631039	1	BRACKET		
2	650088	2	SCREW MRT-TT	M5x8	ISO7045 ZN
3	650152	2	SCREW RTS	ST3.5x6.5	DIN7981C ZN
4	631288	1	CONTROL SET		

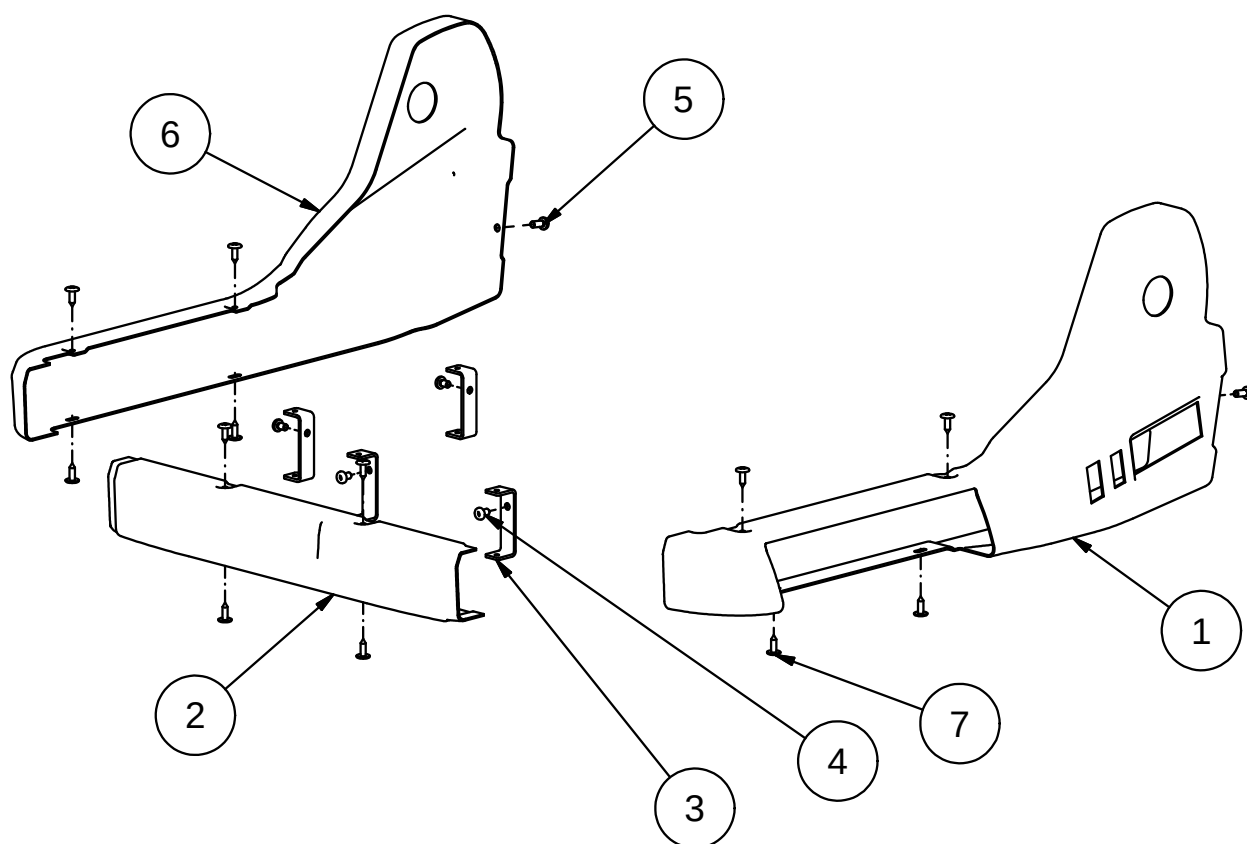


Fig.	Part. No.	Quantity	Description		
1	631096	1	SIDE COVER LEFT		NO BUCKLE
2	631102	1	FRONT COVER		
3	631062	4	BRACKET, COVER		
4	650088	4	SCREW MRT-TT	M5x8	ISO7045 ZN
5	650126	2	SCREW MRT-TT	M5x12	ISO7045 ZN BLACK
6	631099	1	SIDE COVER		
7	650118	12	SCREW MONTAGE	4.2x14	BLACK PAINTED



Parts Replacements List

631145 Protection bellow

3000, 3100, 3400

Valid from 070601 to

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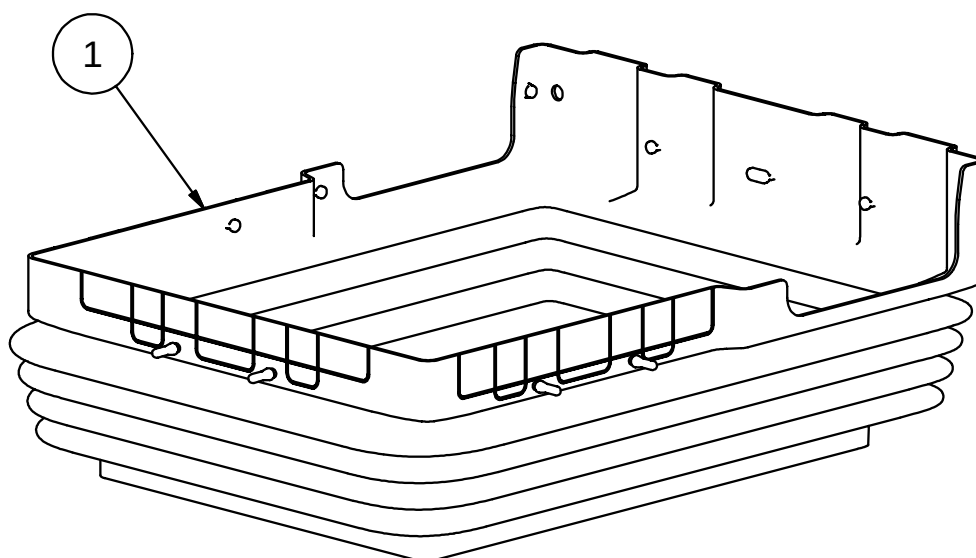


Fig.	Part. No.	Quantity	Description
1	631145	1	PROTECTION BELLOW

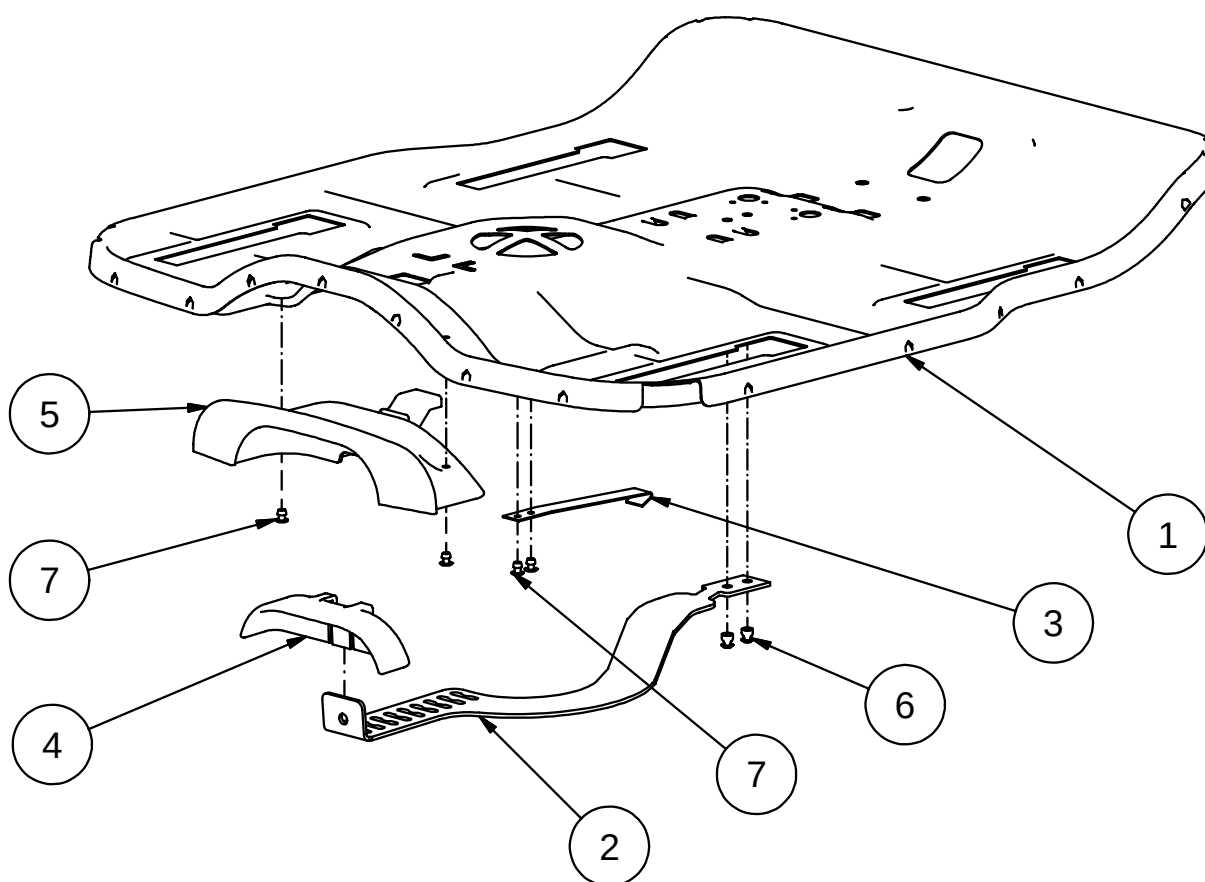


Fig.	Part. No.	Quantity	Description		
1	631009	1	SEAT PLATE		
2	631041	1	INDEXING BRACKET		
3	631059	1	SPRING,STOP CUSHION ADJ		
4	631026	1	CONTROL HANDLE		
5	631027	1	COVER		
6	416022	2	RIVET AL/ST	Ø4.8x7.4	
7	653004	4	RIVET AL/ST	3.2x6	AP/D BS

631306 Backrest kit

High backrest

3000, 3100, 3400

Valid from 070601 to

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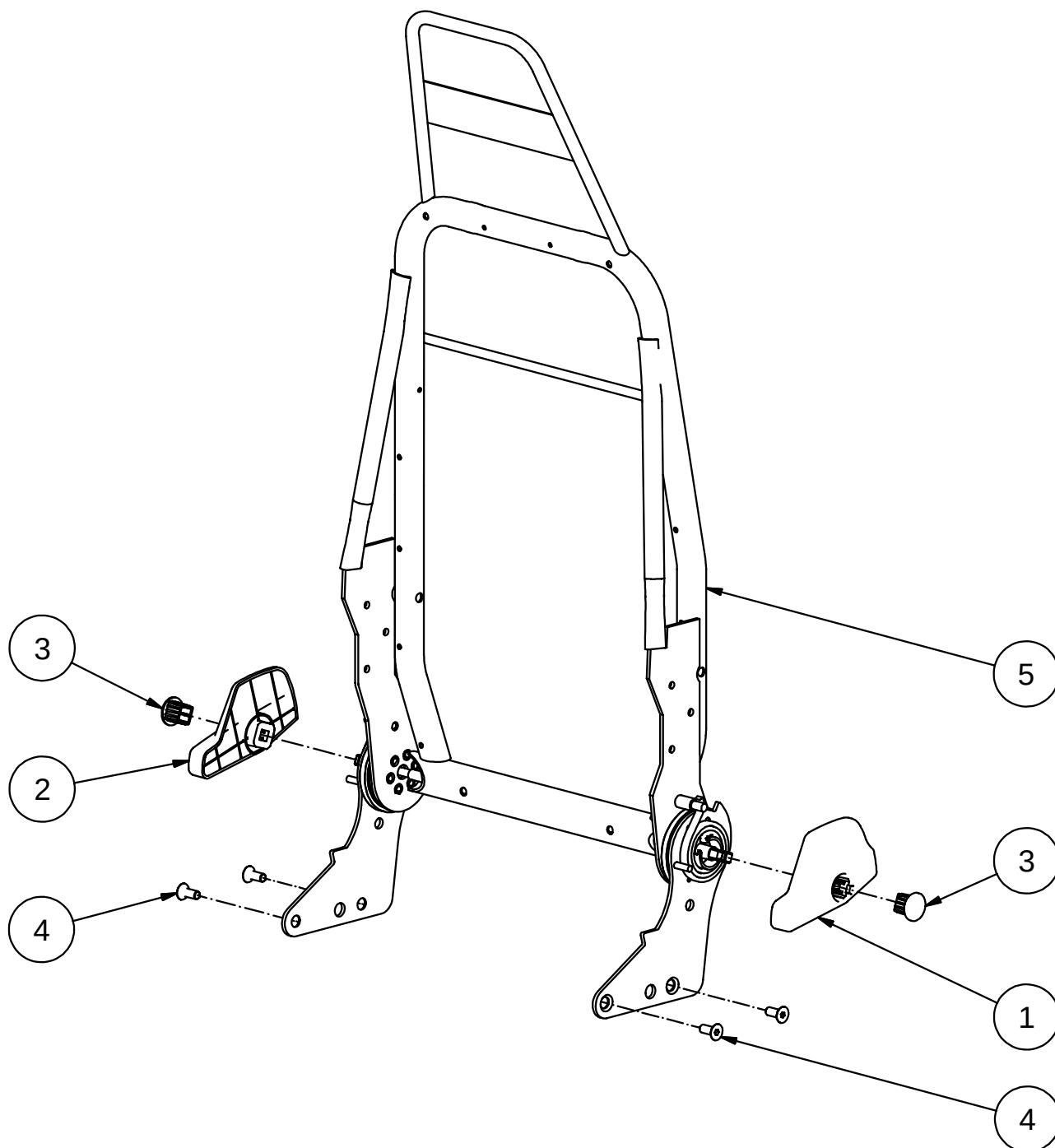


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	631197	1	BACKREST HIGH WELDED		

631308 Backrest kit

Backrest 640

3000, 3100, 3400

Valid from 070601 to

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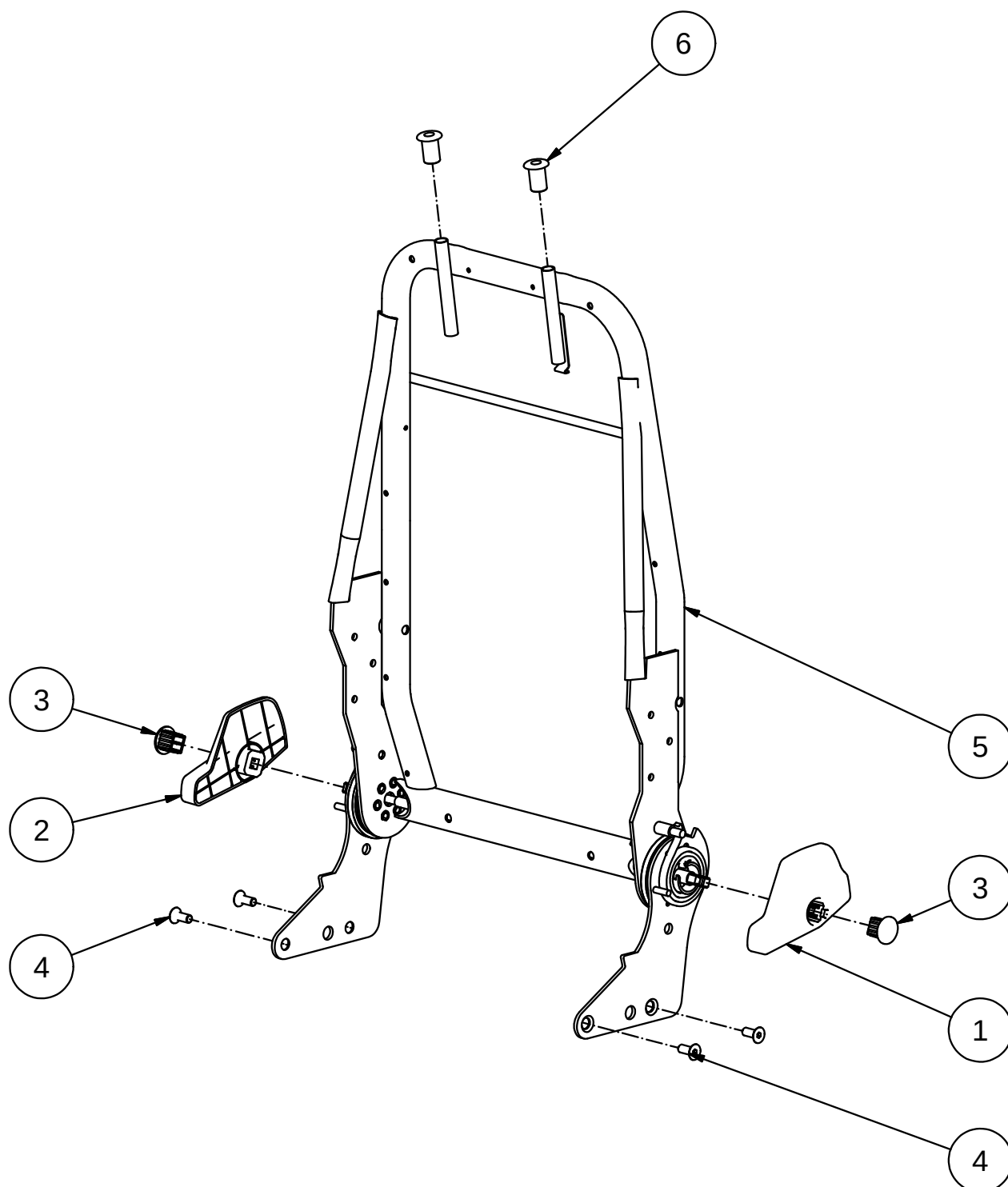


Fig.	Part. No.	Quantity	Description		
1	631010	1	CONTROL LEVER		
2	631011	1	CONTROL LEVER		
3	628834	2	CAP GRIP		
4	310930	4	SCREW MF6S	M8x20	DIN7991 ZN-BL 10.9
5	631199	1	BACKREST LOW WELDED		
6	621514	2	COVER PLUG		

631386 Backrest support kit

Lumbar support (Mechanical)

3400

Valid from 070601 to

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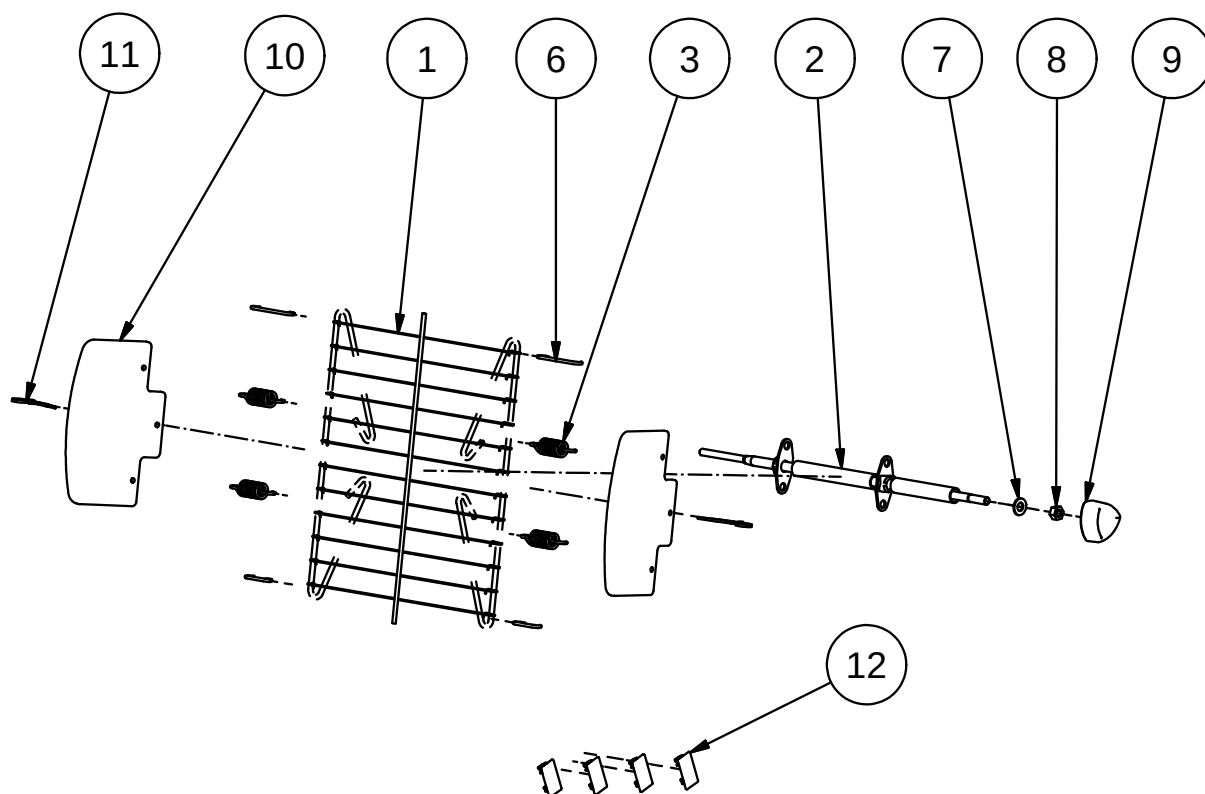


Fig.	Part. No.	Quantity	Description		
1	620413	1	LUMBAR SUPPORT		
2	500387	1	AXLE LUMBAR SUPPORT		
3	620072	4	SPRING		
5	631172	2	HITCH		
6	622211	2	UPPER LINK		LUMBAR SUPPORT
7	500268	1	WASHER SRB	9x18x1.5	ISO7091 ZN BLACK
8	651011	1	NUT M6M	M8	DIN934 ZN BL. K8
9	622210	1	HAND WHEEL		
10	631121	2	PLATE SIDE SUPPORT		
11	470109	4	CABLE TIE	3.5x200	BLACK
12	631225	4	COVER, VALVE		

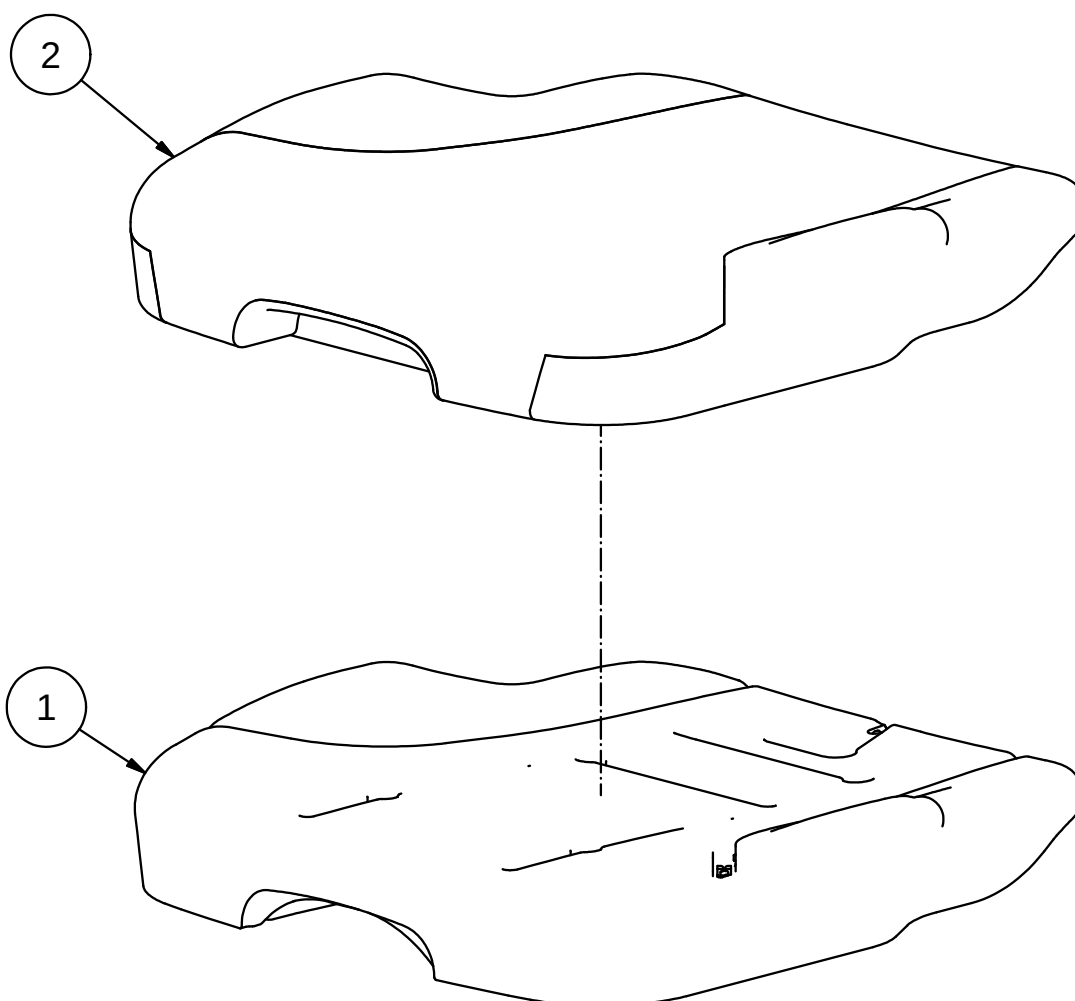


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

NIGHTFALL

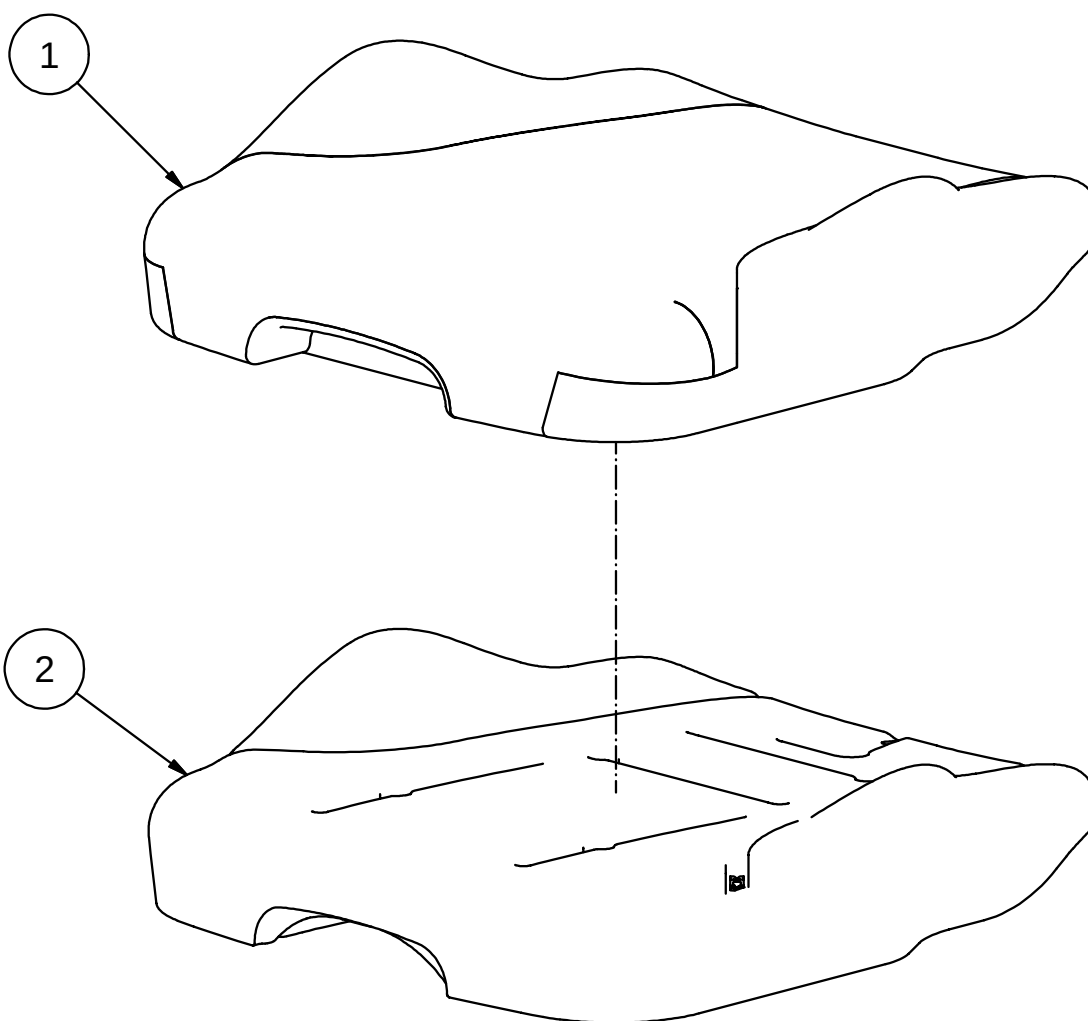


Fig.	Part. No.	Quantity	Description
1	641583	1	TRIM SEAT COMFORT
2	631204	1	SEAT FOAM, COMFORT

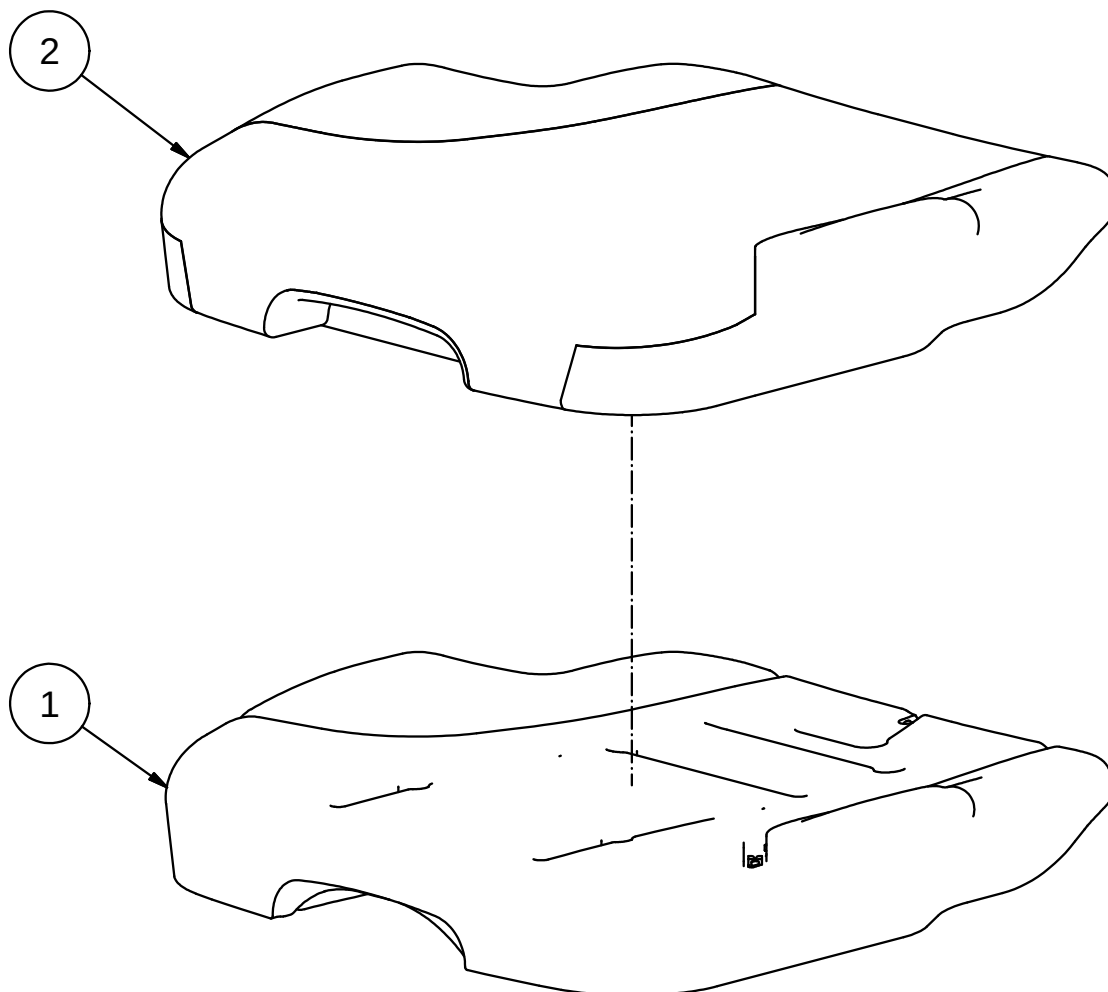


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641582	1	TRIM SEAT

ALLIANCE

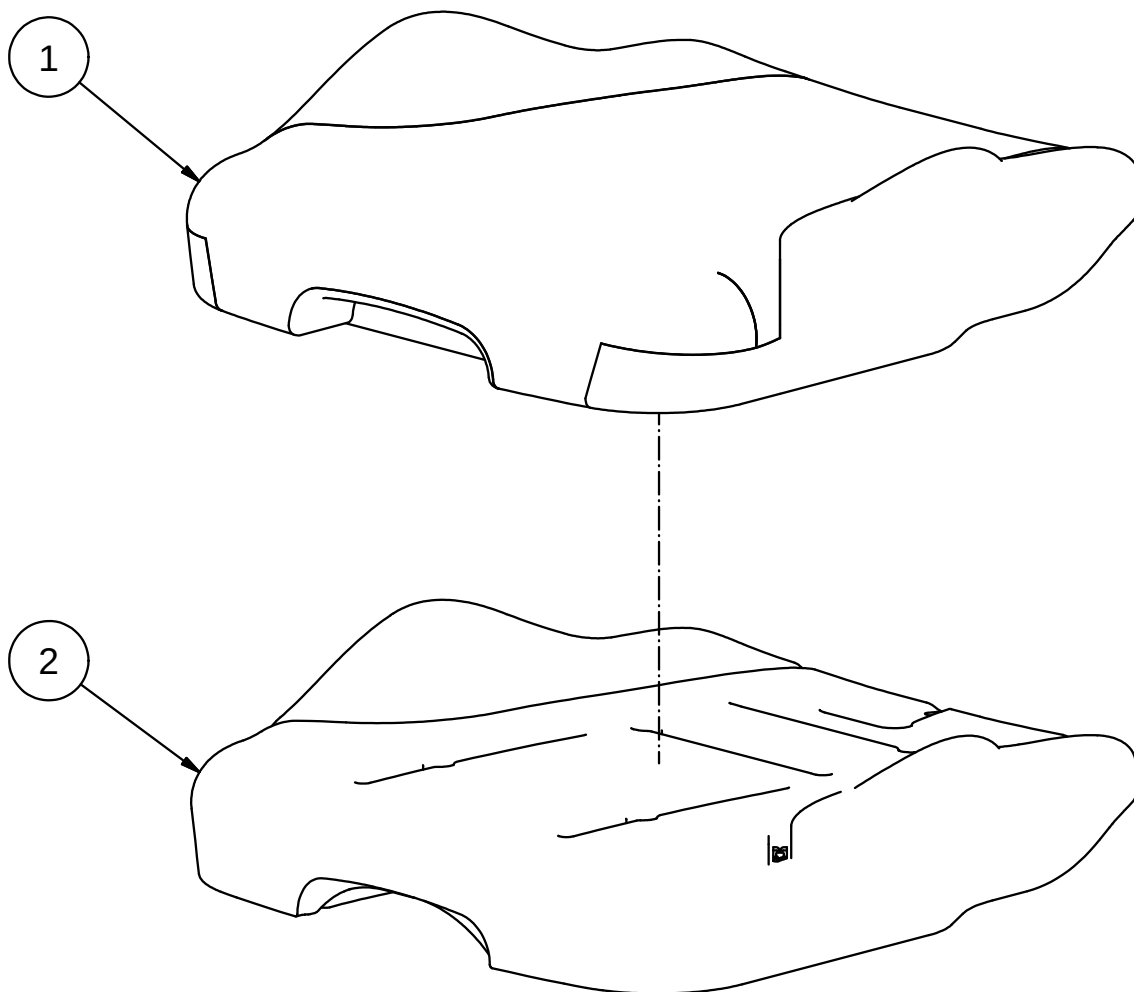


Fig.	Part. No.	Quantity	Description		
1	641583	1	TRIM SEAT COMFORT		ALLIANCE
2	631204	1	SEAT FOAM, COMFORT		

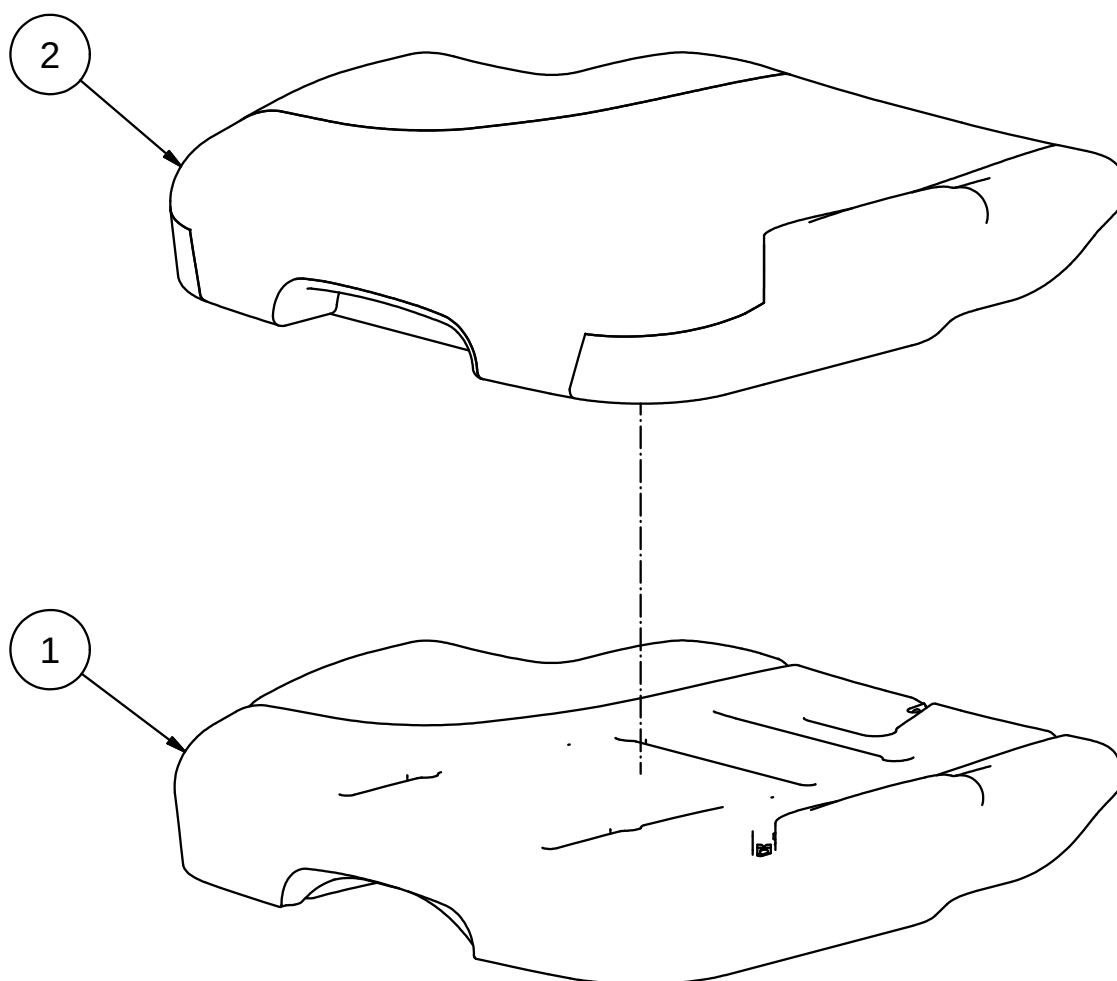


Fig.	Part. No.	Quantity	Description
1	631116	1	SEAT FOAM
2	641636	1	TRIM SEAT

LEATHER BLACK/GREY

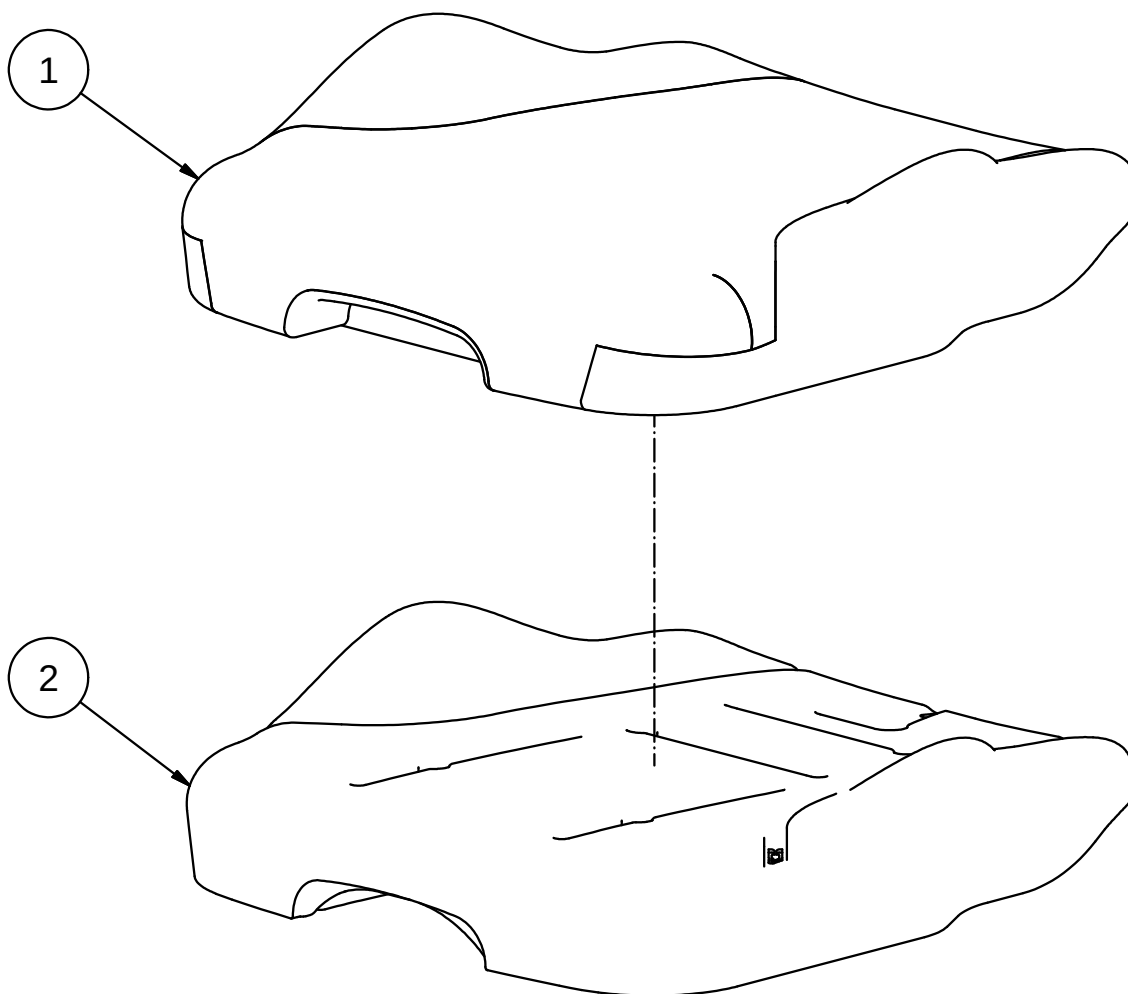


Fig.	Part. No.	Quantity	Description
1	641637	1	TRIM SEAT COMFORT
2	631204	1	SEAT FOAM, COMFORT

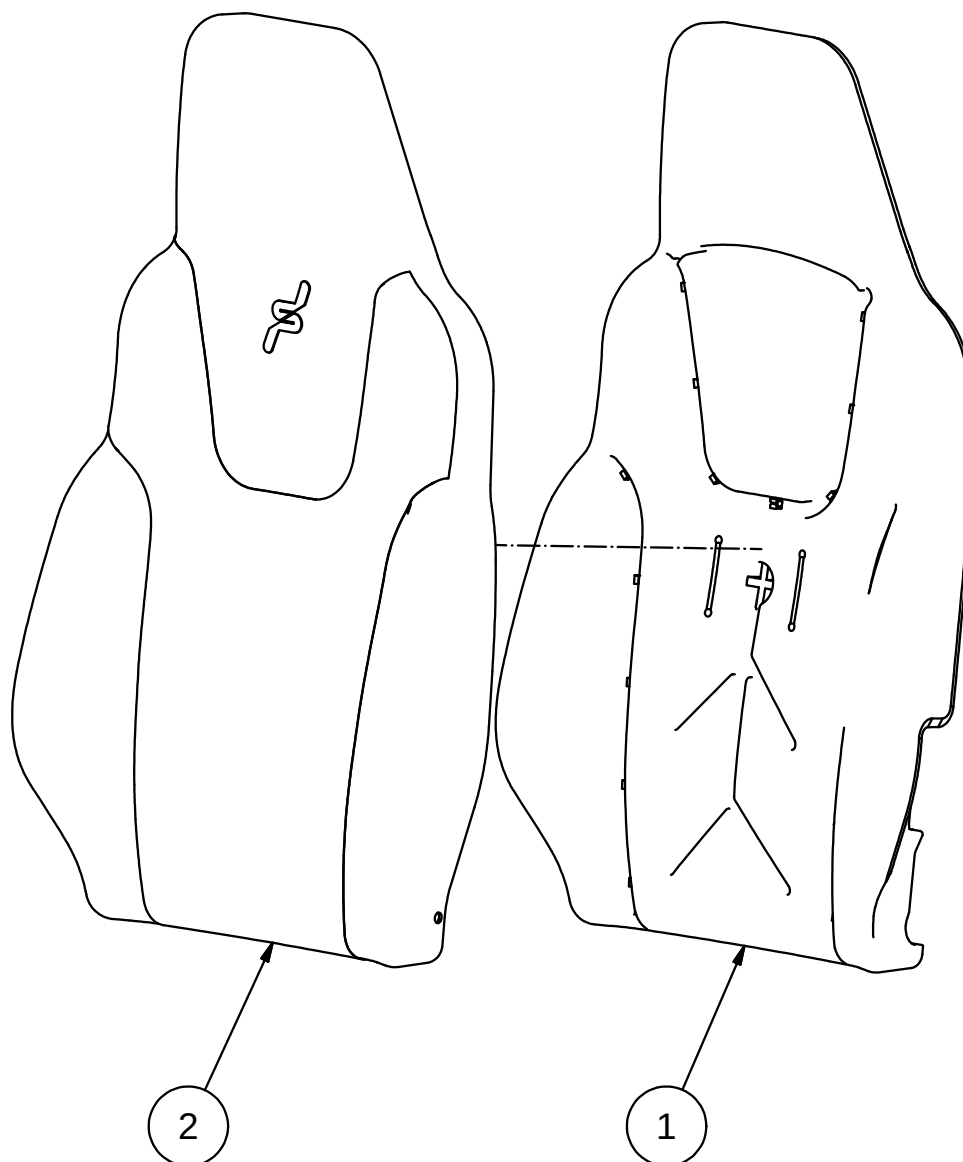


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641589	1	TRIM BACKREST

NIGHTFALL

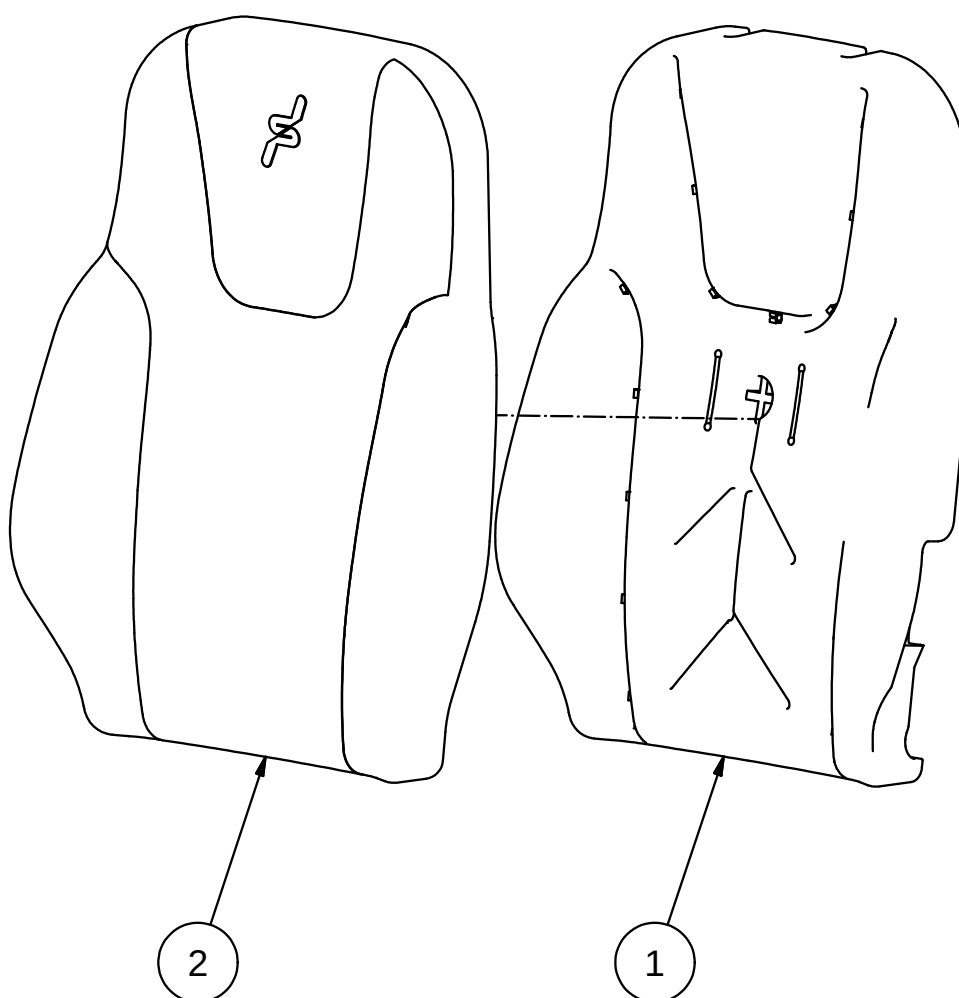


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641590	1	TRIM BACKREST

NIGHTFALL

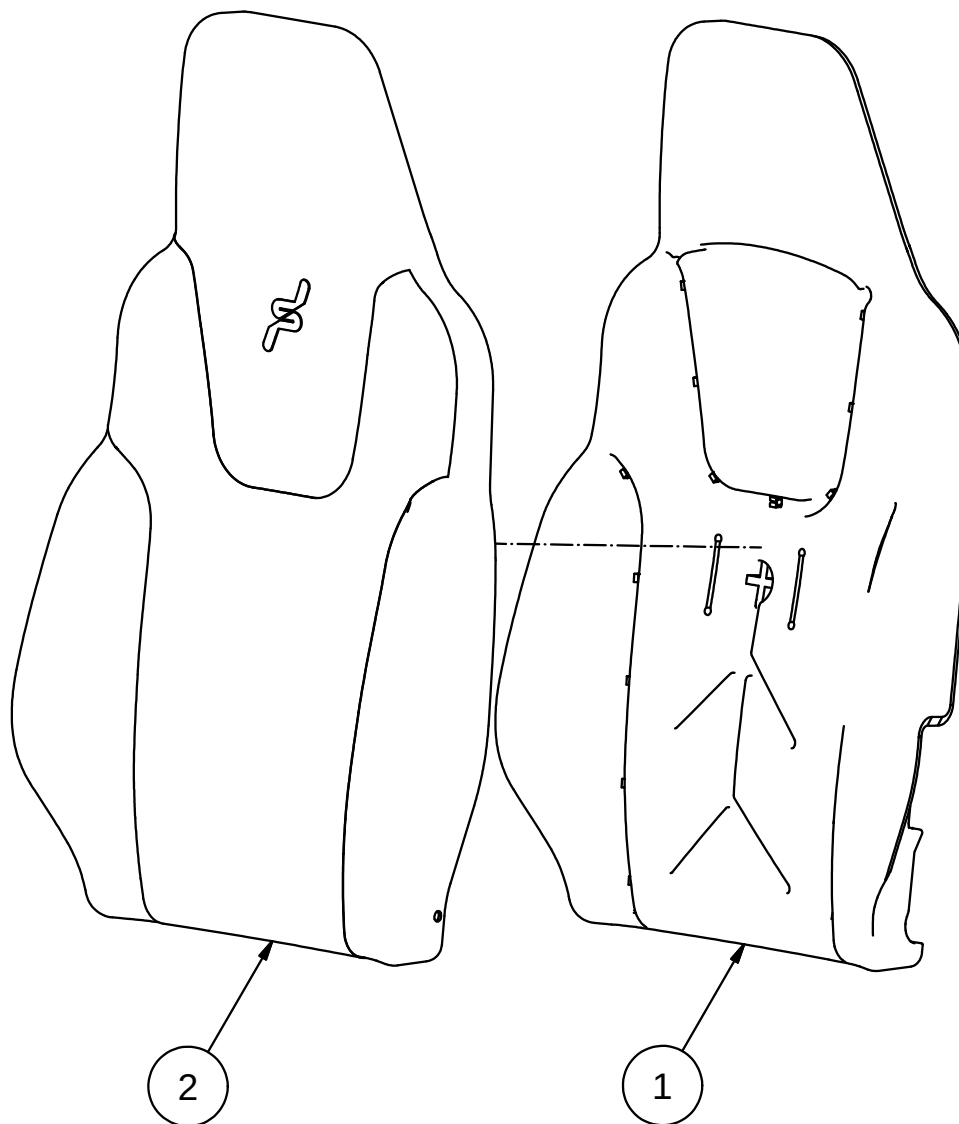


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641630	1	TRIM BACKREST

ALLIANCE



Parts Replacements List

631398 Trim kit ALLIANCE

Backrest 640

3000, 3100, 3400

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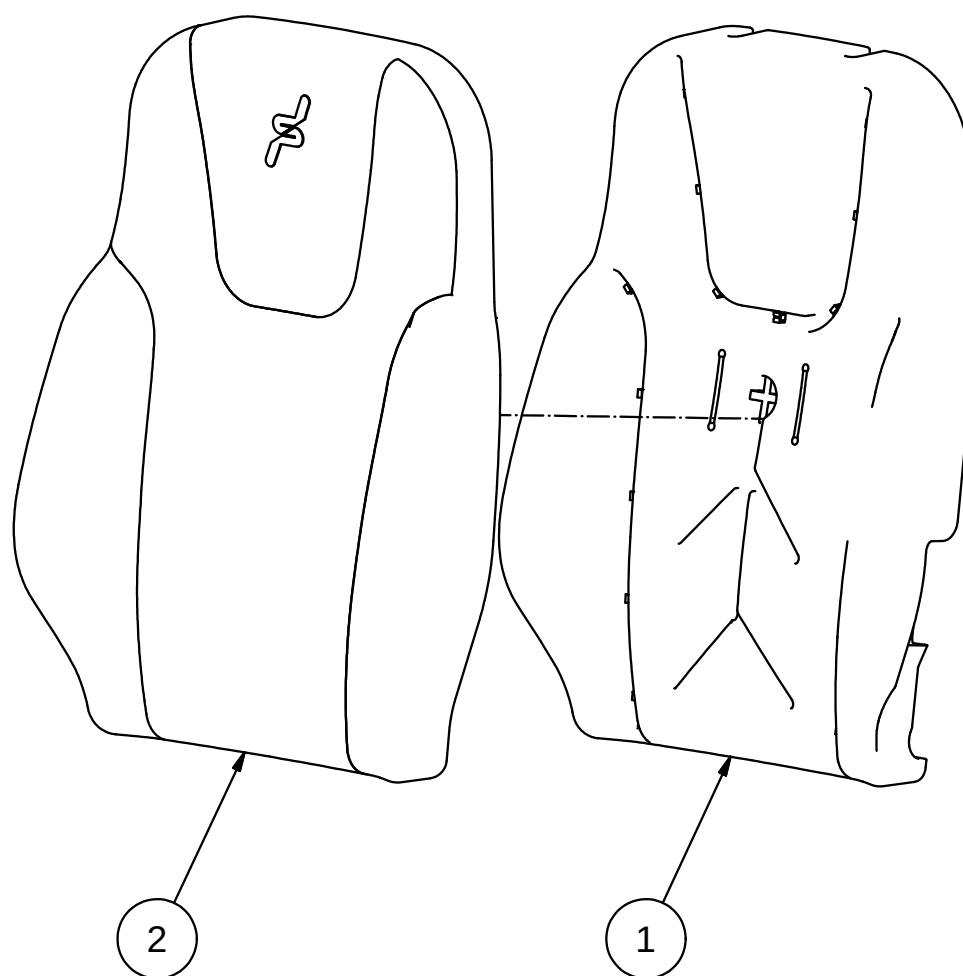


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641631	1	TRIM BACKREST 640

ALLIANCE

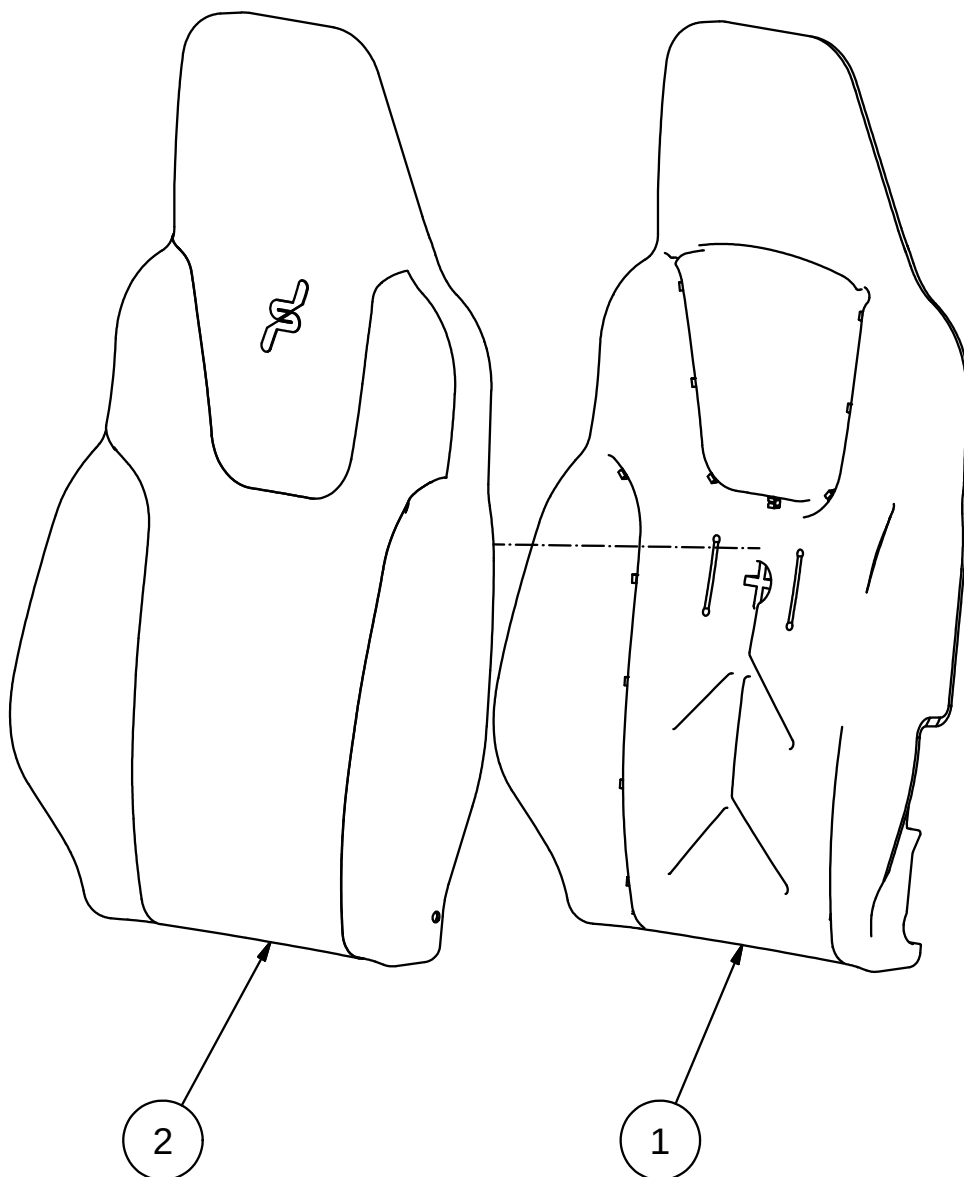


Fig.	Part. No.	Quantity	Description
1	631074	1	FOAM BACKREST
2	641642	1	TRIM BACKREST

LEATHER BLACK/GREY

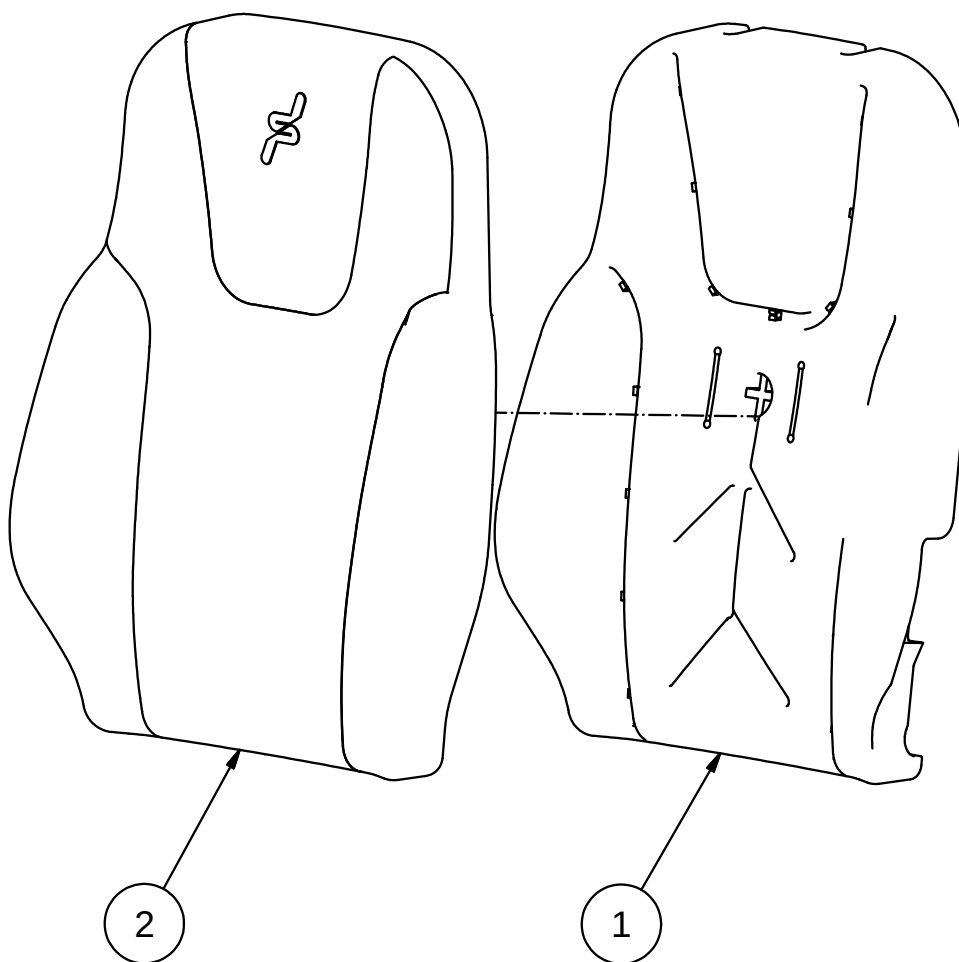


Fig.	Part. No.	Quantity	Description
1	631201	1	FOAM BACKREST, LOW
2	641643	1	TRIM BACKREST 640

LEATHER BLACK/GREY

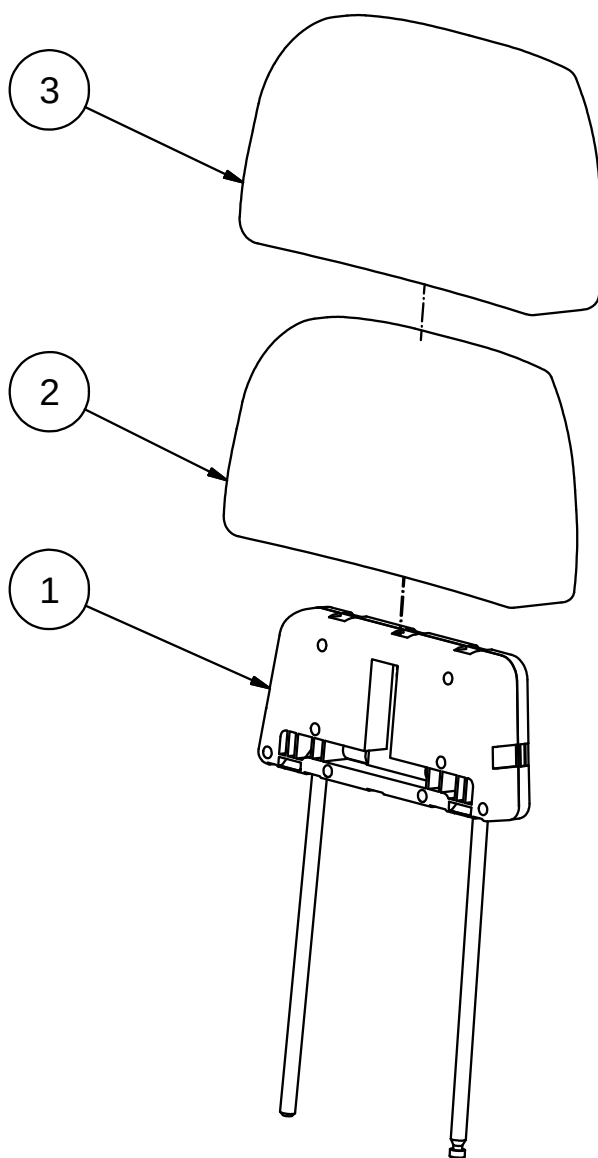


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641588	1	TRIM HEADREST		NIGHTFALL

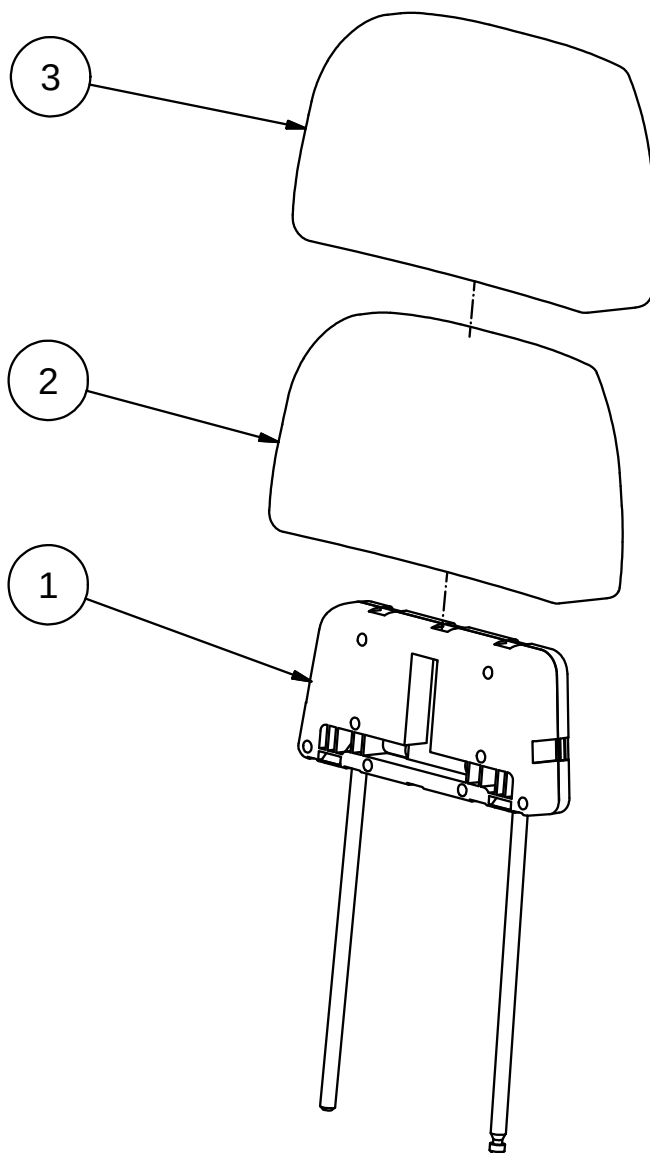


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641629	1	TRIM HEADREST		ALLIANCE

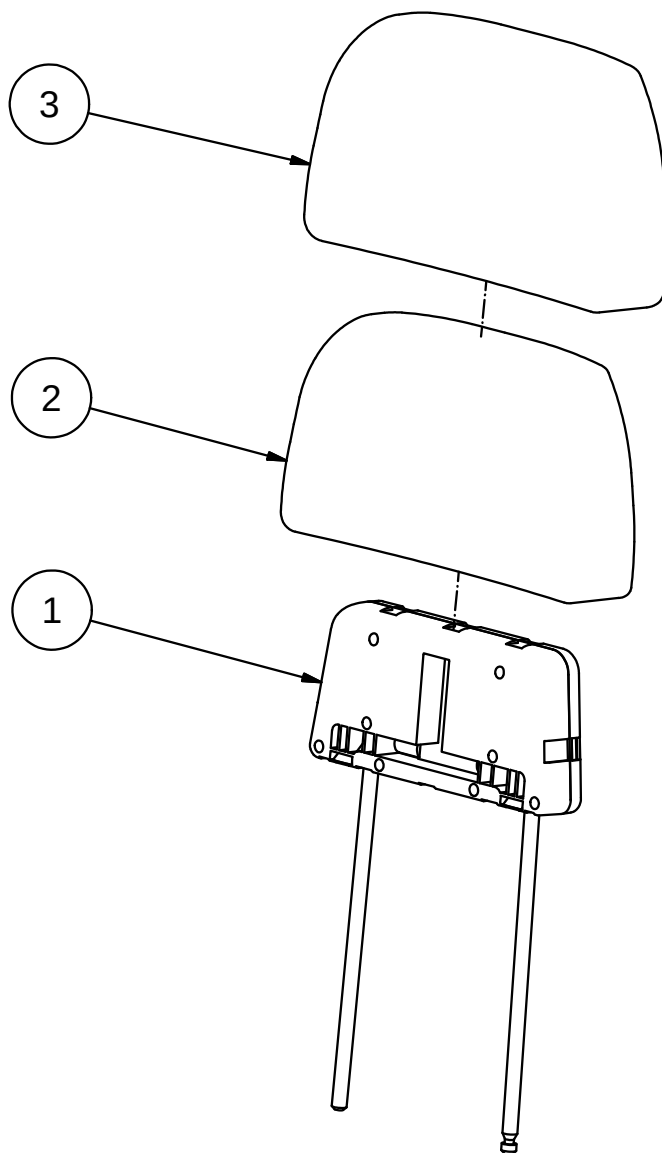


Fig.	Part. No.	Quantity	Description		
1	621567	1	HEAD REST FRAMEWORK ASM		
2	631250	1	FOAM HEAD REST		
3	641641	1	TRIM HEADREST		ALLIANCE

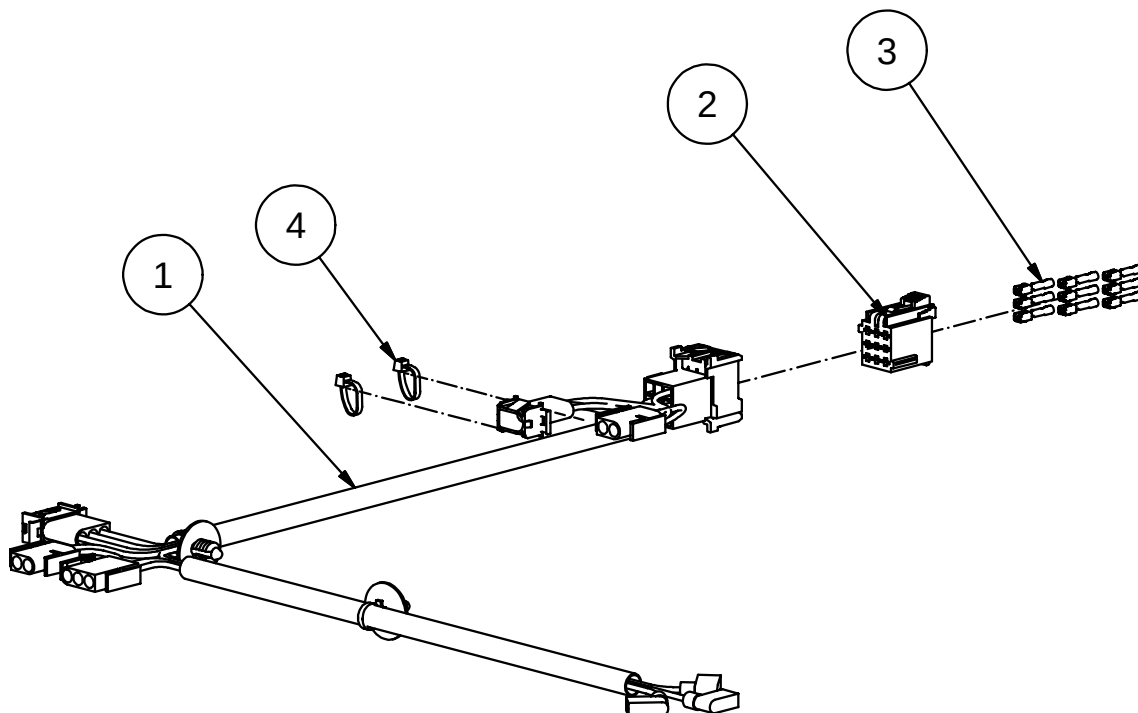


Fig.	Part. No.	Quantity	Description		
1	631146	1	CABLE HARNESS		
2	660615	1	HOUSING	FEMALE	YELLOW
3	660616	9	TERMINAL		
4	660109	2	CABLE TIE		



Parts Replacements List

631384 Cover, seat heater

Left/Right

3000, 3100, 3400

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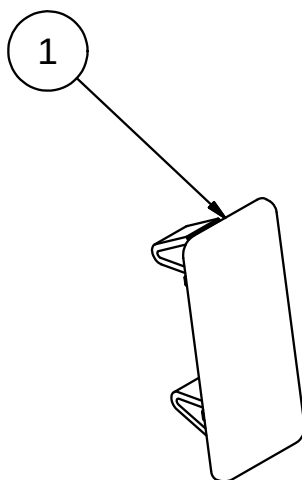


Fig.	Part. No.	Quantity	Description
1	631225	1	COVER, SWITCH
			HEATER

631383 Seat heater kit

12/24 volt

3000, 3100, 3400

Valid from 070601 to

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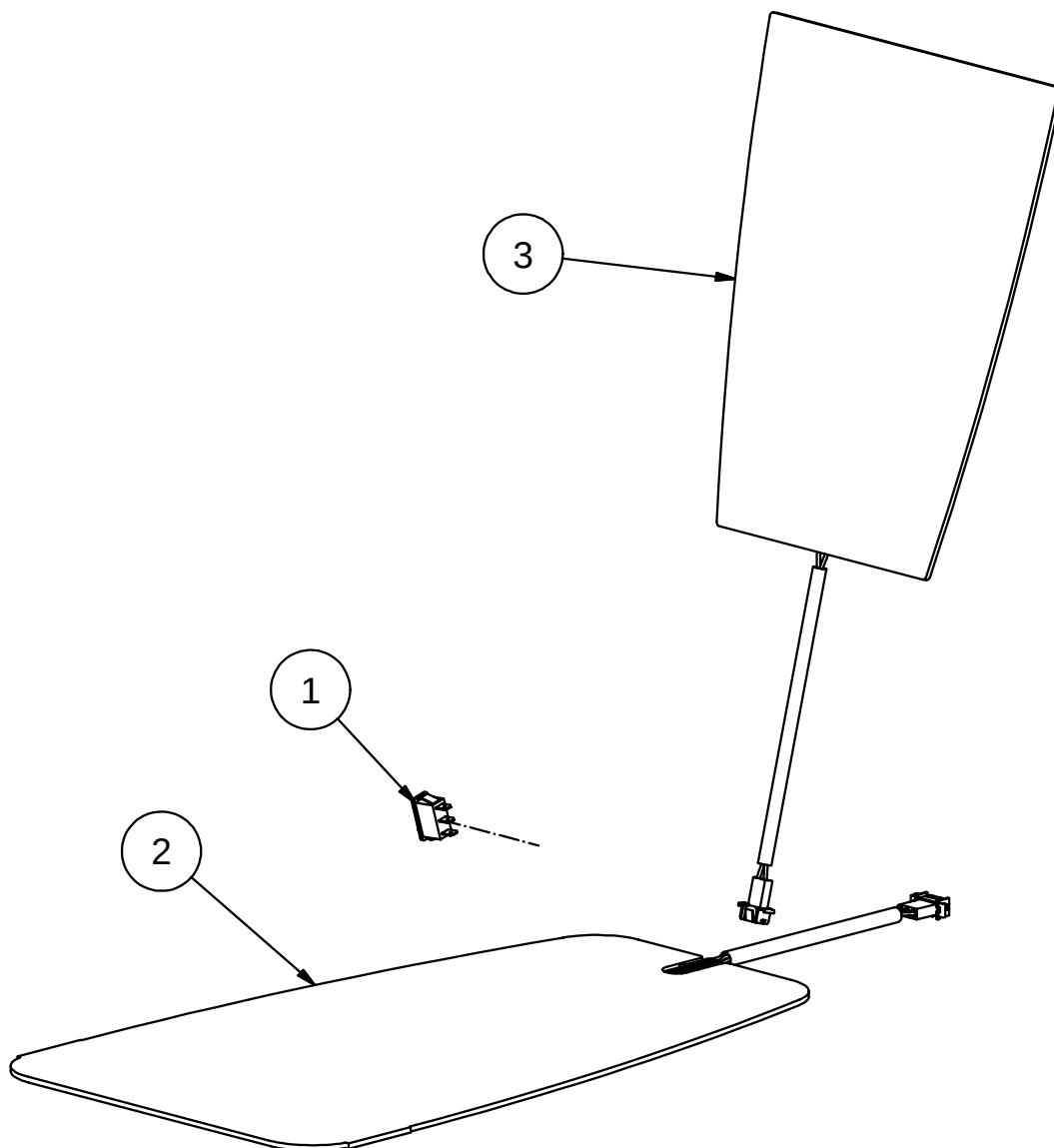


Fig.	Part. No.	Quantity	Description
1	660590	2	SWITCH
2	631158	1	SEAT HEATER
3	631159	1	SEAT HEATER



Parts Replacements List

631422 Cover, airvent

Left/Right

3000, 3100, 3400

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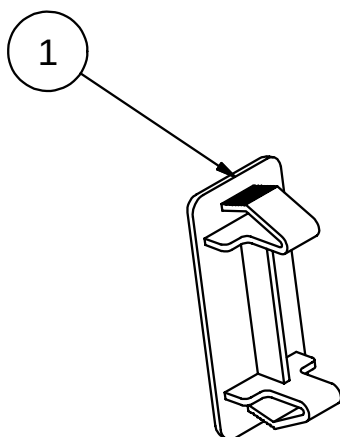


Fig.	Part. No.	Quantity	Description
1	631224	2	COVER, AIRVENT CONTROL